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NOTE:
- ACCURATE TRIM REQUESTED
- BENDING RADIUS MINIMUM POSSIBLE
- TOLERANCES SHOWN ARE FOR THE TREATMENT
- THE DIMENSIONS INCLUDING THE TREATMENT

QUALITY
COMMON
TOLERANCE
COARSE
MEDIUM
ACCURATE
0.1
0.05
0.03
0.02
0.01
0.005
0.003
0.002
0.001
0.0005
0.0003
0.0002
0.0001

SHORT
SIDE
TOLERANCE
COMMON
TOLERANCE
COARSE
MEDIUM
ACCURATE
0.1
0.05
0.03
0.02
0.01
0.005
0.003
0.002
0.001
0.0005
0.0003
0.0002
0.0001

DATE
09/04/2021
DESIGN
CHECKED
SIGNATURE
Di Doi

TITLE
MQR200 24.0"W TFK
DRAWING N°
D09201930

THICKNESS
mm
MODIFICATION N°
DATE
SIGNATURE
TOLERANCE
MEDIUM
NOT QUOTED BEVELS
2x45°
UNIT
mm
NOT QUOTED RADIUS
R2

SCALE
1:3
SHEET
1 of 1

RELEASE
A
LEVEL
00
SIZE
A2

The drawing shows a rectangular frame assembly with the following dimensions and features:

- Overall Dimensions:** 599.4 (width) x 366.99 (height).
- Inner Dimensions:** 533.5 (width) x 301 (height).
- Frame Thickness:** 7.9, 12.9, 37.3, 124.8, 188.45, 200.45, 205.45, 206.95, 212.3, 299.7, 387.1, 400.45, 410.95, 474.6, 562.1, 586.5, 591.5, 599.39.
- Internal Components:** A central rectangular panel with a grid of small squares and a horizontal bar.
- Mounting Holes:** 14.2, 18.2, 40.7, 44.7, 46, 103, 130.8, 193.1, 215.6, 277.9, 305.7, 368, 390.5, 452.8, 480.6, 542.9, 565.4, 569.4.
- Corner Holes:** 73.6, 67.1, 64.4, 55.1, 53.8, 49.8, 44.8.
- Assembly Details:** A detailed view of the corner assembly showing the frame, mounting holes, and internal components.