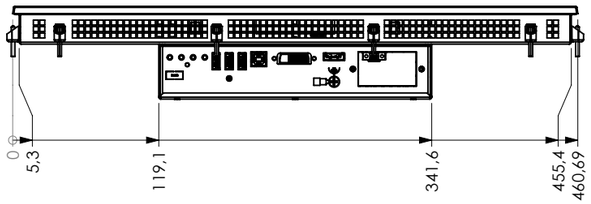
CONFIDENTIAL - PROPRIETARY

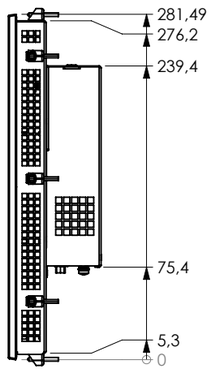
"THIS DRAWING AND SPECIFICATION, HEREIN, ARE THE PROPERTY OF ASEM Srl AND MUST NOT BE REPRODUCED OR COPIED OR USED IN WHOLE OR IN PART AS THE BASIS FOR THE MANUFACTURE OR SALE OF ITEMS WHITOUT WRITTEN PERMISSION"

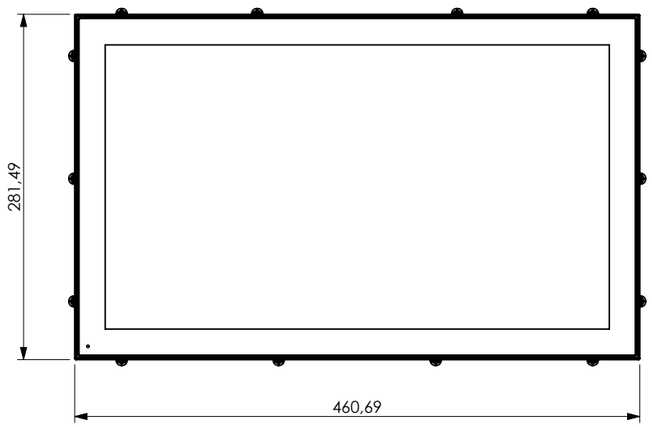
NOTE:
- ACCURATE TRIM REQUESTED
- BENDING RADIUS: MINIMUN POSSIBLE
- PERPENDICULAR AND PARALLEL GEOMETRIC TOLERANCE: MEDIUM (Max ' 0.3 mm) ON ALL DIRECTIONS
- THE DIMENSIONS INCLUDING THE TREATMENT

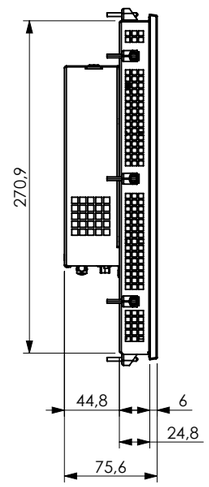
SHORT SIDE	>3 ≤6	>6 ≤30	>30 ≤120	>120
ANGULAR COMMON TOLERANCE	' 1±	' 30 '	' 20 '	' 10 '

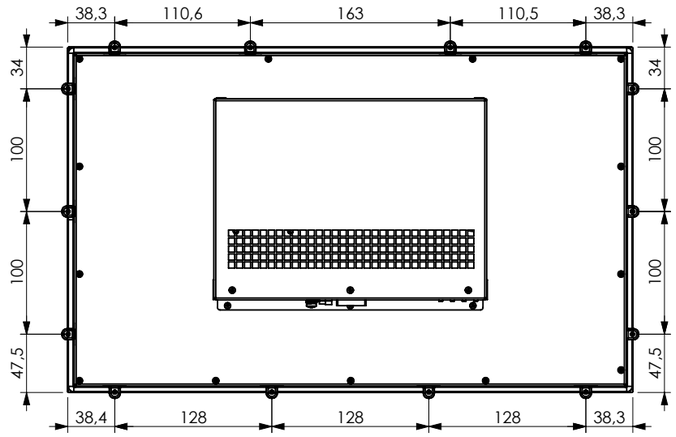
COMMON TOLERANCE	<6	>6 ≤30	>30 ≤120	>120 ≤315	>315 ≤1000	>1000 ≤2000	>2000 ≤4000	>4000
QUALITY								
COARSE	' 0.2	' 0.5	' 0.8	' 1.2	' 2	' 3	' 4	' 5
MEDIUM	' 0.1	' 0.2	' 0.3	' 0.5	' 0.8	' 1.2	' 2	' 3
ACCURATE	' 0.05	' 0.1	' 0.15	' 0.2	' 0.3	' 0.5		

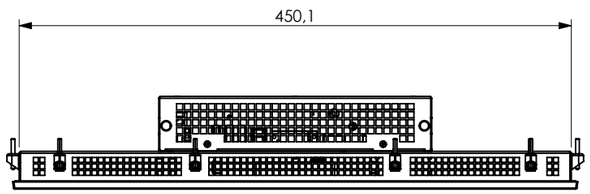












MOUNTING HOLE: 455,1 x 275,9 mm (+1/-0)

MATERIAL			THICKNESS mm	MODIFICATION N°	DATE
TREATMENT					SIGNATURE
ASEM		1st DRAW	DESIGN	CHECKED	TOLERANCE MEDIUM / SCALE 1:5
	DATE	29/10/2021			NOT QUOTED BEVELS 2x45° / UNIT mm / SHEET 1 of 1
	SIGNATURE	Dell'Anna			NOT QUOTED RADIUS R2
TITLE MQ200 185 TFM					
DRAWING N° D09201958			RELEASE A	LEVEL 00	SIZE A3