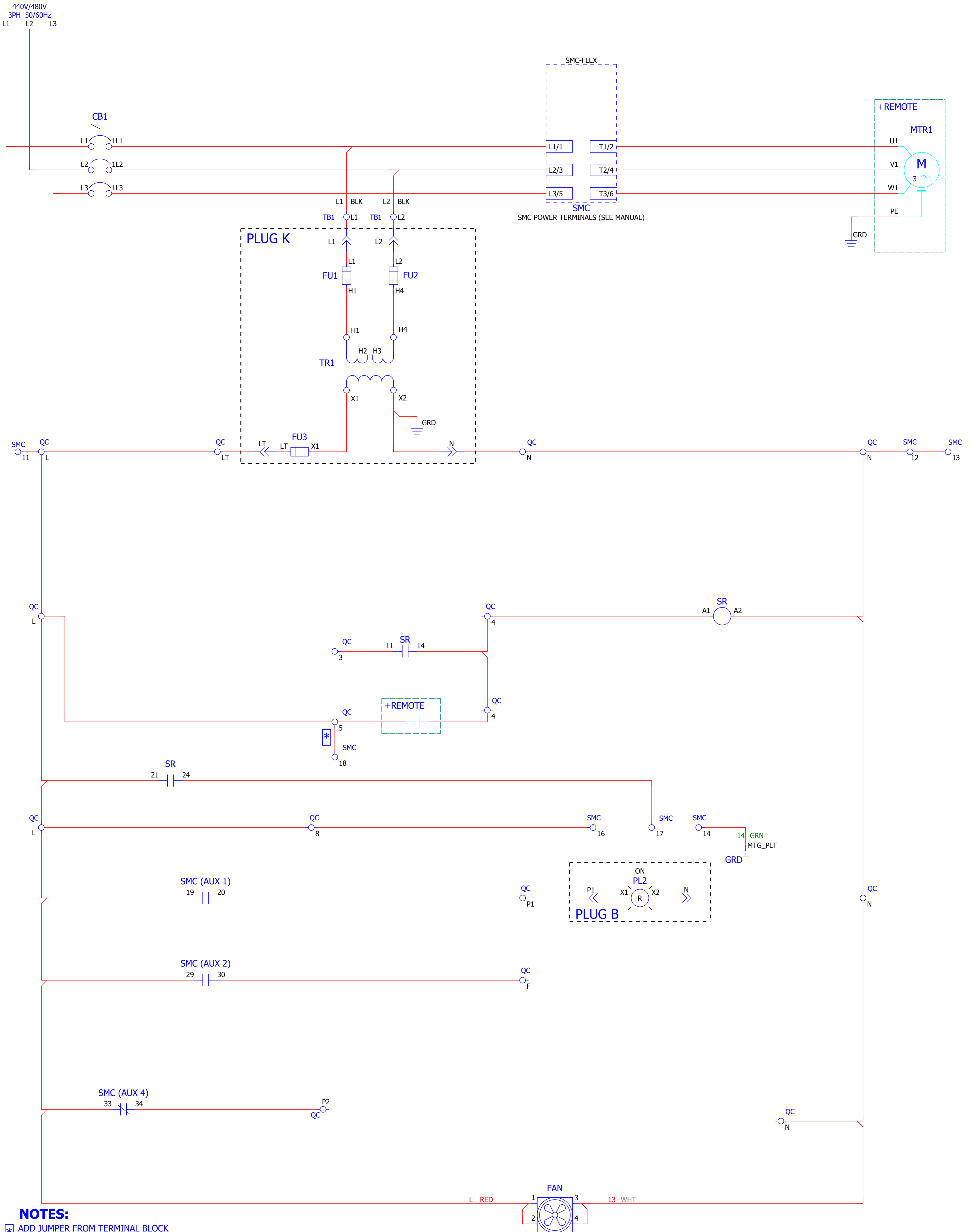


153F-D20JBD-D25-4R-6XP-20E



NOTES:

- 1 ADD JUMPER FROM TERMINAL BLOCK "18" TO TERMINAL BLOCK "5" WHEN USING DPI (-HC3 or -20*) JUMPER IS INCLUDED IN RAIL IN TERMINAL BLOCK 18.
- 2 REMOVE PRE-INSTALLED YELLOW JUMPER BETWEEN TERMINAL BLOCK "L" AND TERMINAL BLOCK "8" WHEN USING AUX COMMAND DEVICE
- 3 SMC FACTORY PRE-PROGRAMMED PARAMETERS;
PARAMETER 109: AUX4CFG SET TO NORMAL NC TO NORMAL NC
- 4 USE 75°C CU WIRE ONLY
- 5 LINE FUSES SUPPLIED BY CUSTOMER WHEN DISCONNECT SWITCH IS SUPPLIED. REFER TO NEC WHEN SELECTING SHORT CIRCUIT PROTECTION
- 6 ADDITIONAL CONTROL CIRCUIT OVERCURRENT PROTECTION REQUIRED FOR NON-COMBINATION STARTERS. REFER TO NATIONAL ELECTRIC CODE.
- 7 FOR UNITS WITH DPI (HIM OR COMM CARD), SET LOGIC MASK (PARAMETER 87) TO "0010 0100"

Wire Connector Torque	
Line Terminal (Lb.In.)	Load Terminal (Lb.In.)
88	275

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	Title: SMC COMBO	
CATALOG NO. 153F-D20JBD-D25-4R-6XP-20E		
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