

2-PLCS

(WHEN REQUIRED)

3-PLCS

AIR FLOW

USE ASSEMBLY FIXTURE  
AF-2202  
WHEN ASSEMBLING ITEMS  
5 AND 15 TO ITEM 1  
SEE SHEET 2

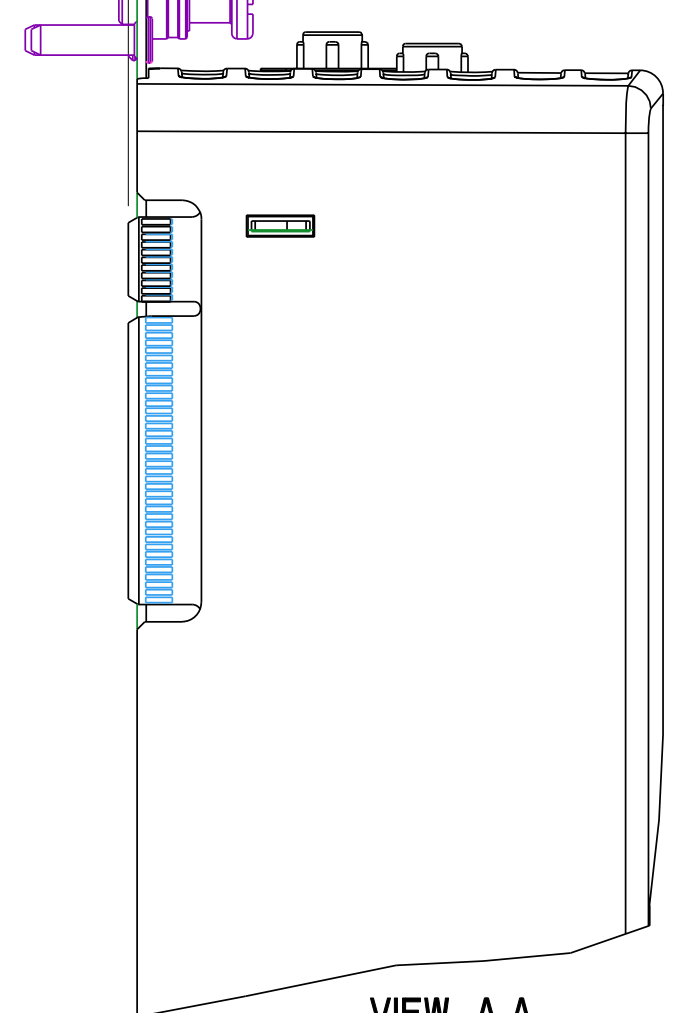
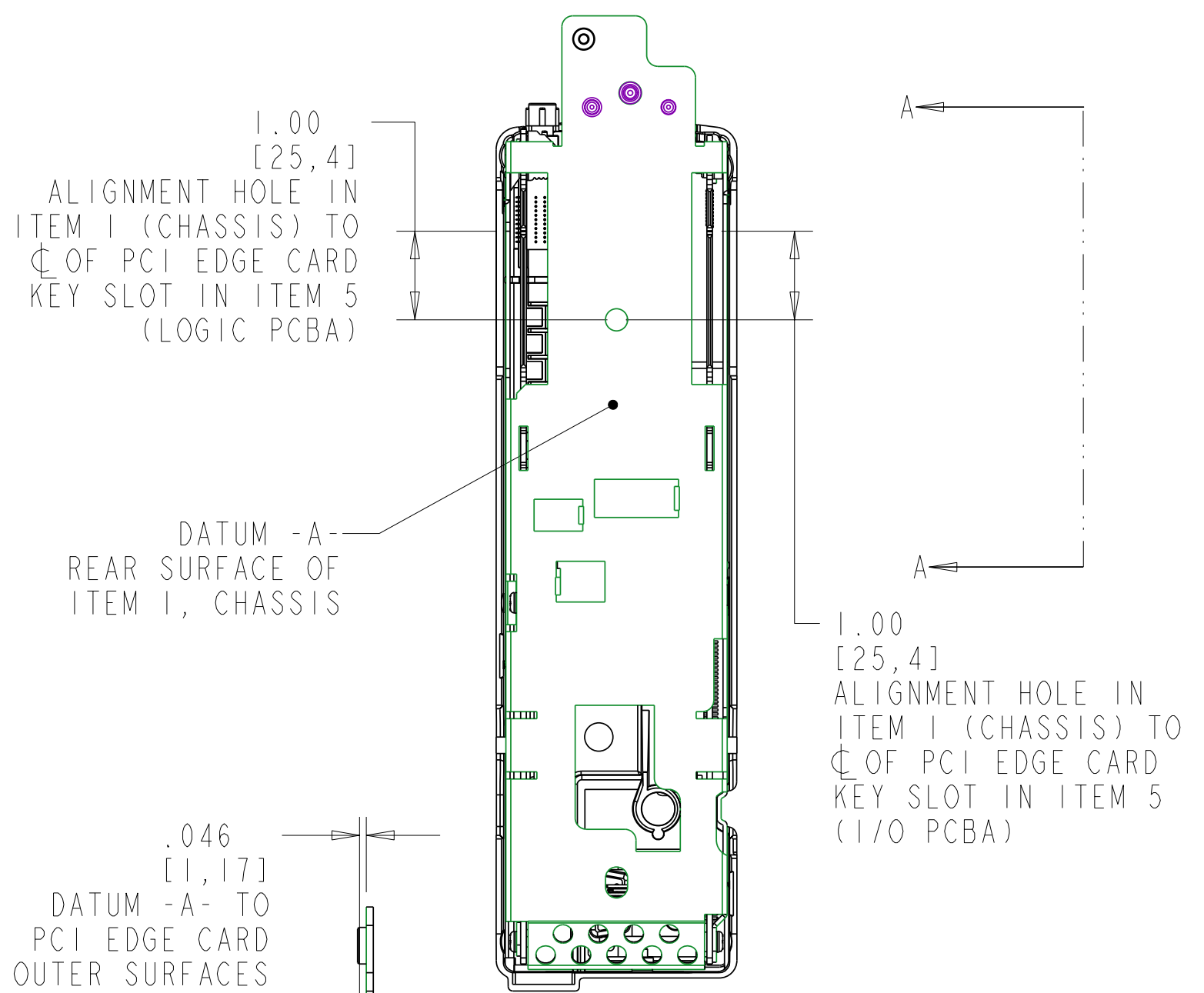
TORQUE TABLE UNLESS OTHERWISE SPECIFIED		
ITEM NO.	DESCRIPTION	TORQUE IN. -LBS.
10	M3 X 6 PAN HD	5 ±1
45	4-40 STANDOFF	5 ±1

<b>PART NUMBER</b>
<b>74107-901-51</b>
<b>74107-903-51</b>

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<b>CONTROL ASSEMBLY KINETIX 6200</b>		Sheet 1 Of 2	
Drawn by: WJG	Date: 04-29-09	Size <b>C</b>	<b>10000056945 01</b>

1 2 3 4 5 6 7 8

A  
B  
C  
D  
E  
F  
G  
H

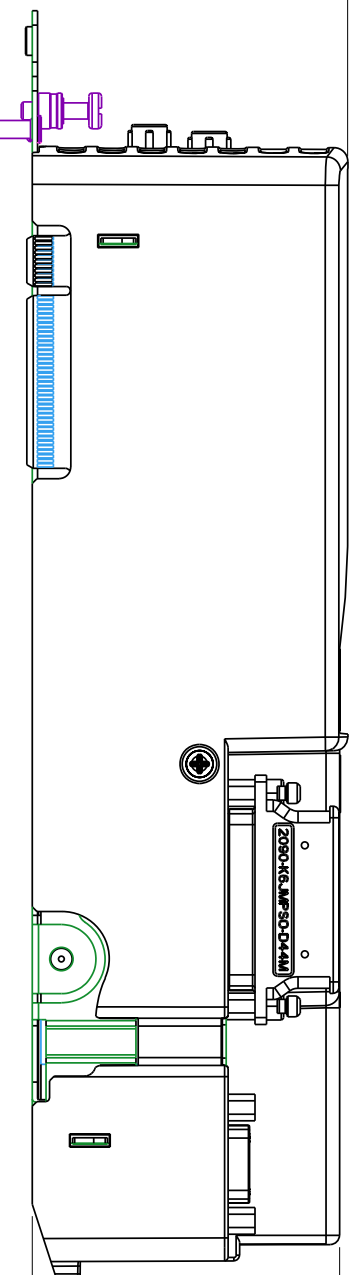


VIEW A-A  
SCALE 1.000

CONTROL MODULE ASSEMBLY DIMENSIONS

.55 [14]  
ALIGNMENT STUD PROTRUSION

3.29 [83,6]  
TOTAL DEPTH



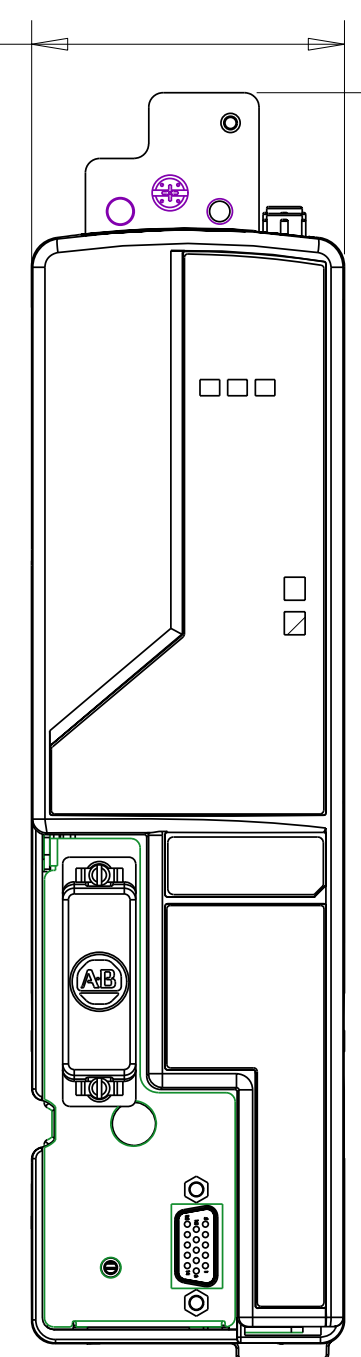
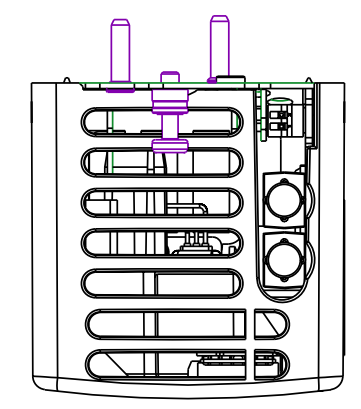
INCH [MM]

DIMENSIONS ARE FOR REFERENCE ONLY

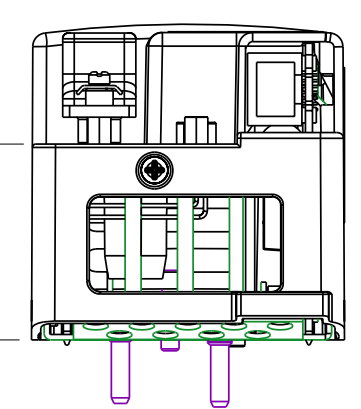
1.70 [43,2]  
CM CHASSIS REAR SURFACE TO D-SUB BRACKET FRONT SURFACE

2.67 [67,8]  
CM CHASSIS REAR SURFACE TO CM FRONT COVER FRONT SURFACE

2.71 [69]  
CM FRONT COVER LEFT EDGE TO CM FRONT COVER RIGHT EDGE



11.00 [279,5]  
CM FRONT COVER BOTTOM EDGE TO CM MOUNTING TAB TOP EDGE



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		<p>Sheet 2 Of 2</p>	
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			<p>01</p>