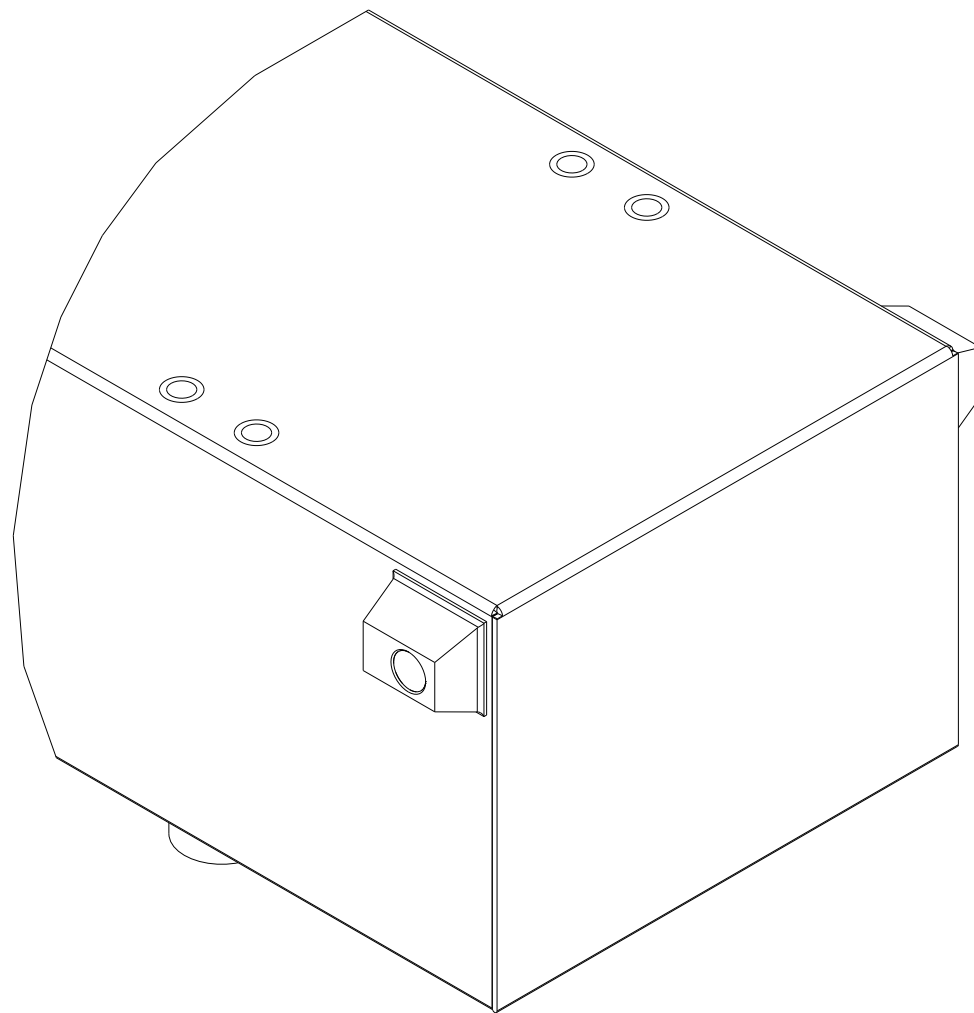
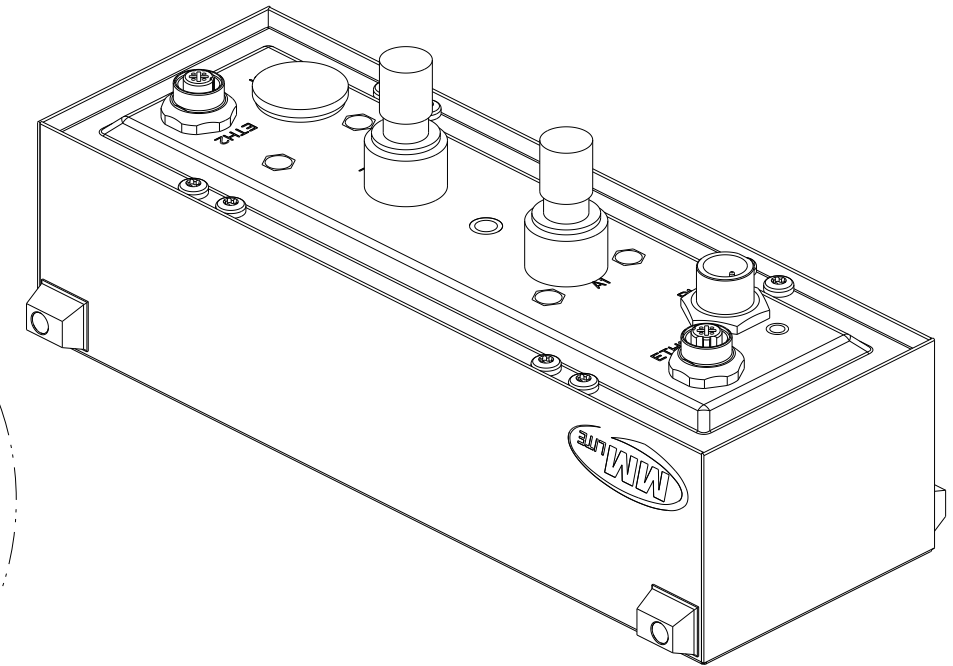
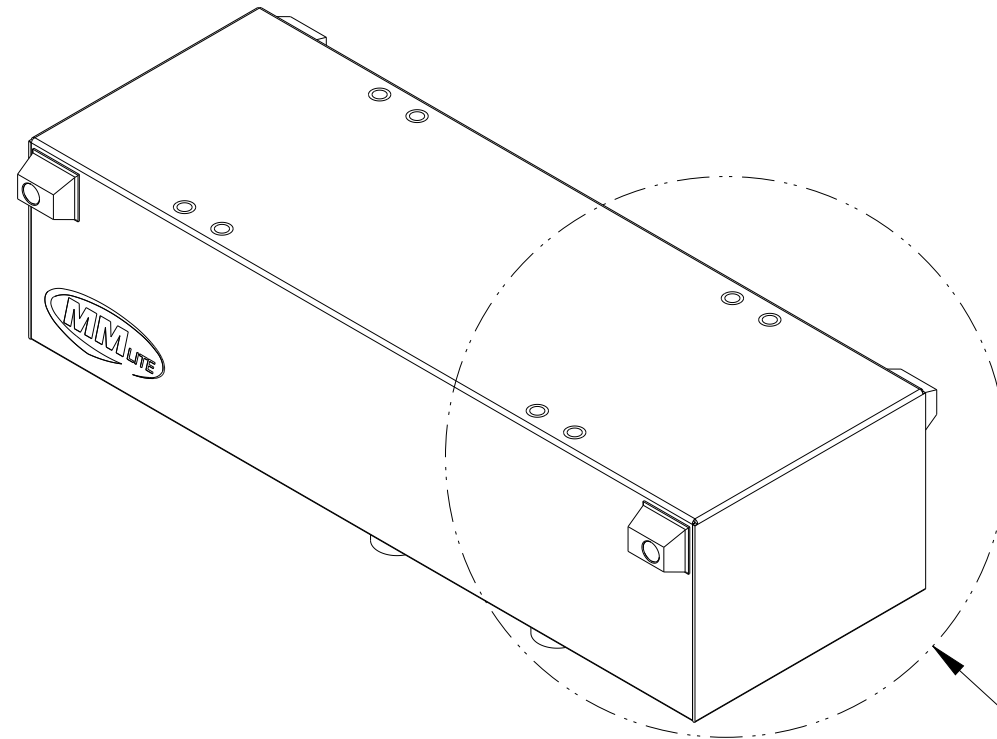


PART NUMBER SUMMARY/DIR NO: 10004147685		
MATERIAL MASTER NO.	3D DIR	DESCRIPTION
PN-506762	10004703312	ASSY, MOT, 1/4M, NO RAILS, G4E-AC, ML
PN-506765	10004703315	ASSY, MOT, 1/4M, NO RL, SYNC, G4E-AC, ML

CRITICAL TO QUALITY CLASSIFICATION TABLE				
P=PERFORMANCE, F=FIT, A=ASSEMBLY				
X=IDENTIFIES APPLICABLE CLASSIFICATION(S)				
◇=ENGINEERING AND/OR MANUFACTURING REQUIREMENT				
Ⓜ=REGULATORY REQUIREMENT-CONFORMANCE IS MANDATORY				
COMMENTS	DRAWING ZONE	P	F	A
ROHS	G1-HI			X



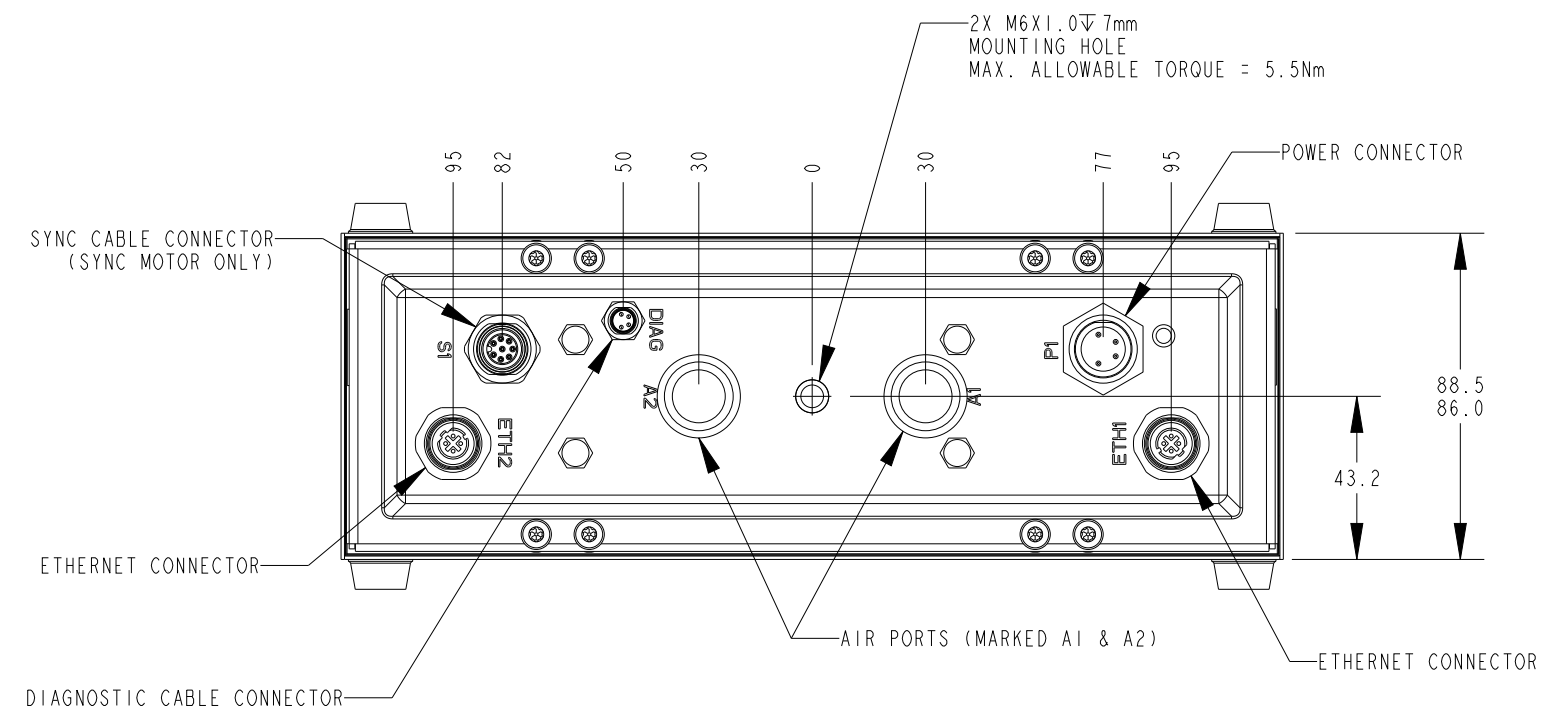
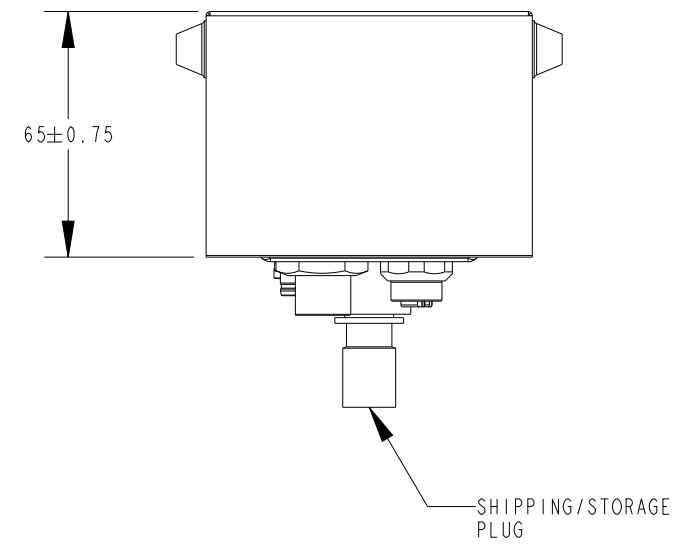
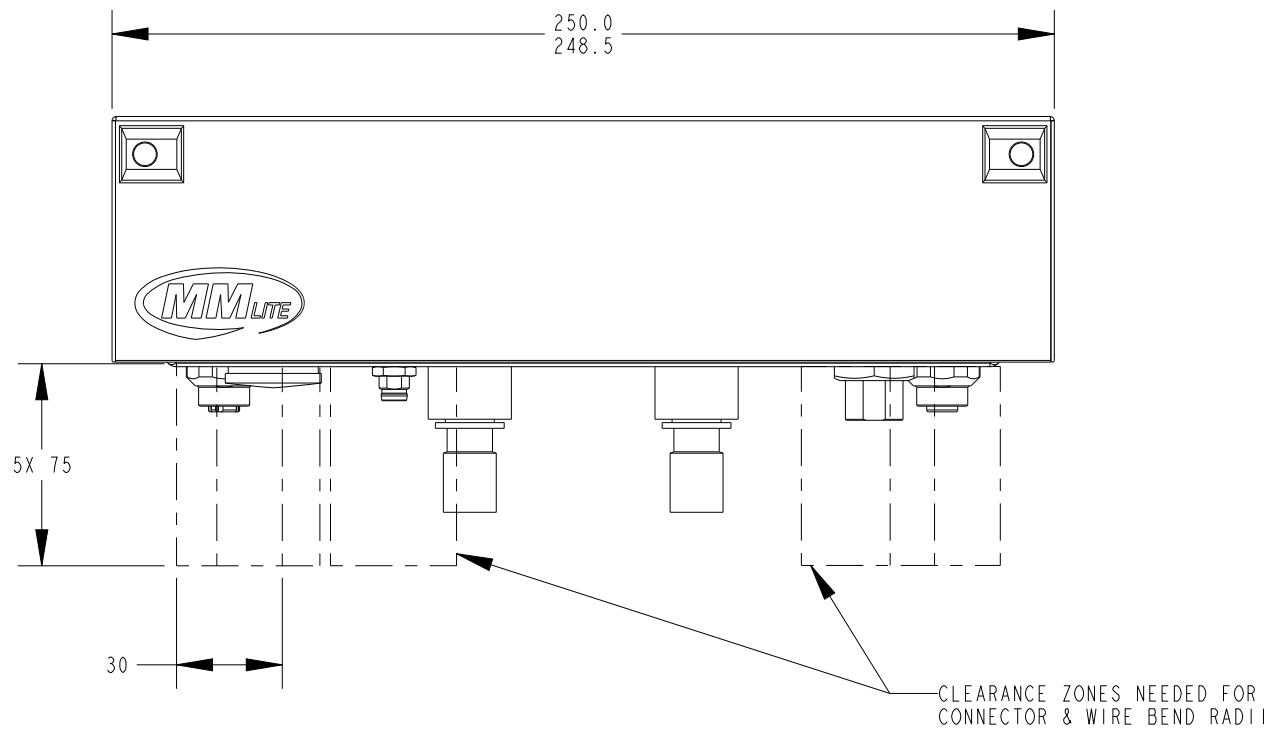
DETAIL A
SCALE 1.000



SEE DETAIL A

MUST COMPLY WITH ROCKWELL AUTOMATION ENVIRONMENTAL SPECIFICATION 970-20-01

J. PEARLMAN	1:2	XXXXX-XXX-XX	1.6	SEE BOM	10004703318	SEE TABLE
ENGINEER	SCALE	WORKMANSHIP STANDARDS	FINISH	MATERIAL	MODEL/DIR NO.	PART/MMR NUMBER
DIMENSION UNITS-mm DIMENSIONS APPLY BEFORE SURFACE TREATMENT. UNSPECIFIED TOLERANCES ARE AS FOLLOWS: X.XX ±0.13 X.X ±0.25 X. ±0.5 DEG ±0.5° TORQUE ±25%		ALL UNDIMENSIONED GEOMETRIES ARE CONTROLLED BY THE CAD MODEL. IN CASE OF DIMENSION DISCREPANCY, CAD MODEL OVERRIDES. THIRD ANGLE PROJECTION				CONFIDENTIAL AND PROPRIETARY INFORMATION. THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF ROCKWELL AUTOMATION, INC. AND MAY NOT BE USED, COPIED OR DISCLOSED TO OTHERS, EXCEPT WITH THE AUTHORIZED WRITTEN PERMISSION OF ROCKWELL AUTOMATION, INC.
DESCRIPTION				ICD, MOT, 1/4M, NO RAILS, G4E-AC, ML		DATE: 2019-03-20
CREATED BY: GASALKA				CHANGED BY: *****		SHEET 1 OF 2
SIZE		DIR		VER		
B		10004147685		01		



		CONFIDENTIAL AND PROPRIETARY INFORMATION. THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF ROCKWELL AUTOMATION, INC. AND MAY NOT BE USED, COPIED OR DISCLOSED TO OTHERS, EXCEPT WITH THE AUTHORIZED WRITTEN PERMISSION OF ROCKWELL AUTOMATION, INC.		
		DATE: 2019-03-20	SHEET 2 OF 2	
DESCRIPTION	ICD, MOT, 1/4M, NO RAILS, G4E-AC, ML			
	CREATED BY: GASALKA	CHANGED BY: *****		
	SIZE	DIR	VER	
	B	10004147685	01	