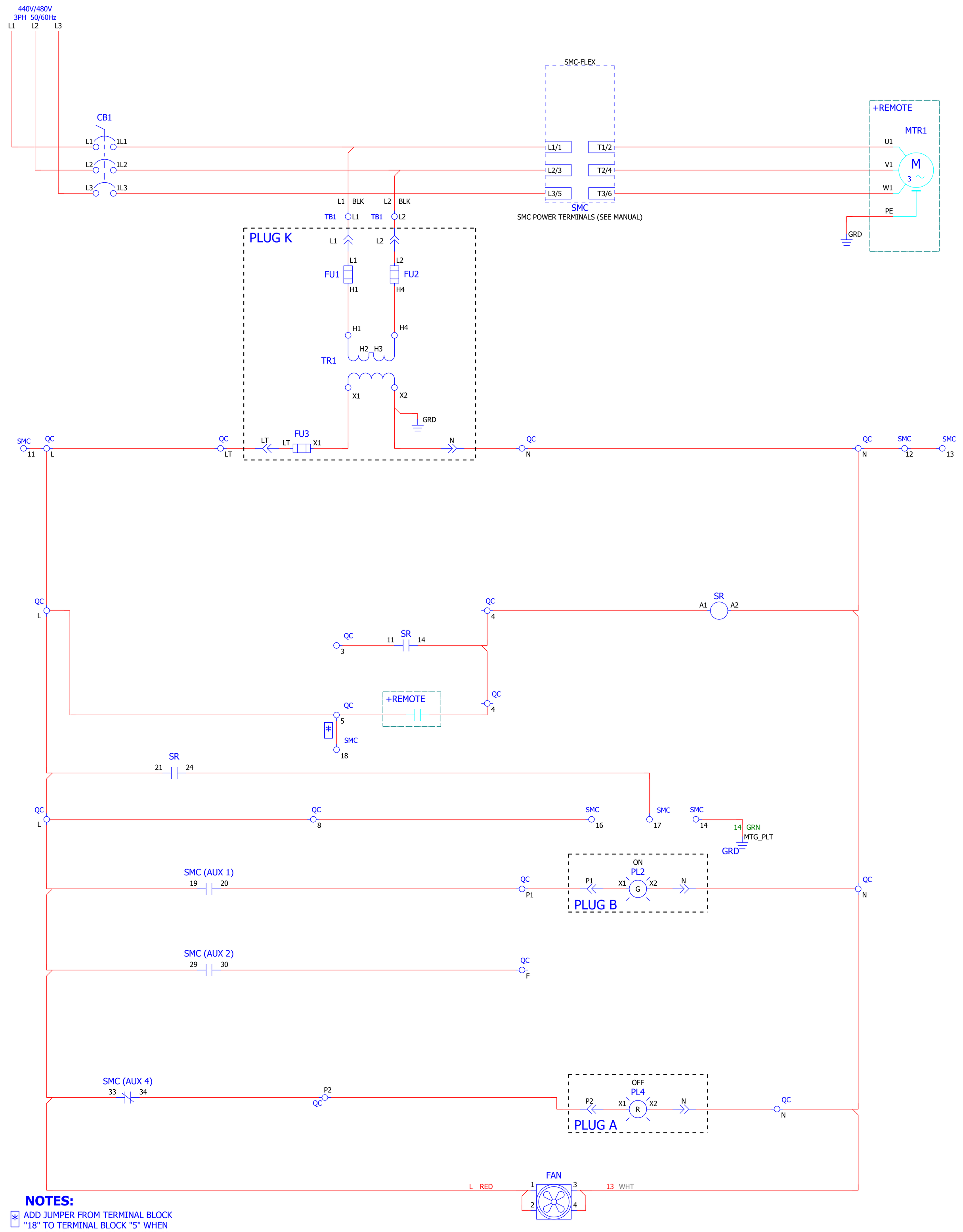
153F-D20JBD-D25-4GR-6XP-20E



NOTES:

* ADD JUMPER FROM TERMINAL BLOCK "18" TO TERMINAL BLOCK "5" WHEN USING DPI (-HC3 or -20*) JUMPER IS INCLUDED IN RAIL IN TERMINAL BLOCK 18.

** REMOVE PRE-INSTALLED YELLOW JUMPER BETWEEN TERMINAL BLOCK "L" AND TERMINAL BLOCK"8" WHEN USING AUX COMMAND DEVICE

1 SMC FACTORY PRE-PROGRAMMED PARAMETERS;
PARAMETER 109: AUX4CFG SET TO NORMAL NC TO NORMAL NC

2 USE 75ºC CU WIRE ONLY

3 LINE FUSES SUPPLIED BY CUSTOMER WHEN DISCONNECT SWITCH IS SUPPLIED. REFER TO NEC WHEN SELECTING SHORT CIRCUIT PROTECTION

4 ADDITIONAL CONTROL CIRCUIT OVERCURRENT PROTECTION REQUIRED FOR NON-COMBINATION STARTERS. REFER TO NATIONAL ELECTRIC CODE.

5 FOR UNITS WITH DPI (HIM OR COMM CARD), SET LOGIC MASK (PARAMETER 87) TO "0010 0100"

***

Wire Connector Torque	
Line Terminal (Lb.In.)	Load Terminal (Lb.In.)
88	275

Rockwell Automation

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Title: SMC COMBO

S.O.

CATALOG NO. 153F-D20JBD-D25-4GR-6XP-20E

Drawn by: AUTO_GEN **Date:** 02/17/18 **Sheet:** 1 of 2 **Ver:** 00 **Size:** D