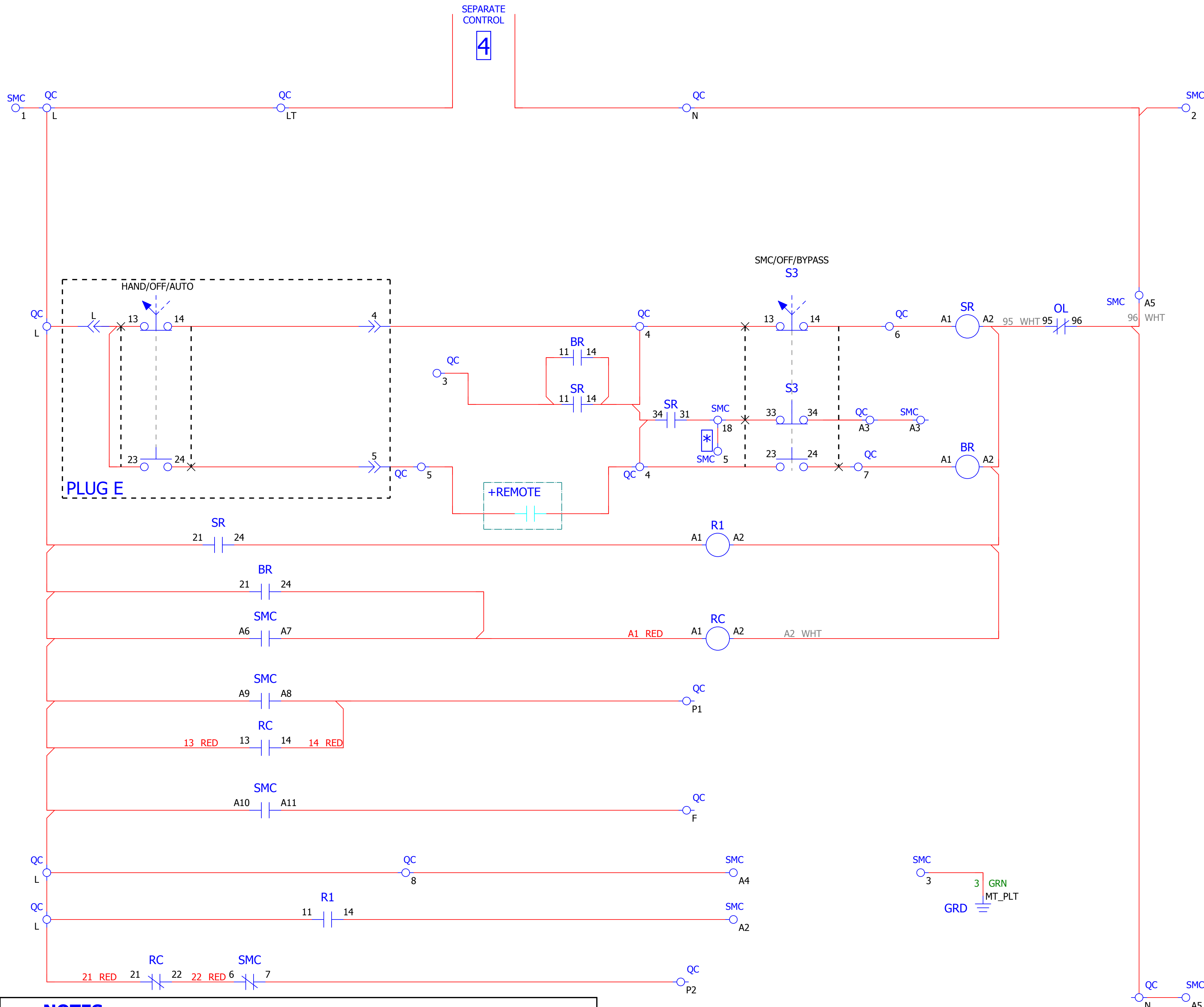
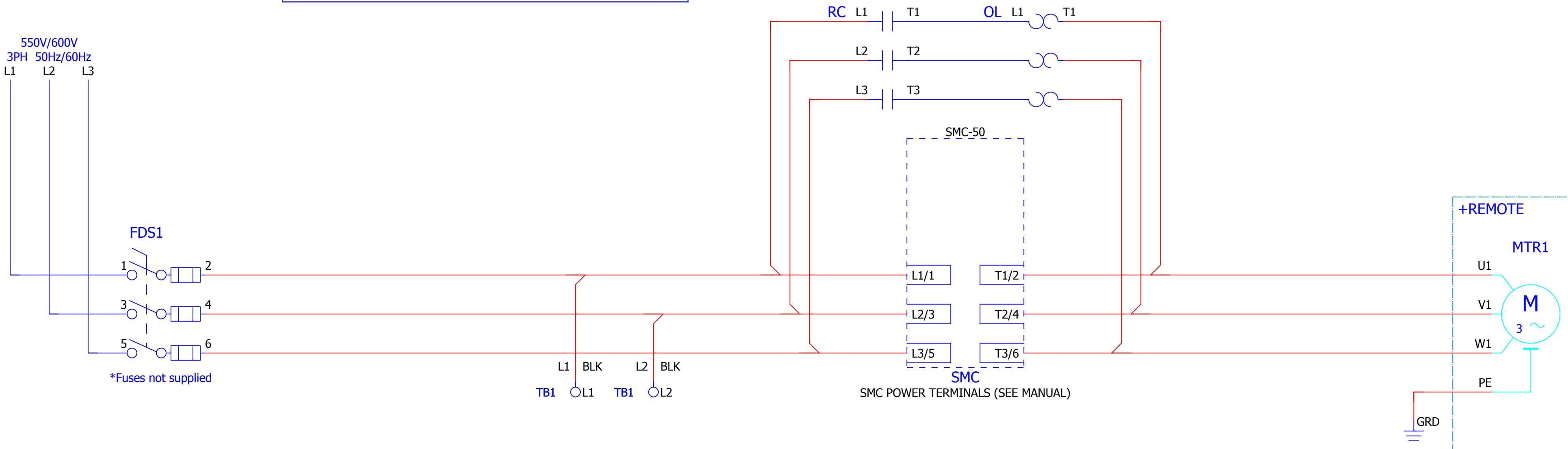


152S-D18JCD-J40-3-3B-20E-BP



NOTES:

- * ADD JUMPER FROM TERMINAL BLOCK "18" TO TERMINAL BLOCK "5" WHEN USING DPI (-HC3 or -20*) JUMPER IS INCLUDED IN RAIL IN TERMINAL BLOCK 18.**
- * REMOVE PRE-INSTALLED YELLOW JUMPER BETWEEN TERMINAL BLOCK "L" AND TERMINAL BLOCK "8" WHEN USING AUX COMMAND DEVICE**
- 1. SMC FACTORY PRE-PROGRAMMED PARAMETER A2=START. A3=COAST. A4=OPTION STOP**
Product specific (not test setup ones):
- PAR# 56 Disable 0
 - PAR# 57 Disable 0
 - PAR# 172 Aux1 Config to Ext Bypass 4
 - PAR# 176 Aux2 Config to Fault Normal (0)
 - PAR# 177 Enabled (1)
 - PAR# 230 (Upper) XXXX XXXX 0000 0010
 - PAR# 230 (Lower) 0000 0000 0000 0001

- 2 RELAY FUNCTIONS;
R1: REMOVE RACE CONDITION BETWEEN A3 & A2
BR 11-14: HOLD-IN CONTACT WITH START-STOP FOR BYPASS
SR 11-14: HOLD-IN CONTACT WITH START-STOP FOR SR RELAY (STARTS SMC)
SR 31-34: STARTS SMC WITH PILOT DEVICE (NO DPI PRESENT)
R1 11-14: SMC START COMMAND
- 3 USE 75°C CU WIRE ONLY
- 4 LINE FUSES SUPPLIED BY CUSTOMER WHEN DISCONNECT SWITCH IS SUPPLIED. REFER TO NEC WHEN SELECTING SHORT CIRCUIT PROTECTION
- 5 ADDITIONAL CONTROL CIRCUIT OVERCURRENT PROTECTION REQUIRED FOR NON-COMBINATION STARTERS. REFER TO NATIONAL ELECTRIC CODE.

Wire Connector Torque	
Line Terminal (Lb.In.)	Load Terminal (Lb.In.)
550	275

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Title: SMC COMBO	S.O.			
CATALOG NO. 152S-D18JCD-J40-3-3B-20E-BP				
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