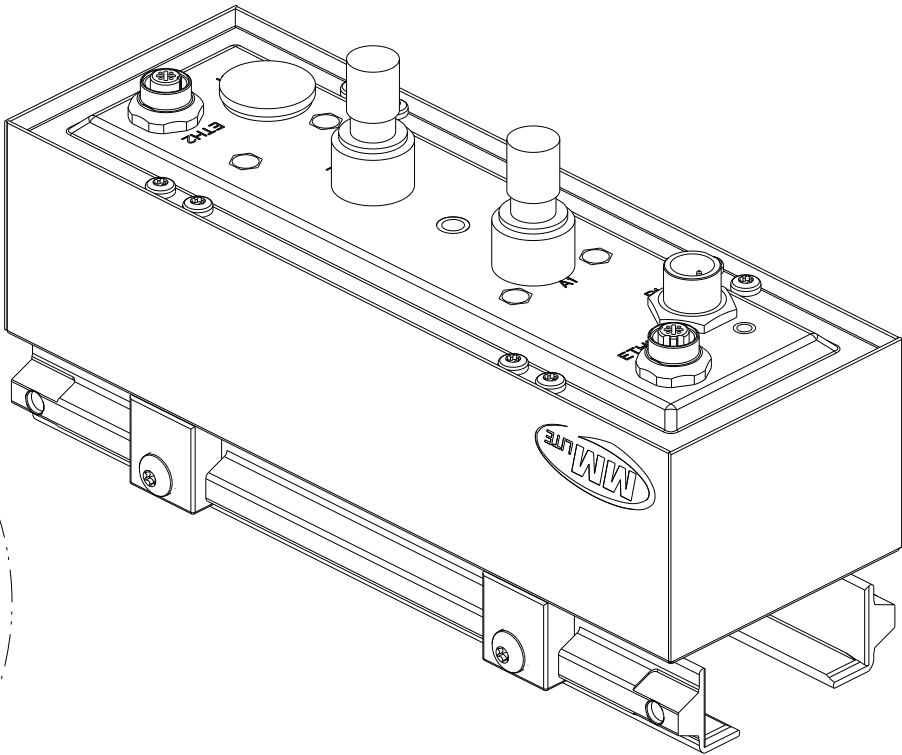
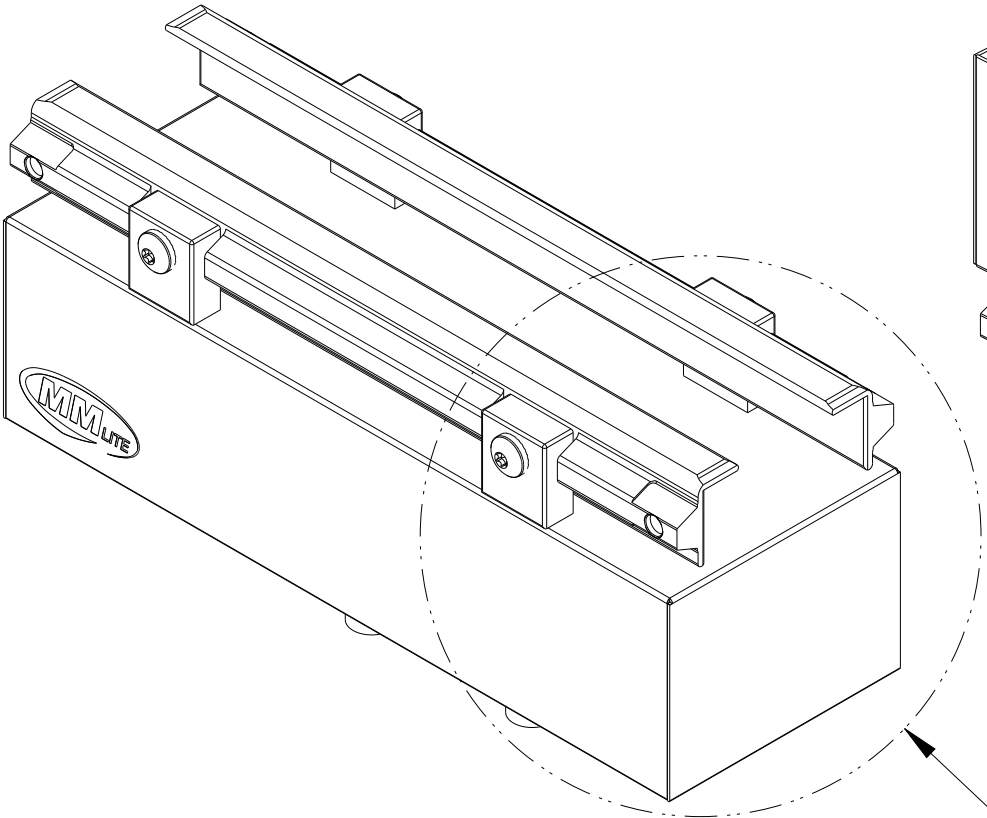
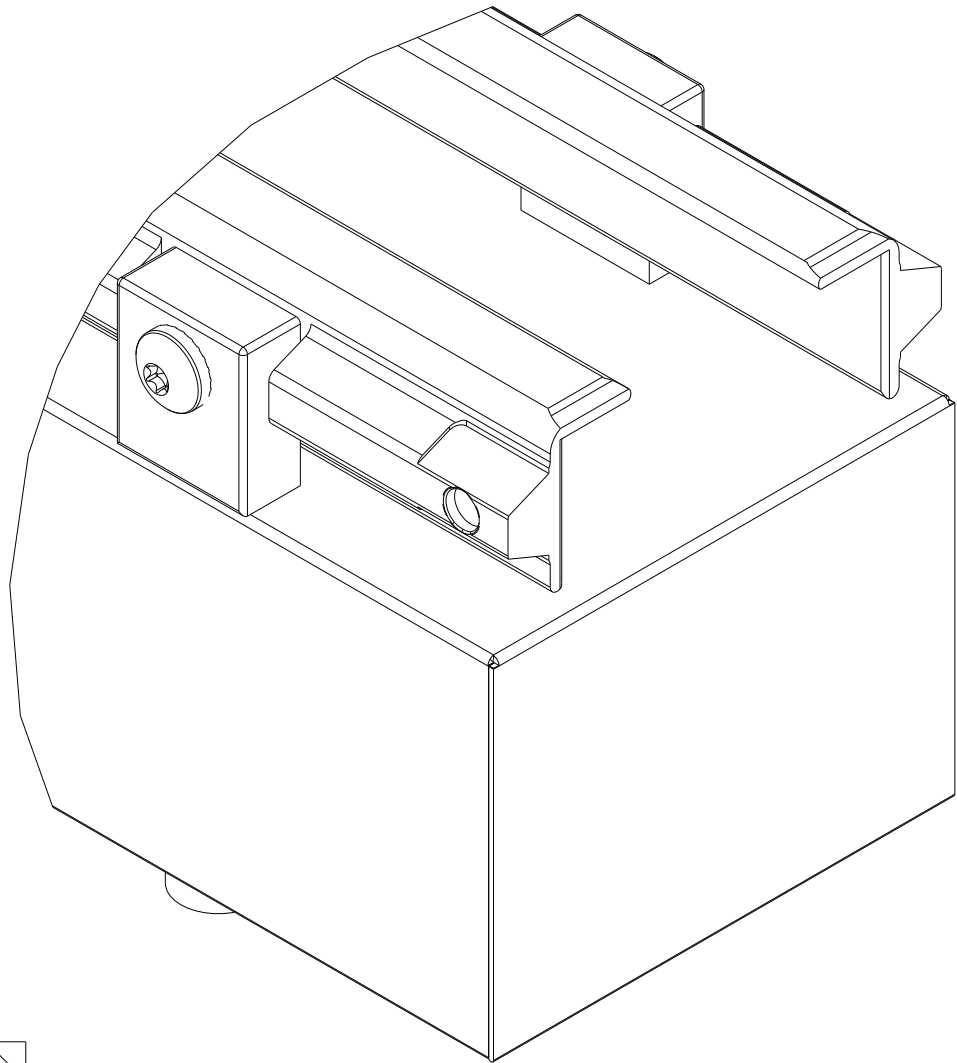


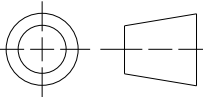
PART NUMBER SUMMARY/DIR NO: 10004058841		
MATERIAL MASTER NO.	3D DIR	DESCRIPTION
PN-506757	10004703322	ASSY,MOT,1/4M,AL RAILS,G4E-AC,ML
PN-506763	10004703313	ASSY,MOT,1/4M,AL RL,SYNC,G4E-AC,ML

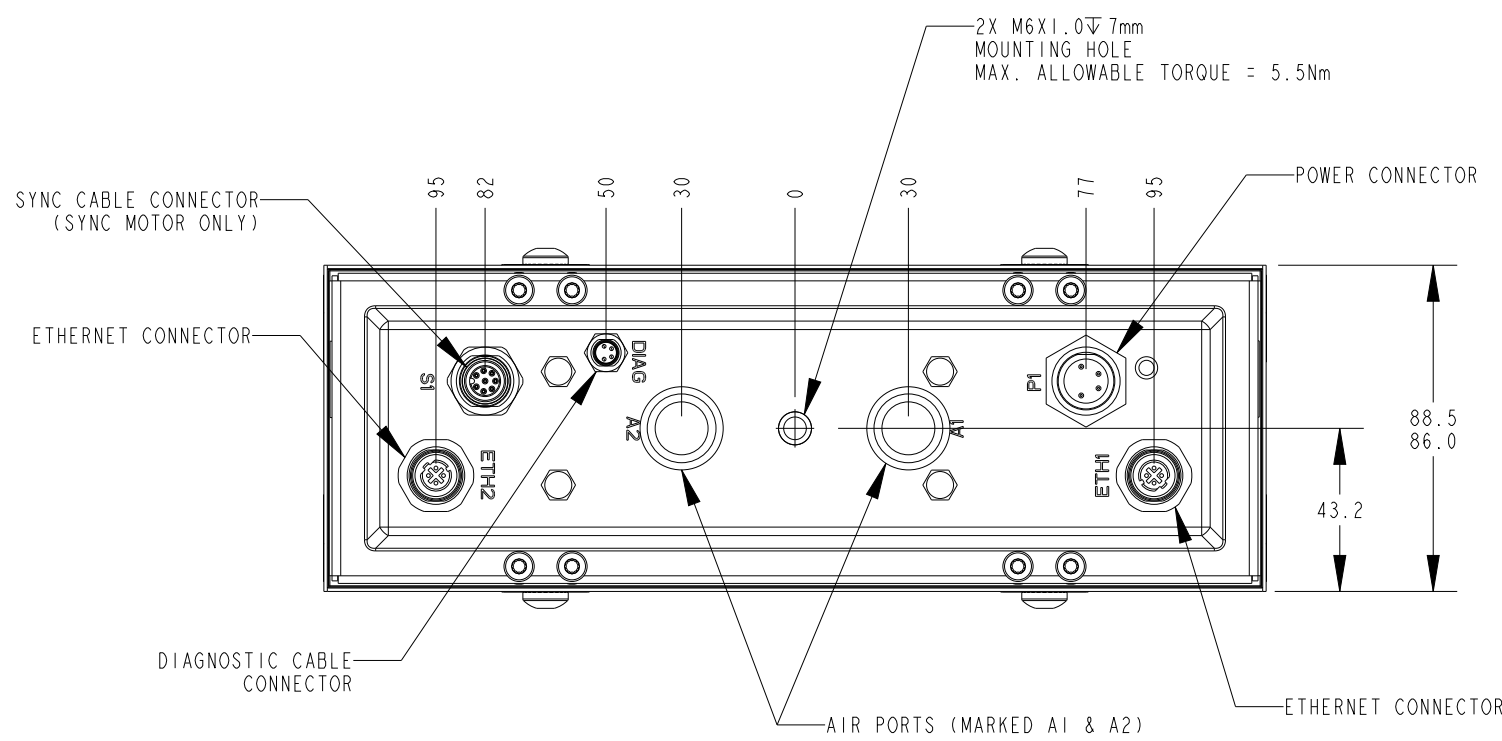
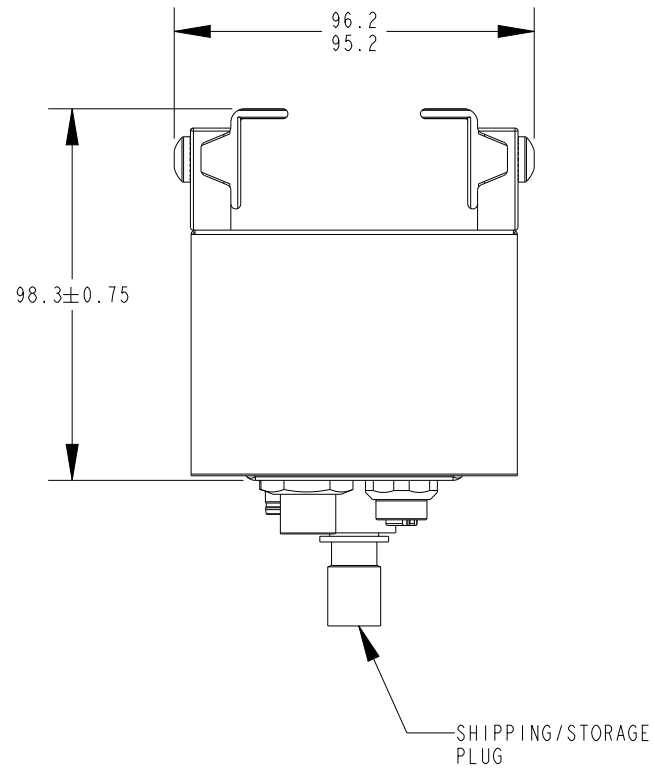
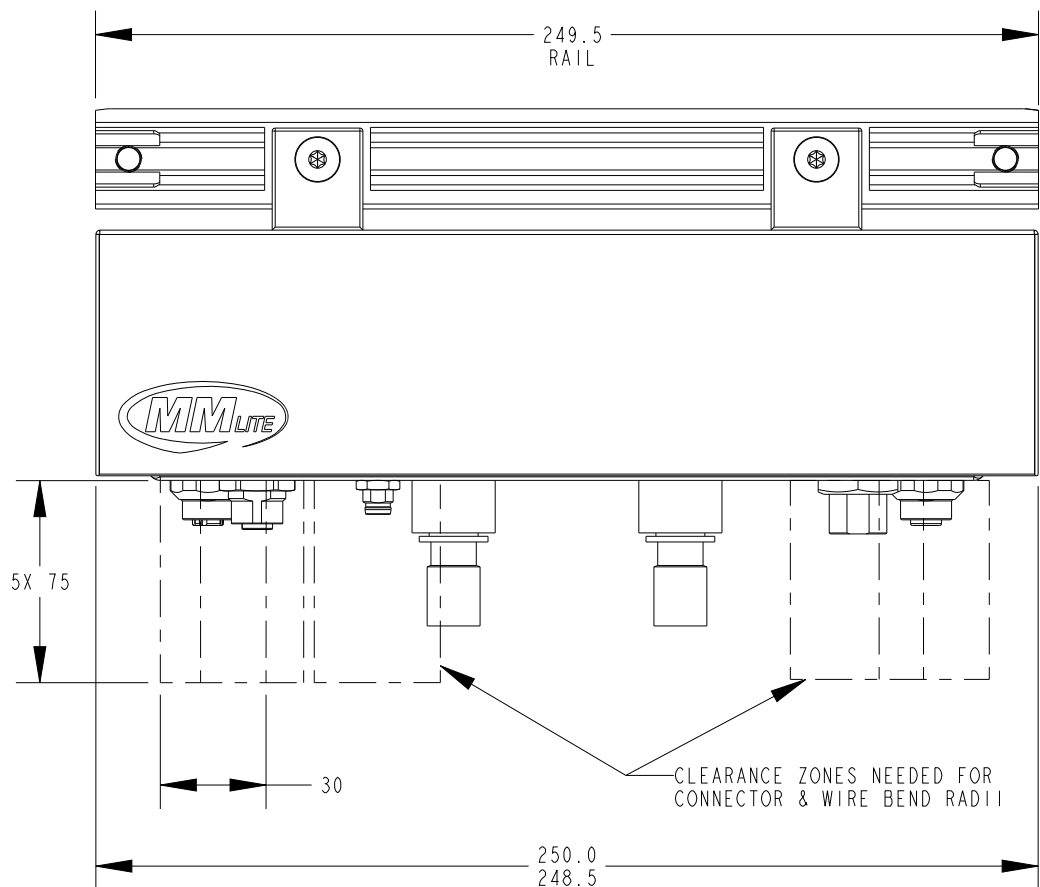
CRITICAL TO QUALITY CLASSIFICATION TABLE					
P=PERFORMANCE, F=FIT, A=ASSEMBLY X=IDENTIFIES APPLICABLE CLASSIFICATION(S) ◇=ENGINEERING AND/OR MANUFACTURING REQUIREMENT Ⓜ=REGULATORY REQUIREMENT-CONFORMANCE IS MANDATORY					
COMMENTS	DRAWING ZONE	P	F	A	R
ROHS	G1-H1				X



DETAIL A
SCALE 1.000

MUST COMPLY WITH ROCKWELL
AUTOMATION ENVIRONMENTAL
SPECIFICATION 970-20-01

J. PEARLMAN	1:3	XXXXX-XXX-XX	1.6	SEE BOM			10004703316	SEE TABLE	
ENGINEER	SCALE	WORKMANSHIP STANDARDS	FINISH	MATERIAL			MODEL/DIR NO.	PART/MMR NUMBER	
<div>DIMENSION UNITS-mm</div> <div><div>DIMENSIONS APPLY BEFORE SURFACE TREATMENT.</div></div> <div>UNSPECIFIED TOLERANCES ARE AS FOLLOWS:</div> <div>X.XX ±0.13</div> <div>X.X ±0.25</div> <div>X. ±0.5</div> <div>DEG ±0.5°</div> <div>TORQUE ±25%</div>		<div>ALL UNDIMENSIONED GEOMETRIES ARE CONTROLLED BY THE CAD MODEL. IN CASE OF DIMENSION DISCREPANCY, CAD MODEL OVERRIDES.</div>			<div>Rockwell Automation</div>			<div>CONFIDENTIAL AND PROPRIETARY INFORMATION. THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF ROCKWELL AUTOMATION, INC. AND MAY NOT BE USED, COPIED OR DISCLOSED TO OTHERS, EXCEPT WITH THE AUTHORIZED WRITTEN PERMISSION OF ROCKWELL AUTOMATION, INC.</div>	
<div>THIRD ANGLE PROJECTION</div> <div></div>		<div>DESCRIPTION</div> <div>ICD, MOT, 1/4M, AL RAILS, G4E-AC, ML</div>			<div>DATE:2019-03-19</div>		<div>SHEET 1 OF 2</div>		
		<div>CREATED BY:GASALKA</div>			<div>CHANGED BY:*****</div>		<div>SIZE</div> <div>B</div>	<div>DIR</div> <div>10004058841</div>	<div>VER</div> <div>01</div>



Rockwell Automation	CONFIDENTIAL AND PROPRIETARY INFORMATION. THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF ROCKWELL AUTOMATION, INC. AND MAY NOT BE USED, COPIED OR DISCLOSED TO OTHERS, EXCEPT WITH THE AUTHORIZED WRITTEN PERMISSION OF ROCKWELL AUTOMATION, INC.		
	DATE: 2019-03-19		SHEET 2 OF 2
DESCRIPTION	ICD, MOT, 1/4M, AL RAILS, G4E-AC, ML		VER
	CREATED BY: GASALKA	CHANGED BY: *****	01
SIZE		DIR	VER
B		10004058841	01