152S-D11JHD-J20-3-3B-4RGA-20E-BP

208V
3PH 60Hz
L1 L2 L3

FDS1
1 2
3 4
5 6
*Fuses not supplied

L1 BLK L2 BLK
TB1 L1 TB1 L2

RC L1 T1 OL L1 T1
L2 T2
L3 T3

SMC-50
L1/1 T1/2
L2/3 T2/4
L3/5 T3/6
SMC
SMC POWER TERMINALS (SEE MANUAL)

+REMOTE
MTR1
U1
V1
W1
PE
M
3
GRD

SEPARATE CONTROL
4

SMC 1 QC L
QC LT
QC N
SMC 2

HAND/OFF/AUTO
QC L
L 13 14 4
23 24 5
PLUG E
QC 5

SMC/OFF/BYPASS
S3
13 14
33 34
23 24

QC 4
QC 3
BR 11 14
SR 11 14
SR 34 31
SMC 18
SMC 5
*
QC 4
QC 6
QC A3
SMC A3
QC 7
SR A1 A2 95 WHT 95 OL 96
SMC A5 96 WHT
BR A1 A2

+REMOTE

SR 21 24
R1 A1 A2

BR 21 24
SMC A6 A7
RC A1 RED A1 A2 A2 WHT

SMC A9 A8
QC P1
ON
PL2
P1 X1 R X2 N
PLUG B
QC N

RC 13 RED 13 14 14 RED

SMC A10 A11
QC F
FAULT
PL3
F X1 A X2 N
PLUG D
QC N

QC L
QC 8
SMC A4
SMC 3
3 GRN MT_PLT
GRD

QC L
R1 11 14
SMC A2

RC 21 RED 21 22 22 RED
SMC 6 7
QC P2
OFF
PL4
P2 X1 G X2 N
PLUG A
QC N
SMC A5

NOTES:

* ADD JUMPER FROM TERMINAL BLOCK "18" TO TERMINAL BLOCK "5" WHEN USING DPI (-HC3 or -20*) JUMPER IS INCLUDED IN RAIL IN TERMINAL BLOCK 18.

** REMOVE PRE-INSTALLED YELLOW JUMPER BETWEEN TERMINAL BLOCK "L" AND TERMINAL BLOCK"8" WHEN USING AUX COMMAND DEVICE

1. SMC FACTORY PRE-PROGRAMMED PARAMETERS;
A2=START. A3=COAST. A4=OPTION STOP
Product specific (not test setup ones):
- PAR# 56 Disable 0
- PAR# 57 Disable 0
- PAR# 172 Aux1 Config to Ext Bypass 4
- PAR# 176 Aux2 Config to Fault Normal (0)
- PAR# 177 Enabled (1)
- PAR# 230 (Upper) XXXX XXXX 0000 0010
- PAR# 230 (Lower) 0000 0000 0000 0001

SMC50 I/O device parameters (150-SM4):
- With HIM and Communication Card installed In Port 00 SMC-50
- PAR # 148 X000 0000 0001 0100
- PAR # 3 Input 2 (A2) Start 1
- PAR # 4 Input 3 (A3) Coast 2
- PAR # 5 Input 4 (A4) Stop Option 3
- PAR # 6 Aux1Cfg Ext Bypass 4
- PAR # 10 Aux2Cfg Normal 0
- Set PAR # 14 Aux3Cfg Fault 2

2. RELAY FUNCTIONS;
R1: PREVENT RACE CONDITION BETWEEN A3 & A2
BR 11-14: HOLD-IN CONTACT WITH START-STOP FOR BYPASS
SR 11-14: HOLD-IN CONTACT WITH START-STOP FOR SR RELAY (STARTS SMC)
SR 31-34: STARTS SMC WITH PILOT DEVICE (NO DPI PRESENT)
R1 11-14: SMC START COMMAND

3. USE 75ºC CU WIRE ONLY

4. LINE FUSES SUPPLIED BY CUSTOMER WHEN DISCONNECT SWITCH IS SUPPLIED. REFER TO NEC WHEN SELECTING SHORT CIRCUIT PROTECTION

5. ADDITIONAL CONTROL CIRCUIT OVERCURRENT PROTECTION REQUIRED FOR NON-COMBINATION STARTERS. REFER TO NATIONAL ELECTRIC CODE.

Wire Connector Torque	
Line Terminal (Lb.In.)	Load Terminal (Lb.In.)
275	275

Rockwell Automation

CONFIDENTIAL AND PROPRIETARY INFORMATION:
THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF ROCKWELL AUTOMATION, INC., AND MAY NOT BE USED, COPIED OR DISCLOSED TO OTHERS, EXCEPT WITH THE AUTHORIZED WRITTEN PERMISSION OF ROCKWELL AUTOMATION, INC.

Title: SMC COMBO

S.O.

CATALOG NO. 152S-D11JHD-J20-3-3B-4RGA-20E-BP

Drawn by: AUTO_GEN | **Date:** 02/11/18 | **Sheet:** 1 of 2 | **Ver:** 00 | **Size:** D