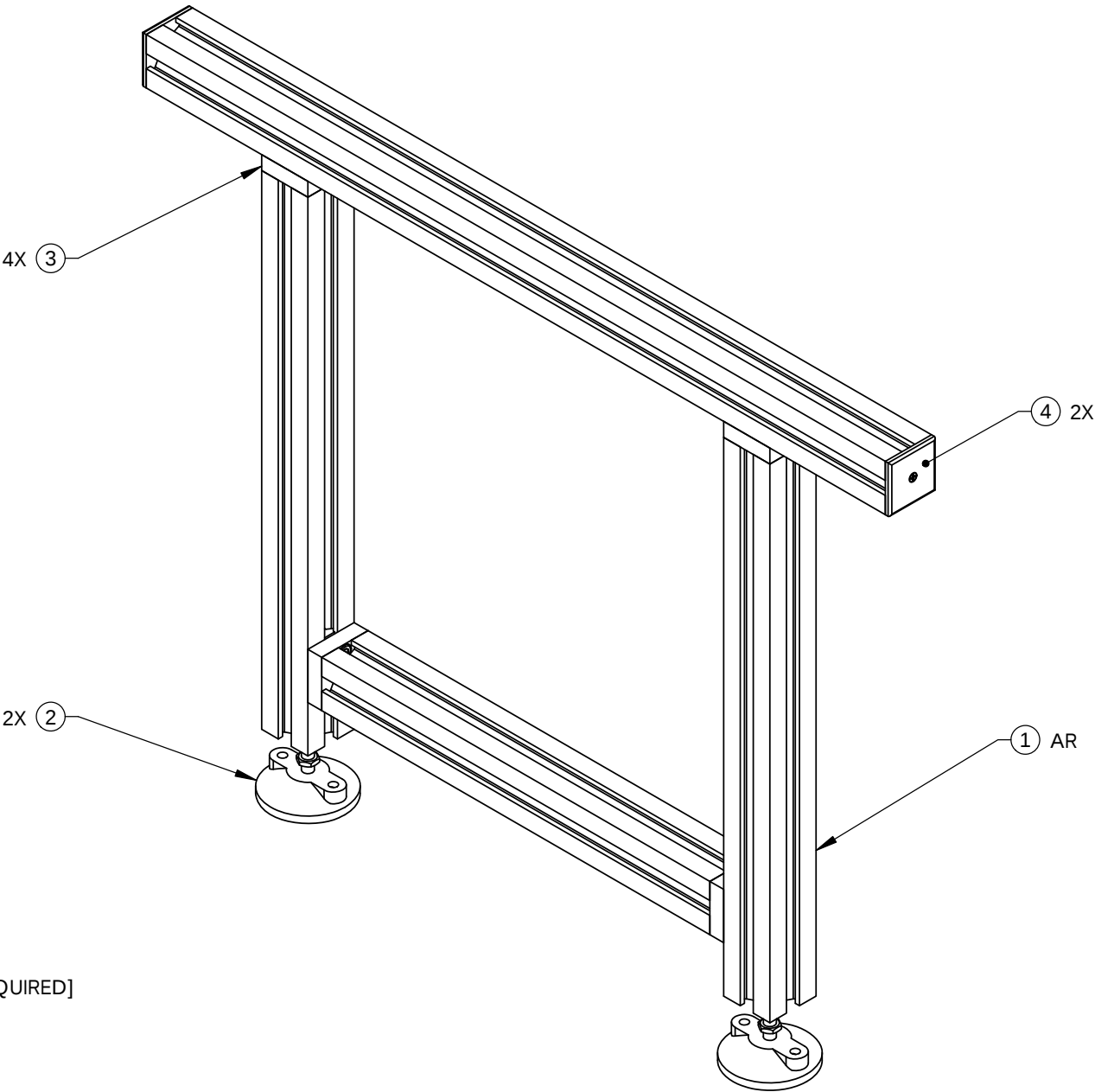
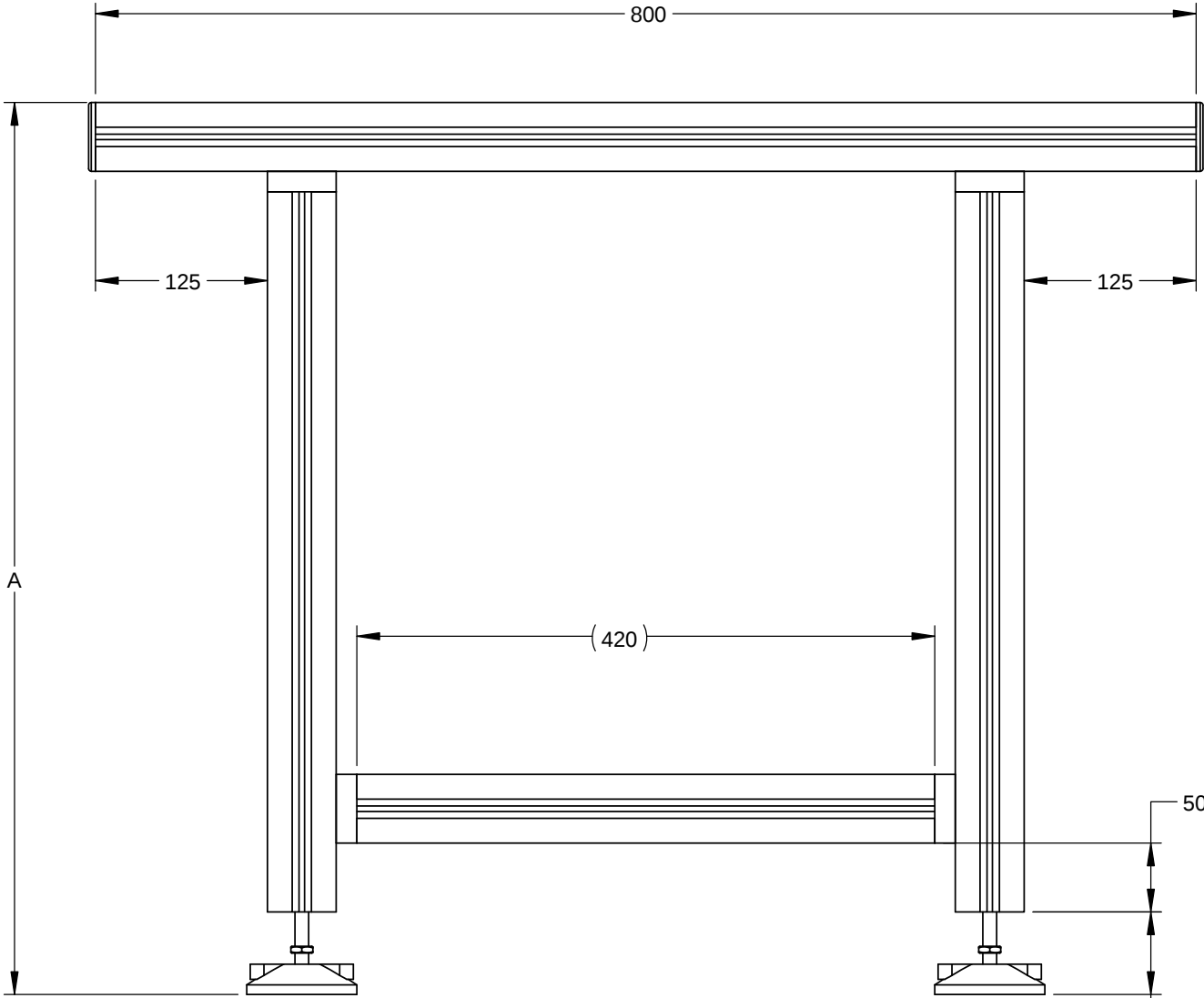


PART NUMBER SUMMARY		
MMI PART NUMBER	DESCRIPTION	DIM "A"
200-1991-30	LEG ASSY, PRL PATH, 4 MOT, RU, ML, 745MM SYSTEM HEIGHT	505MM
200-1991-31	LEG ASSY, PRL PATH, 4 MOT, RU, ML, 879MM SYSTEM HEIGHT	639MM
200-1991-32	LEG ASSY, PRL PATH, 4 MOT, RU, ML, 972MM SYSTEM HEIGHT	732MM
200-1991-33	LEG ASSY, PRL PATH, 4 MOT, RU, ML, 838MM SYSTEM HEIGHT	598MM
200-1991-34	LEG ASSY, PRL PATH, 4 MOT, RU, ML, 800MM SYSTEM HEIGHT	560MM
200-1991-35	LEG ASSY, PRL PATH, 4 MOT, RU, ML, 815MM SYSTEM HEIGHT	575MM
200-1991-36	LEG ASSY, PRL PATH, 4 MOT, RU, ML, 889MM SYSTEM HEIGHT	648.5MM

- 5
- 6

BILL OF MATERIALS						
FIND NUMBER	PART NUMBER	QTY	DESCRIPTION	MATERIAL	VENDOR	VENDOR PART NUMBER
1	100-2136-00	A/R	EXTRUSION, 50MM X 50MM, 14MM SLOT, AL, RU	EN AW-6060-T66	ROBOTUNITS, INC	PIL_5050_NNN
2	100-2102-01	2	FOOT, LEVELING, M10 X 80MM, RU	SEE MFR'S SPEC	ROBOTUNITS, INC	BAS 8010
3	100-2103-00	4	JOINT, TEE, FASTENER, 50MM X 50MM	SEE DWG	ROBOTUNITS, INC	FAS 5051
4	100-2105-03	2	CAP, END, 50MM X 50MM, W/SCREW, BLK ABS, RU	BLK ABS V0 COMPOSITE	ROBOTUNITS, INC	CAP 5051
5	100-0097-30	A/R	LOCTITE 243, THDLKR ANAEROBIC ADH, BLU, .34 OZ BTL	PER MFR'S SPEC	LOCTITE	1329837



NOTES:

1. FINAL ASSEMBLY MUST MEET CLASS 2 SPECIFICATIONS AS DESCRIBED IN MAGNEMOTION SURFACE STANDARD SPECIFICATION (REF#900000715)
2. ALL FASTENERS TO HAVE THREAD LOCKER, FIND NUMBER (5) EXCEPT ITEM 2X (2) THREADS.
3. TORQUE SPECIFICATION:

M8	23Nm (204 IN-LBS)
M10	40Nm (354 IN-LBS)

- 6 ADDED -35
- 5 ADDED -35

UNLESS OTHERWISE SPECIFIED			MAGNEMOTION CONFIDENTIAL Copyright© 2013 MagneMotion Inc. The information contained in this drawing is the sole property of MagneMotion Inc. Any reproduction in part or whole without the written permission of MagneMotion is prohibited	INTERPRET DRAWING PER ANSI Y14.5M-1982					MagneMotion Inc. 139 Barnum Road Devens, MA 01434 USA (978) 757-9100	TITLE		REV			
ALL DIMENSIONS IN MM BREAK ALL SHARP EDGES CLEAN AND DEBURR USE MIN BEND RADII	SURFACE FINISH [63] 1.6 ✓	TOLERANCES X.XX ± 0.13 X.X ± 0.25 X. ± 0.5 DEG ± 0.5° TORQUE ± 25%		DO NOT SCALE DRAWING		SHEET SIZE	B	 THIRD-ANGLE PROJECTION		PROJECT		DATE	LEG ASSY, PRL PATH, 4 MOT, RU, ML 6		
										SB1		2012-03-01			
				CAD PKG.		SolidWorks 2012	SCALE			1:5	ENGINEER			DRAWN BY	SEE BOM
											M. BOTTASSO			J. ONEIL	
CAD FILE			200-1991-3X.SLDDRW							CAGE CODE	1LR11	DWG NO.	200-1991-3X	SHEET 1 OF 1	