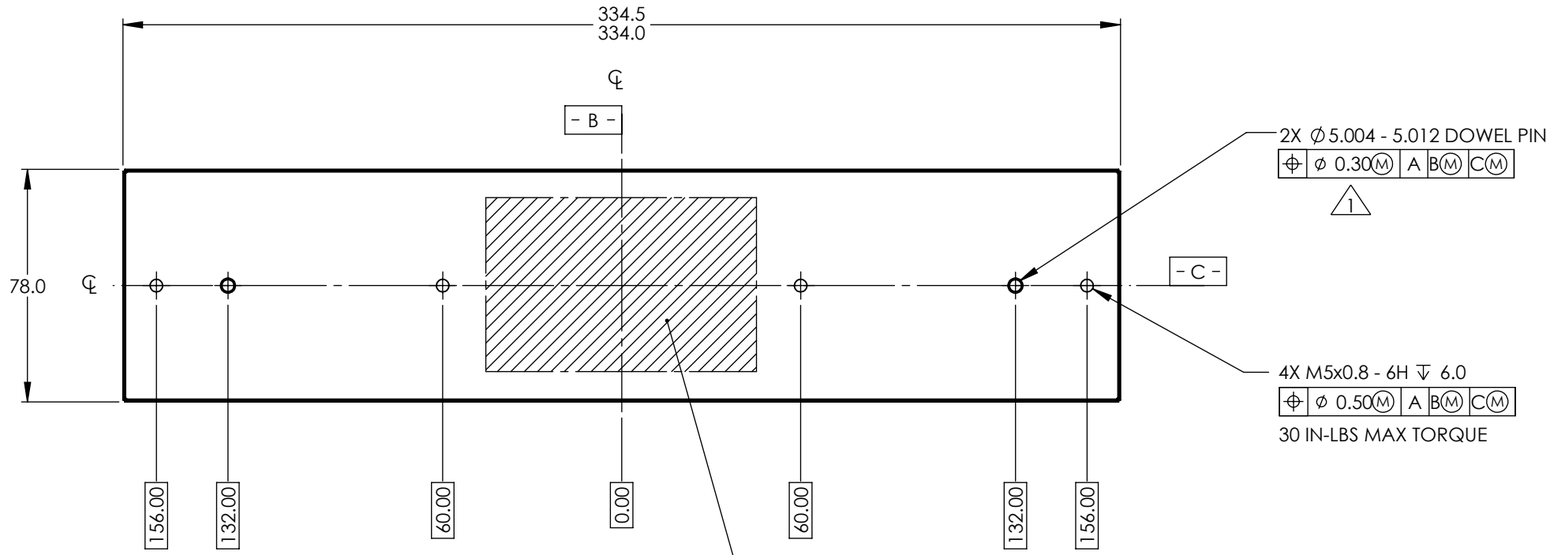

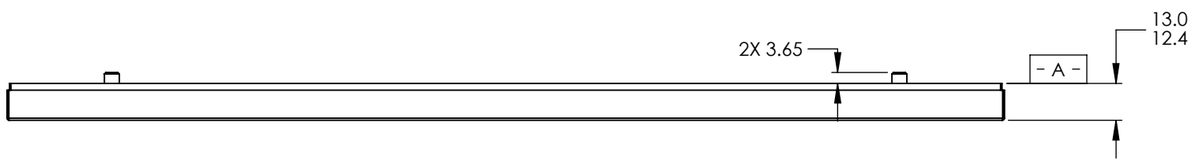

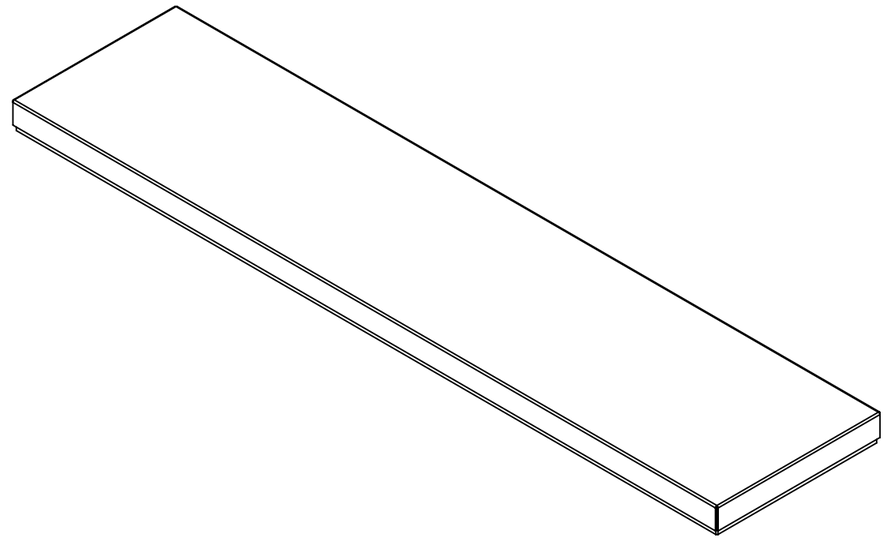

1 UPDATED DOWEL PIN LOCATION TOLERANCE

UNLESS OTHERWISE SPECIFIED		
ALL DIMENSIONS IN MM	SURFACE FINISH	TOLERANCES
BREAK ALL SHARP EDGES	[63] 1.6	X.XX ± 0.13
CLEAN AND DEBURR		X.X ± 0.25
USE MIN BEND RADII		X. ± 0.5
		DEG ± 0.5°
		TORQUE ± 25%

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INTERPRET DRAWING PER ANSI Y14.5M-1982

DO NOT SCALE DRAWING	SHEET SIZE B	THIRD-ANGLE PROJECTION	PROJECT QS	DATE 2018-10-08	
CAD PKG: SolidWorks 2015	SCALE 1:2		ENGINEER J. PEARLMAN	DRAWN BY J. JADLOS	
CAD FILE: 10004349477.SLDDRW		MATERIAL: SEE BOM			

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(978) 757-9100

CAGE CODE: 1LR11

TITLE: ICD, QS MAGNET ARRAY, COVERED, 7 CYCLE

REV: 01

MATERIAL MASTER: PN-493461

DIR NO: 10004349477

SHEET 1 OF 1