

**1492-XIM24-8R****1492-RXIM24-8R**

*Relay Expander (LED Indicating) with Eight (8) 24V DC Relays*

*Application Notes*

1. **Compatibility** — To ensure proper operation with the I/O module, do **not** exceed the voltage and current ratings of the XIM.
2. **Wiring** — Refer to the Label Section on page 174. For Field-Side Wiring Diagrams, refer to the Wiring System web site information on page 200.
3. This relay expander must be used with a 24V DC relay master.
4. **Dimensions** — Refer to page 166.
5. **Maximum Relay Switching** — Refer to page 185.
6. LEDs provide PLC output ON/OFF indication.

*Pinout*

Refer to page 123.

**1492-XIM24-8R, Continued**  
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*Pinout, Continued*

