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NOTE: - ACCURATE TRIM REQUESTED - BENDING RADIUS: MINIMUM POSSIBLE - PERPENDICULAR AND PARALLEL GEOMETRIC TOLERANCE: MEDIUM (Max '0.3 mm) ON ALL DIRECTIONS - THE DIMENSIONS INCLUDING THE TREATMENT	
>120	'10 '
>30 <120	'20 '
>6 <30	'30 '
>3 <6	'1 ±
SHORT SIDE	ANGULAR COMMON TOLERANCE

>4000	'5	'3
>2000 <4000	'4	'2
>1000 <2000	'3	'1.2
>315 <1000	'2	'0.8
>120 <315	'1.2	'0.5
>30 <120	'0.8	'0.3
>6 <30	'0.5	'0.2
<6	'0.1	'0.15
QUALITY	COARSE	MEDIUM
COMMON TOLERANCE	ACCURATE	

COMMON TOLERANCE	ACCURATE	
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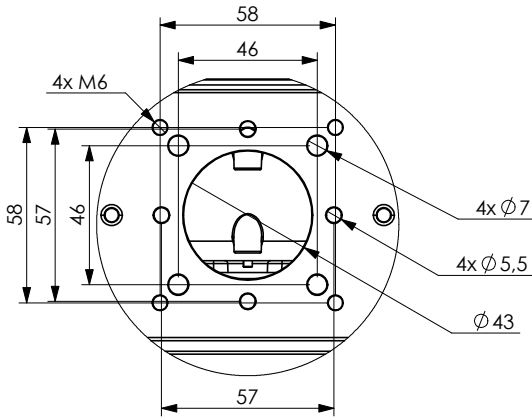
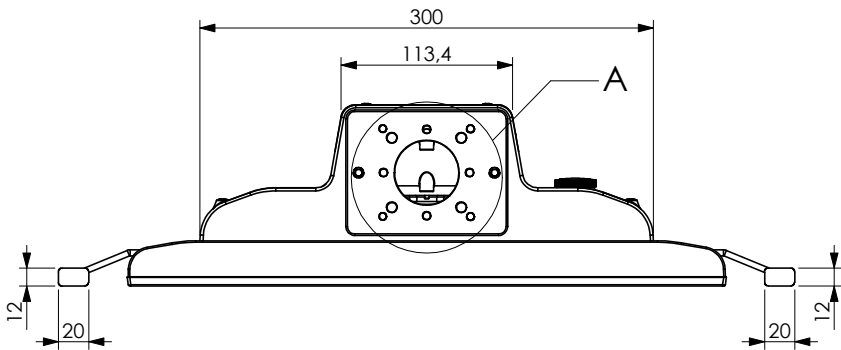
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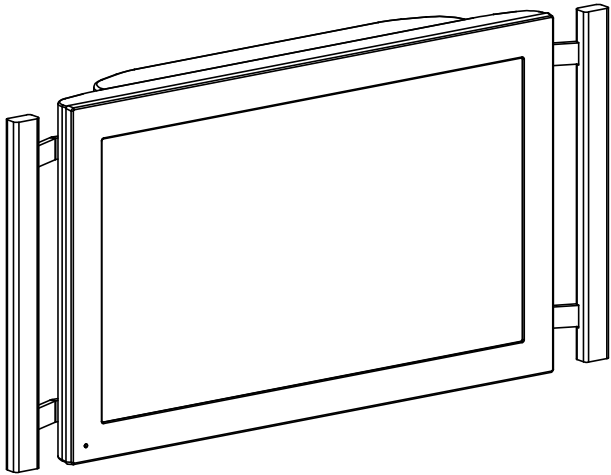
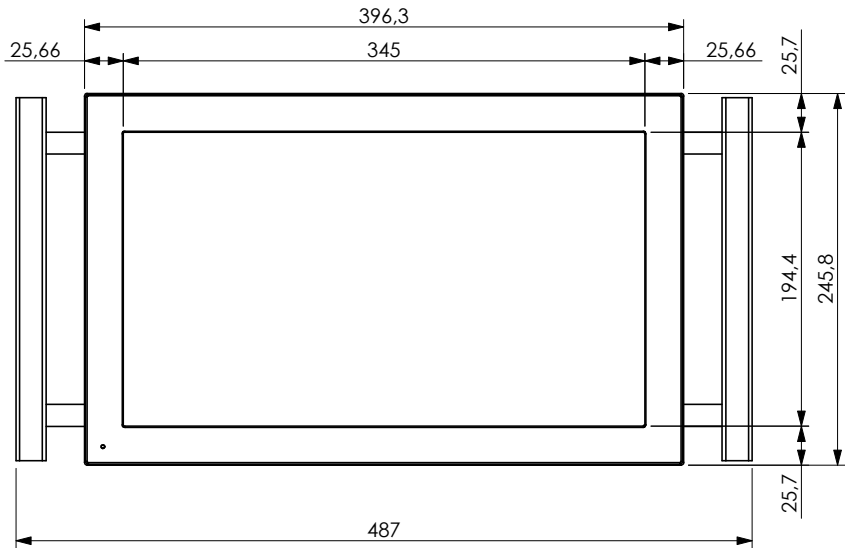
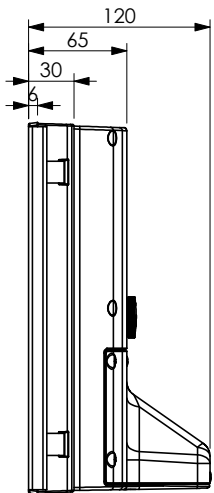
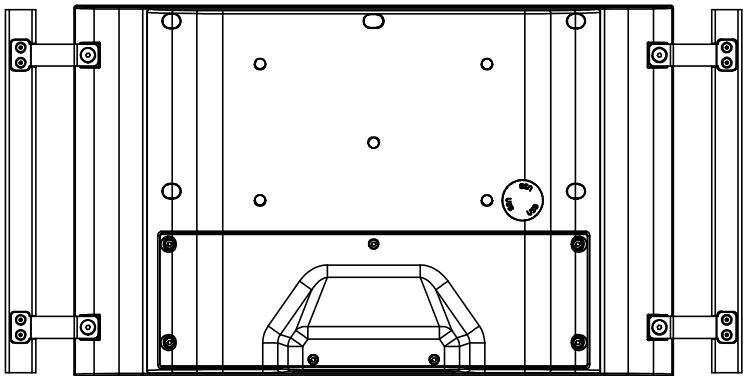
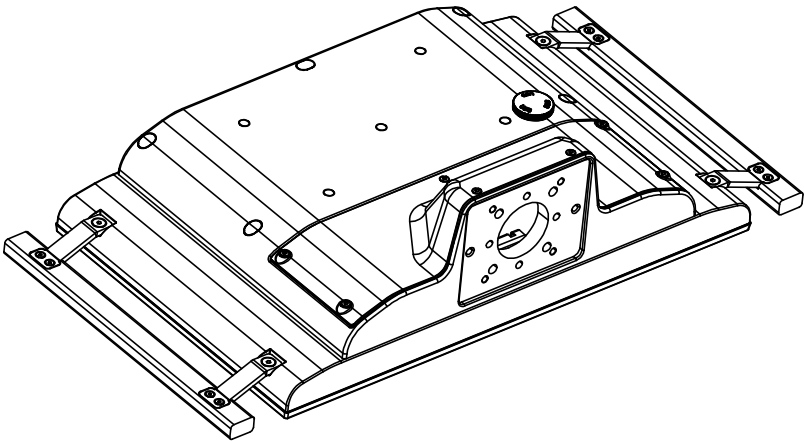
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DETTAGLIO A



MATERIAL					THICKNESS mm	MODIFICATION N°		DATE	
TREATMENT								SIGNATURE	
		1st DRAW	DESIGN	CHECKED	TOLERANCE MEDIUM		SCALE 1:5		
	DATE	08/06/2022			NOT QUOTED BEVELS 2x45°		UNIT mm	SHEET OF	
	SIGNATURE	Dereani			NOT QUOTED RADIUS R2			4 of 9	
TITLE DIMA VK3500 / MK200 15,6 BOTTOM ARM RESISTIVO CON MANIGLIE									
DRAWING N° 00_d18201907						RELEASE A		LEVEL 00	SIZE A3

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SHORT SIDE		>3 <=6	>6 <=30	>30 <=120	>120
ANGULAR COMMON TOLERANCE		'1 ±	'30 '	'20 '	'10 '

QUALITY		<=6	>6 <=30	>30 <=120	>120 <=315	>315 <=1000	>1000 <=2000	>2000 <=4000	>4000
COARSE		'0.2	'0.5	'0.8	'1.2	'2	'3	'4	'5
MEDIUM		'0.1	'0.2	'0.3	'0.5	'0.8	'1.2	'2	'3
ACCURATE		'0.05	'0.1	'0.15	'0.2	'0.3	'0.5		

COMMON TOLERANCE									
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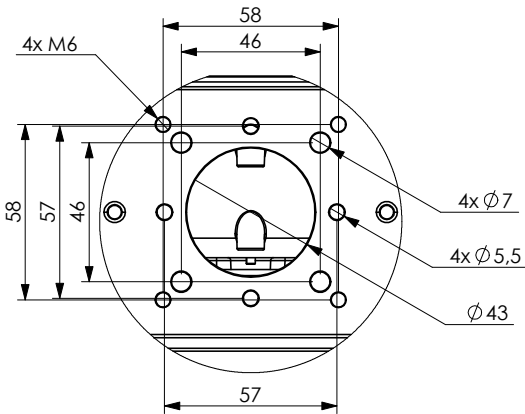
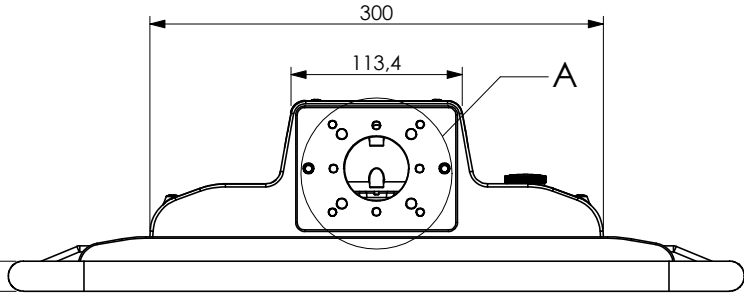
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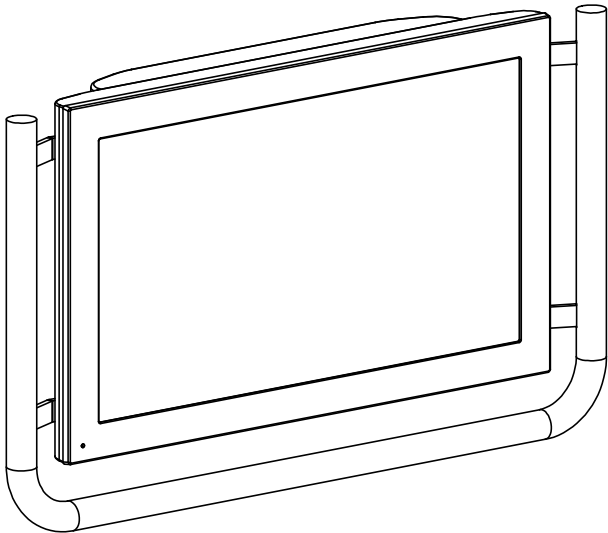
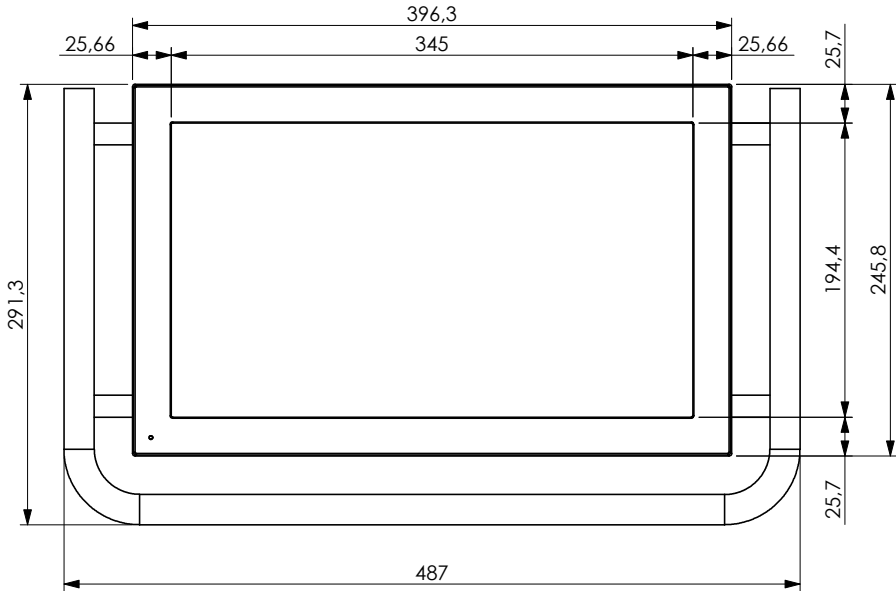
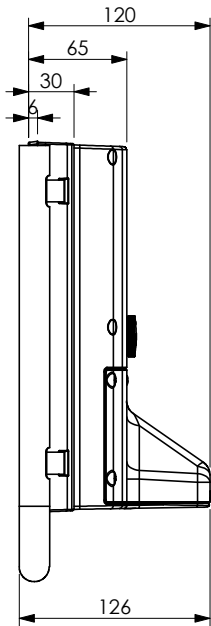
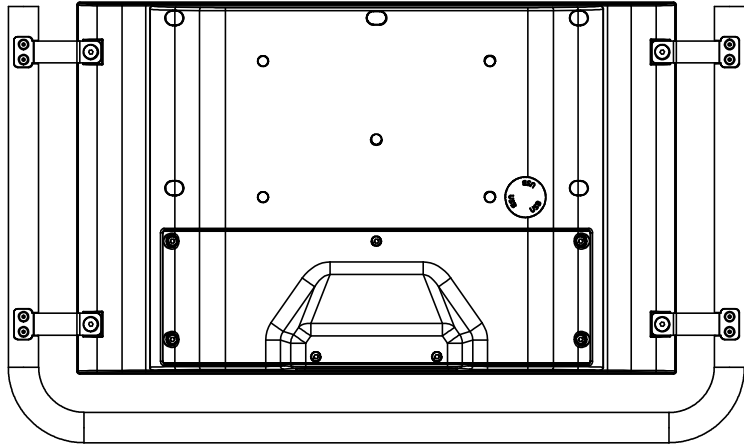
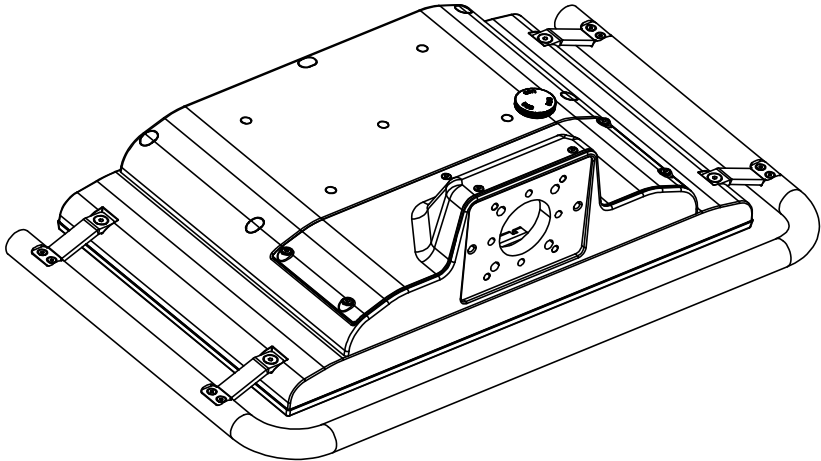
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DETTAGLIO A



MATERIAL					THICKNESS mm	MODIFICATION N°		DATE	
TREATMENT								SIGNATURE	
		1st DRAW	DESIGN	CHECKED		TOLERANCE MEDIUM		SCALE 1:5	
	DATE	08/06/2022				NOT QUOTED BEVELS 2x45°		UNIT mm	
	SIGNATURE	Dereani				NOT QUOTED RADIUS R2		SHEET OF 5 of 9	
TITLE DIMA VK3500 / MK200 15,6 BOTTOM ARM RESISTIVO CON MANIGLIONE									
DRAWING N° 00_d18201907						RELEASE A		LEVEL 00	SIZE A3

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>120	'10'
>30 <120	'20'
>6 <30	'30'
>3 <6	'1 ±
SHORT SIDE	ANGULAR COMMON TOLERANCE

>2000 <4000	'4'	'2'	'0.5
>1000 <2000	'3'	'1.2	'0.3
>315 <1000	'2'	'0.8	'0.3
>120 <315	'1.2	'0.5	'0.2
>30 <120	'0.8	'0.3	'0.15
>6 <30	'0.5	'0.2	'0.1
<6	'0.1	'0.05	
QUALITY	COARSE	MEDIUM	ACCURATE

COMMON TOLERANCE	
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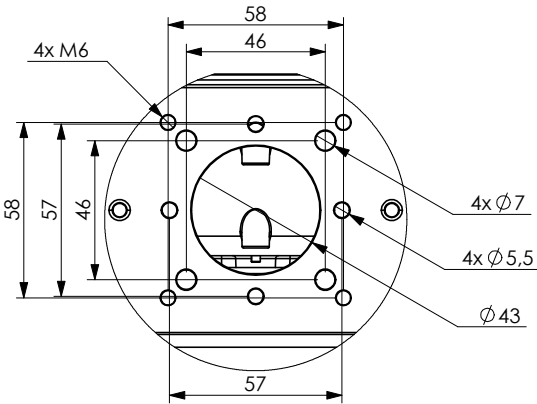
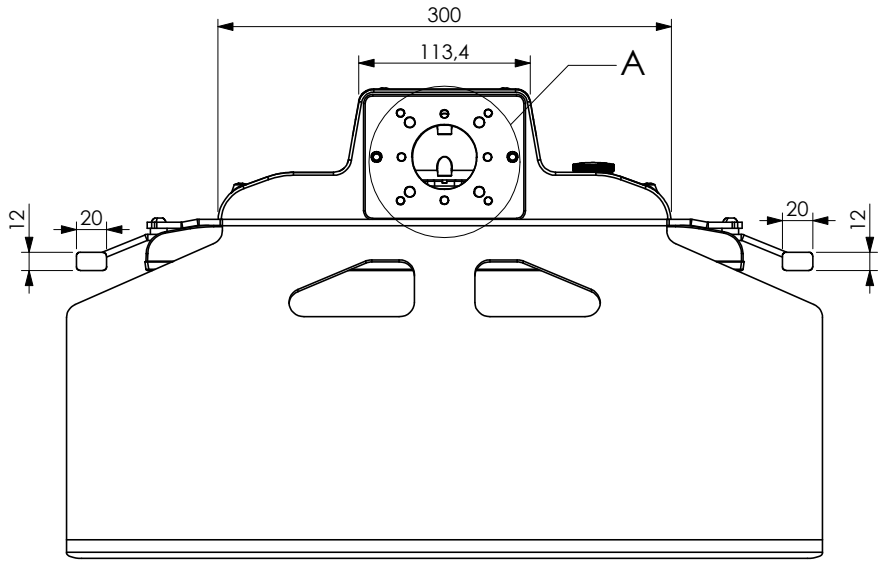
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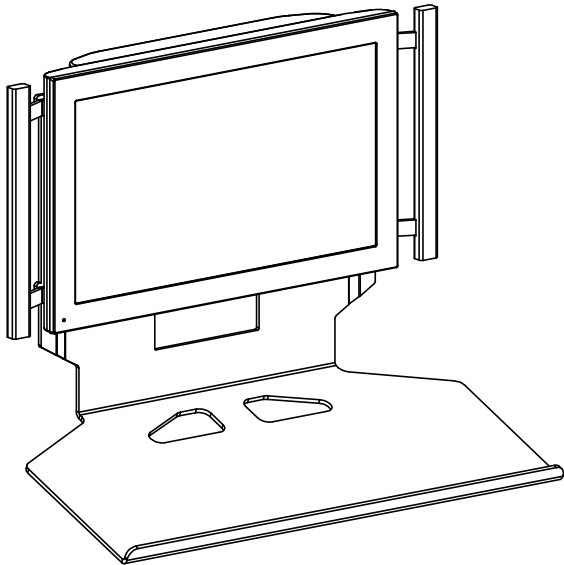
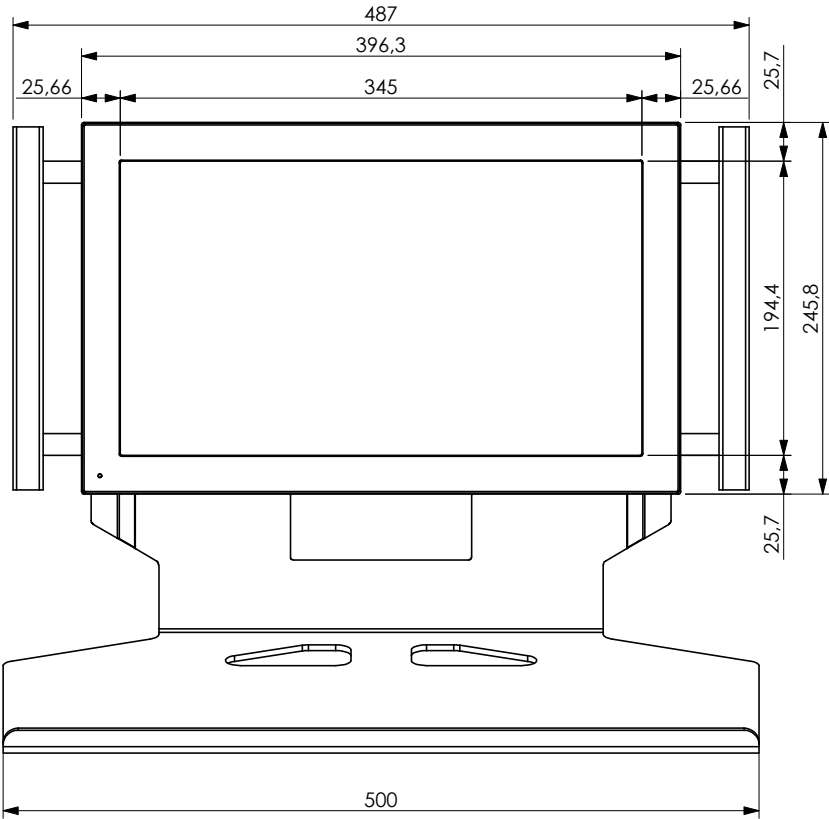
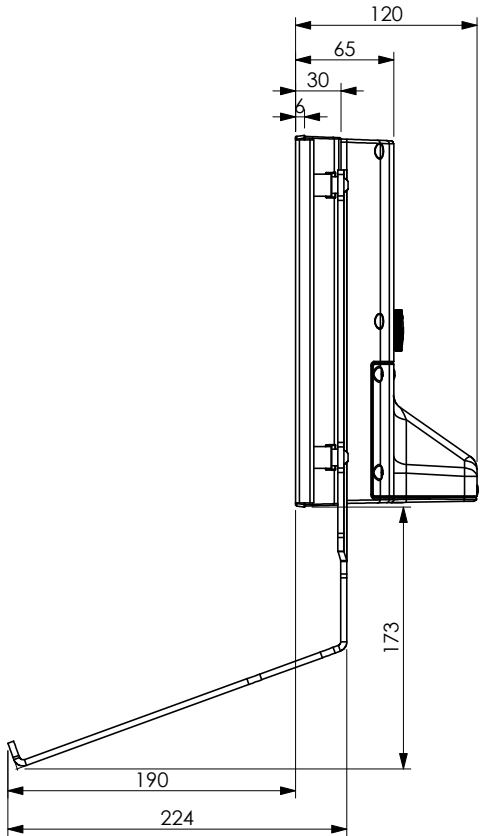
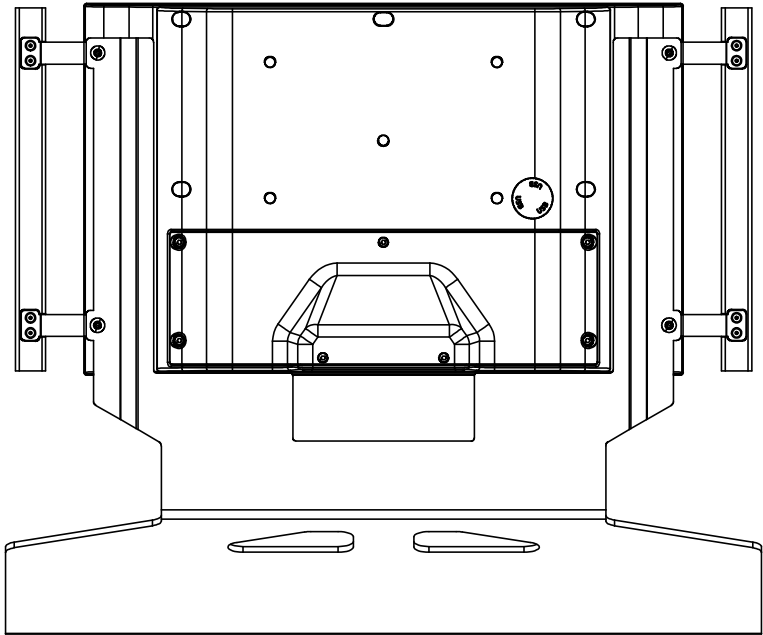
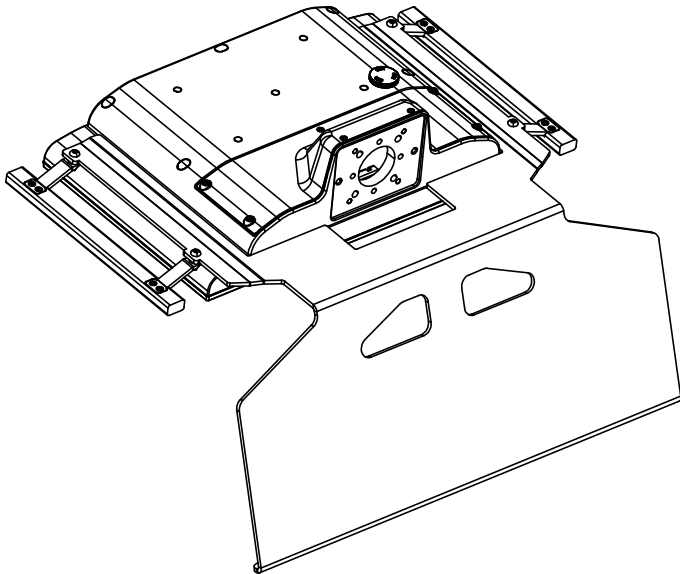
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DETTAGLIO A



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MATERIAL				THICKNESS mm	MODIFICATION N°		DATE	
TREATMENT							SIGNATURE	
		1st DRAW	DESIGN	CHECKED	TOLERANCE	SCALE		
	DATE	08/06/2022			MEDIUM	1:5		
	SIGNATURE	Dereani			NOT QUOTED BEVELS 2x45°	UNIT mm	SHEET 6 of 9	OF
TITLE DIMA VK3500 / MK200 15,6 BOTTOM ARM RESISTIVO CON MANIGLIE E VASSOIO PORTA TASTIERA								
DRAWING N° 00_d18201907						RELEASE A	LEVEL 00	SIZE A3