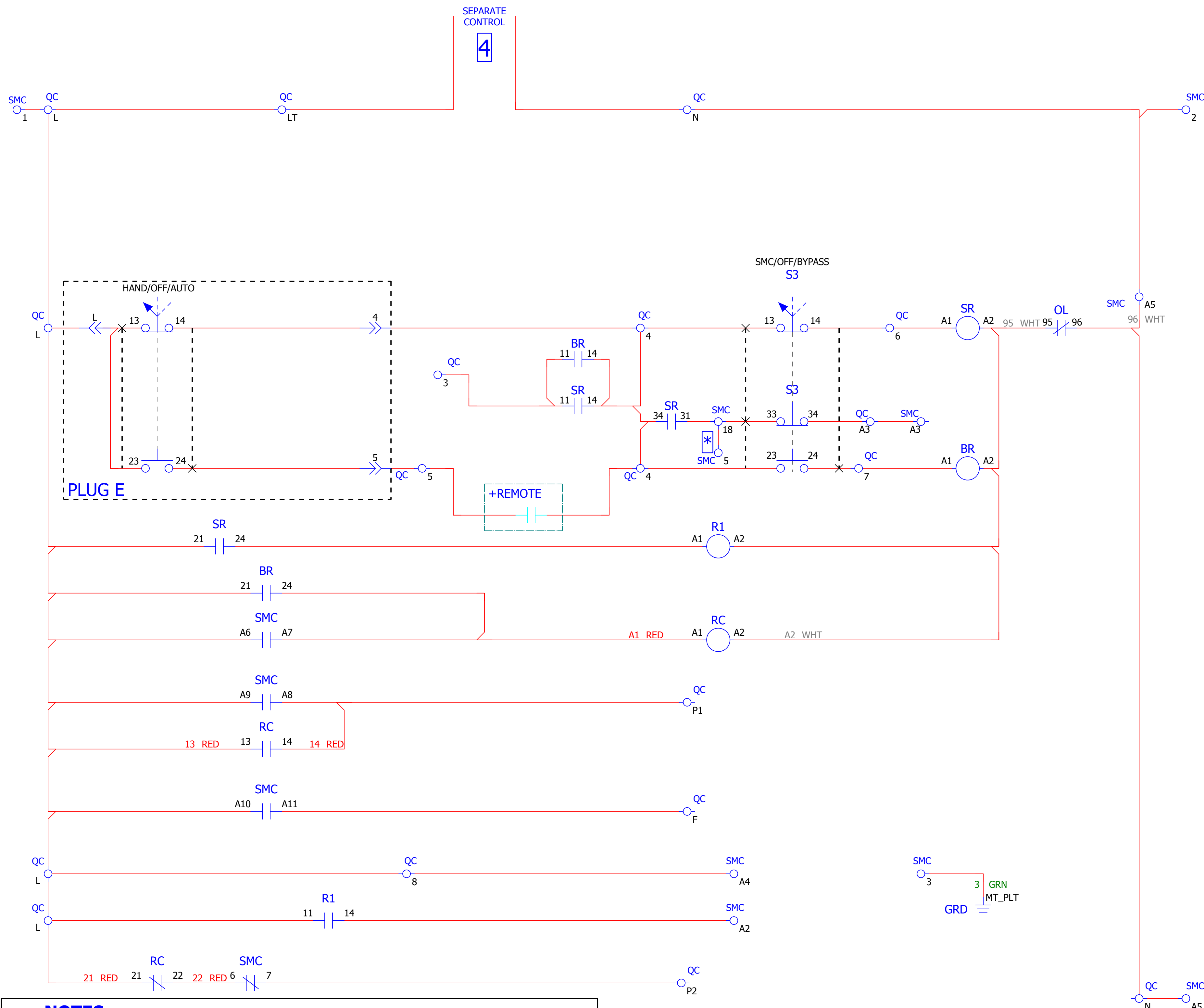
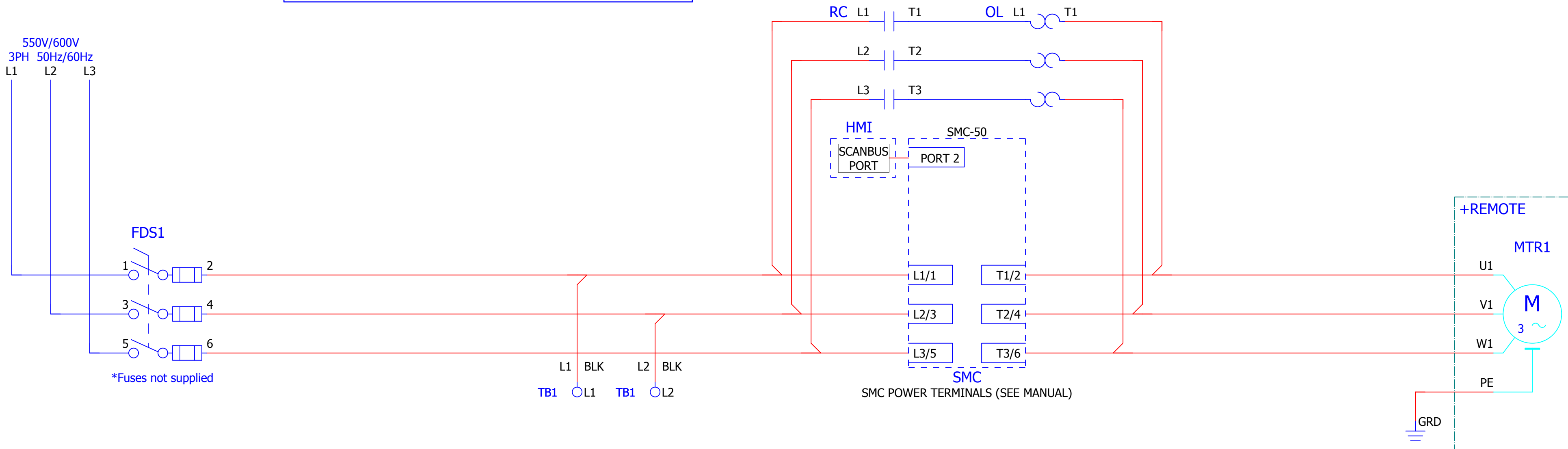


152S-C90JCD-J20-3-3B-BP-HC6



NOTES:

- [*] ADD JUMPER FROM TERMINAL BLOCK "18" TO TERMINAL BLOCK "5" WHEN USING DPI (-HC3 or -20*) JUMPER IS INCLUDED IN RAIL IN TERMINAL BLOCK 18.**

- * *** REMOVE PRE-INSTALLED YELLOW JUMPER BETWEEN TERMINAL BLOCK "L" AND TERMINAL BLOCK "8" WHEN USING AUX COMMAND DEVICE

- 1** SMC FACTORY PRE-PROGRAMMED PARAMETER
A2=START, A3=COAST, A4=OPTION STOP
Product specific (not test setup ones):
- PAR# 56 Disable 0
 - PAR# 57 Disable 0
 - PAR# 172 Aux1 Config to Ext Bypass 4
 - PAR# 176 Aux2 Config to Fault Normal (0)
 - PAR# 177 Enabled (1)
 - PAR# 230 (Upper) XXXX XXXX 0000 0010
 - PAR# 230 (Lower) 0000 0000 0000 0001

SMC50 I/O device parameters (150-SM4):

- With HIM and Communication Card installed
In Port 00 SMC-50
- PAR # 148 X000 0000 0001 0100
- PAR # 3 Input 2 (A2) Start 1
- PAR # 4 Input 3 (A3) Coast 2
- PAR # 5 Input 4 (A4) Stop Option 3
- PAR # 6 Aux1Cfg Ext Bypass 4
- PAR # 10 Aux2Cfg Normal 0
- Set PAR # 14 Aux3Cfgr Fault 2

- 2 RELAY FUNCTIONS;
R1: PREVENT RACE CONDITION BETWEEN A3 & A2
BR 11-14: HOLD-IN CONTACT WITH START-STOP FOR BYPASS
SR 11-14: HOLD-IN CONTACT WITH START-STOP FOR SR RELAY
(STARTS SMC)
SR 31-34: STARTS SMC WITH PILOT DEVICE (NO DPI PRESENT)
R1 11-14: SMC START COMMAND

- 3 USE 75°C CU WIRE ONLY

- 4** LINE FUSES SUPPLIED BY CUSTOMER WHEN DISCONNECT SWITCH IS SUPPLIED. REFER TO NEC WHEN SELECTING SHORT CIRCUIT PROTECTION

- 5** ADDITIONAL CONTROL CIRCUIT OVERCURRENT PROTECTION REQUIRED FOR NON-COMBINATION STARTERS. REFER TO NATIONAL ELECTRIC CODE.

Wire Connector Torque	
Line Terminal (Lb.In.)	Load Terminal (Lb.In.)
275	275



Rockwell Automation

Title:
SMC COMBO

CONFIDENTIAL AND PROPRIETARY INFORMATION:
THIS DOCUMENT CONTAINS CONFIDENTIAL AND
PROPRIETARY INFORMATION OF ROCKWELL AUTOMATION
INC., AND MAY NOT BE USED, COPIED OR DISCLOSED TO
OTHERS, EXCEPT WITH THE AUTHORIZED WRITTEN
PERMISSION OF ROCKWELL AUTOMATION, INC.

S.O.

CATALOG NO.

152S-C90JCD-J20-3-3B-BP-HC6

Drawn by: AUTO_GE

Date: 01/16/18

Sheet: 1 of 2

Ver: 00

Size: D