

**1492-XIM24-16RF***Pinout*

*Expander with Sixteen (16) 24V DC Relays with Fusing*

*Application Notes*

1. **Compatibility** — To ensure proper operation with the I/O module, do **not** exceed the voltage and current ratings of the XIM.
2. **Wiring** — Refer to the Label Section on page 174. For Field-Side Wiring Diagrams, refer to the Wiring System web site information on page 200.
3. This relay expander must be used with a 24 VDC relay master.
4. **Dimensions** — Refer to page 165.
5. **Maximum Relay Switching** — Refer to page 185.
6. LEDs provide PLC output ON/OFF indication.

