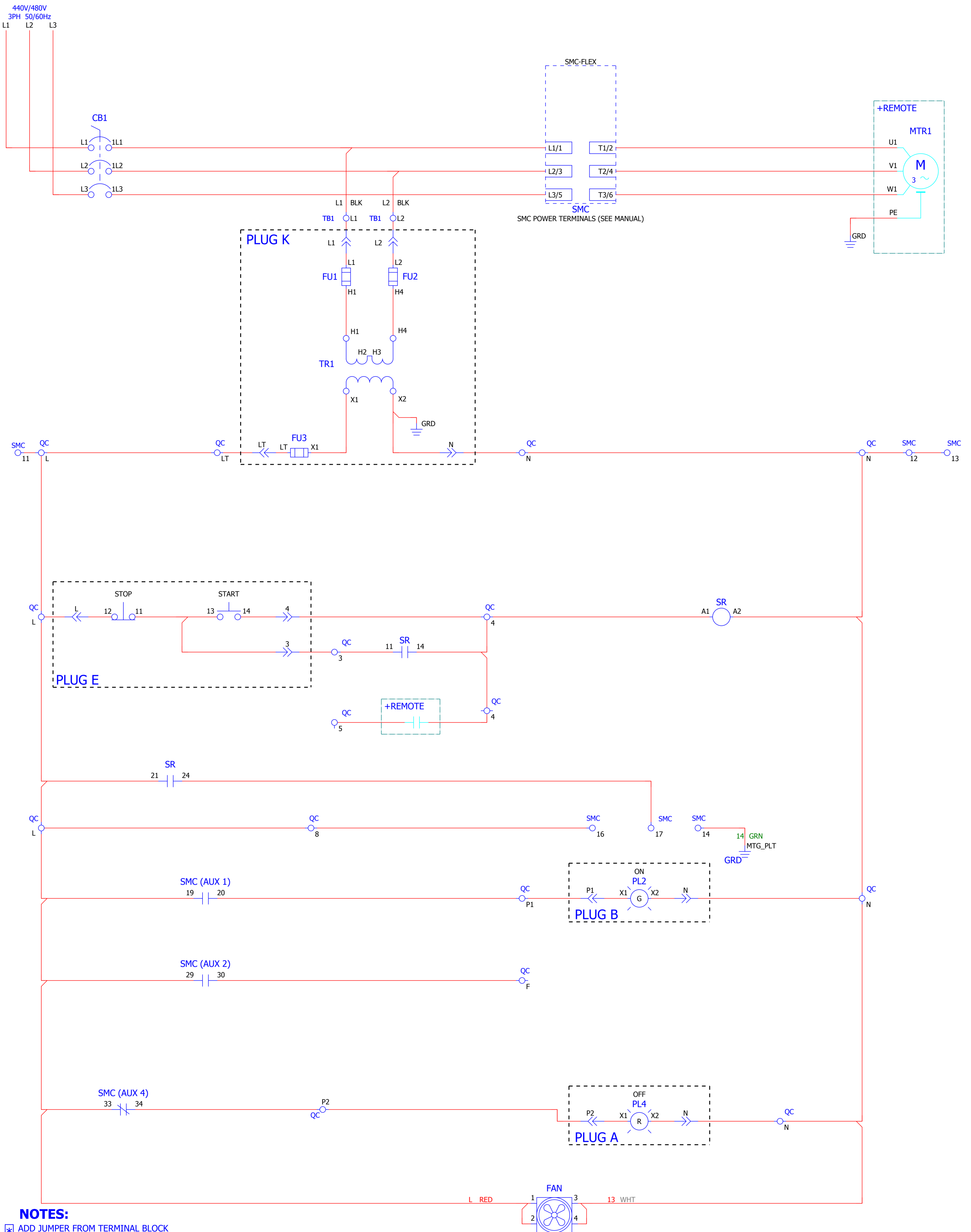


# 153F-D20JBD-D25-1-4GR-6P



**NOTES:**

- 1. ADD JUMPER FROM TERMINAL BLOCK "18" TO TERMINAL BLOCK "5" WHEN USING DPI (-HC3 or -20\*) JUMPER IS INCLUDED IN RAIL IN TERMINAL BLOCK 18.
- 2. REMOVE PRE-INSTALLED YELLOW JUMPER BETWEEN TERMINAL BLOCK "L" AND TERMINAL BLOCK "8" WHEN USING AUX COMMAND DEVICE
- 3. SMC FACTORY PRE-PROGRAMMED PARAMETERS;  
PARAMETER 109: AUX4CFG SET TO NORMAL NC TO NORMAL NC
- 4. USE 75°C CU WIRE ONLY
- 5. LINE FUSES SUPPLIED BY CUSTOMER WHEN DISCONNECT SWITCH IS SUPPLIED. REFER TO NEC WHEN SELECTING SHORT CIRCUIT PROTECTION
- 6. ADDITIONAL CONTROL CIRCUIT OVERCURRENT PROTECTION REQUIRED FOR NON-COMBINATION STARTERS. REFER TO NATIONAL ELECTRIC CODE.
- 7. FOR UNITS WITH DPI (HIM OR COMM CARD), SET LOGIC MASK (PARAMETER 87) TO "0010 0100"

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Wire Connector Torque	
Line Terminal (Lb.In.)	Load Terminal (Lb.In.)
88	275

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Title: <b>SMC COMBO</b>		S.O.
CATALOG NO. <b>153F-D20JBD-D25-1-4GR-6P</b>		
Drawn by: AUTO_GEN	Date: 01/05/18	Sheet: 1 of 2
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