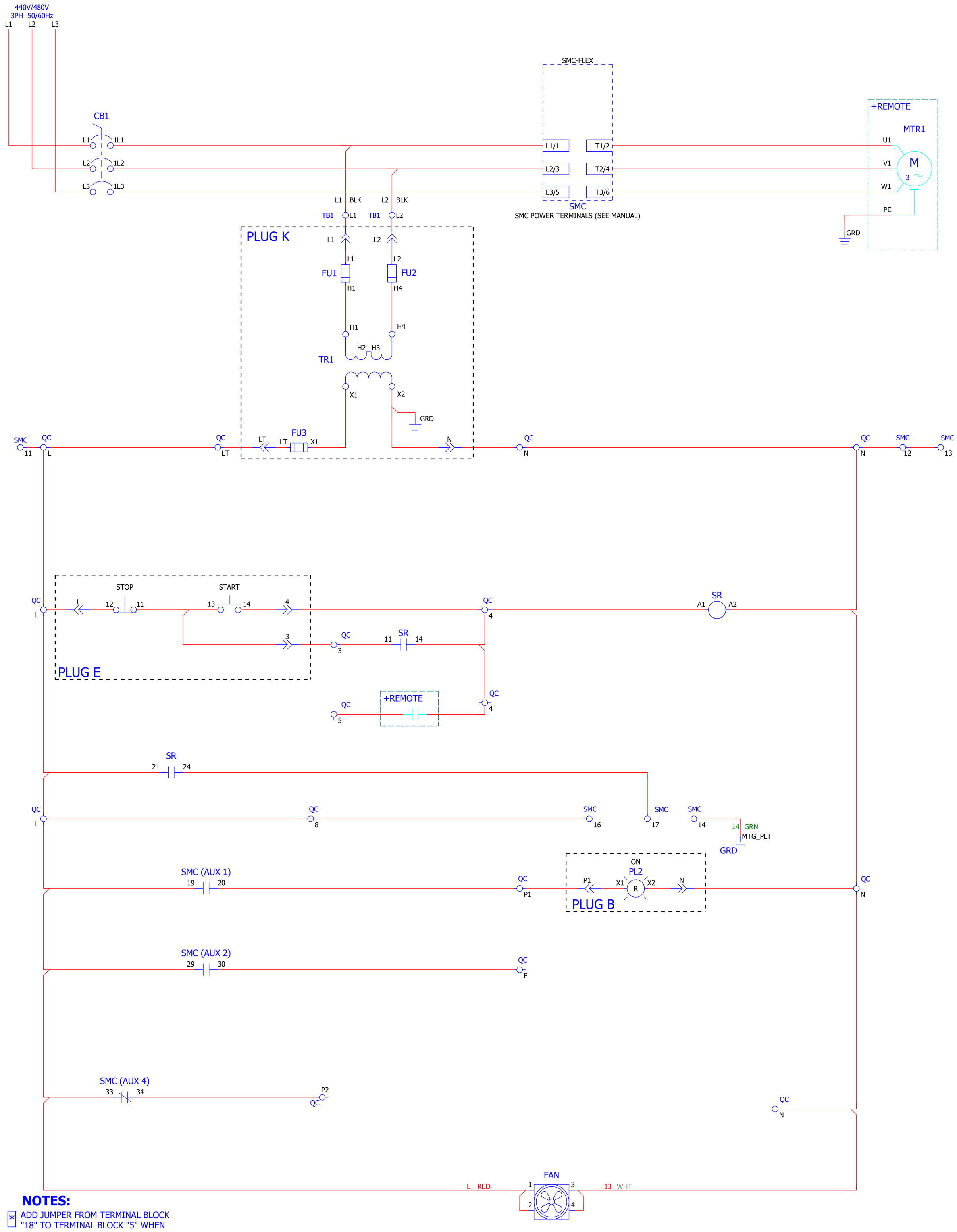
# 153F-D20JBD-D25-1-4R-6XP




## NOTES:

* ADD JUMPER FROM TERMINAL BLOCK "18" TO TERMINAL BLOCK "5" WHEN USING DPI (-HC3 or -20*) JUMPER IS INCLUDED IN RAIL IN TERMINAL BLOCK 18.

** REMOVE PRE-INSTALLED YELLOW JUMPER BETWEEN TERMINAL BLOCK "L" AND TERMINAL BLOCK"8" WHEN USING AUX COMMAND DEVICE

1 SMC FACTORY PRE-PROGRAMMED PARAMETERS;
PARAMETER 109: AUX4CFG SET TO NORMAL NC TO NORMAL NC

2 USE 75ºC CU WIRE ONLY

3 LINE FUSES SUPPLIED BY CUSTOMER WHEN DISCONNECT SWITCH IS SUPPLIED. REFER TO NEC WHEN SELECTING SHORT CIRCUIT PROTECTION

4 ADDITIONAL CONTROL CIRCUIT OVERCURRENT PROTECTION REQUIRED FOR NON-COMBINATION STARTERS. REFER TO NATIONAL ELECTRIC CODE.

5 FOR UNITS WITH DPI (HIM OR COMM CARD), SET LOGIC MASK (PARAMETER 87) TO "0010 0100"

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| Wire Connector Torque | |
|---|---|
| Line Terminal (Lb.In.) | Load Terminal (Lb.In.) |
| 88 | 275 |

Rockwell Automation

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**Title:** SMC COMBO

**S.O.**

**CATALOG NO.** 153F-D20JBD-D25-1-4R-6XP

**Drawn by:** AUTO_GEN | **Date:** 01/05/18 | **Sheet:** 1 of 2 | **Ver:** 00 | **Size:** D