

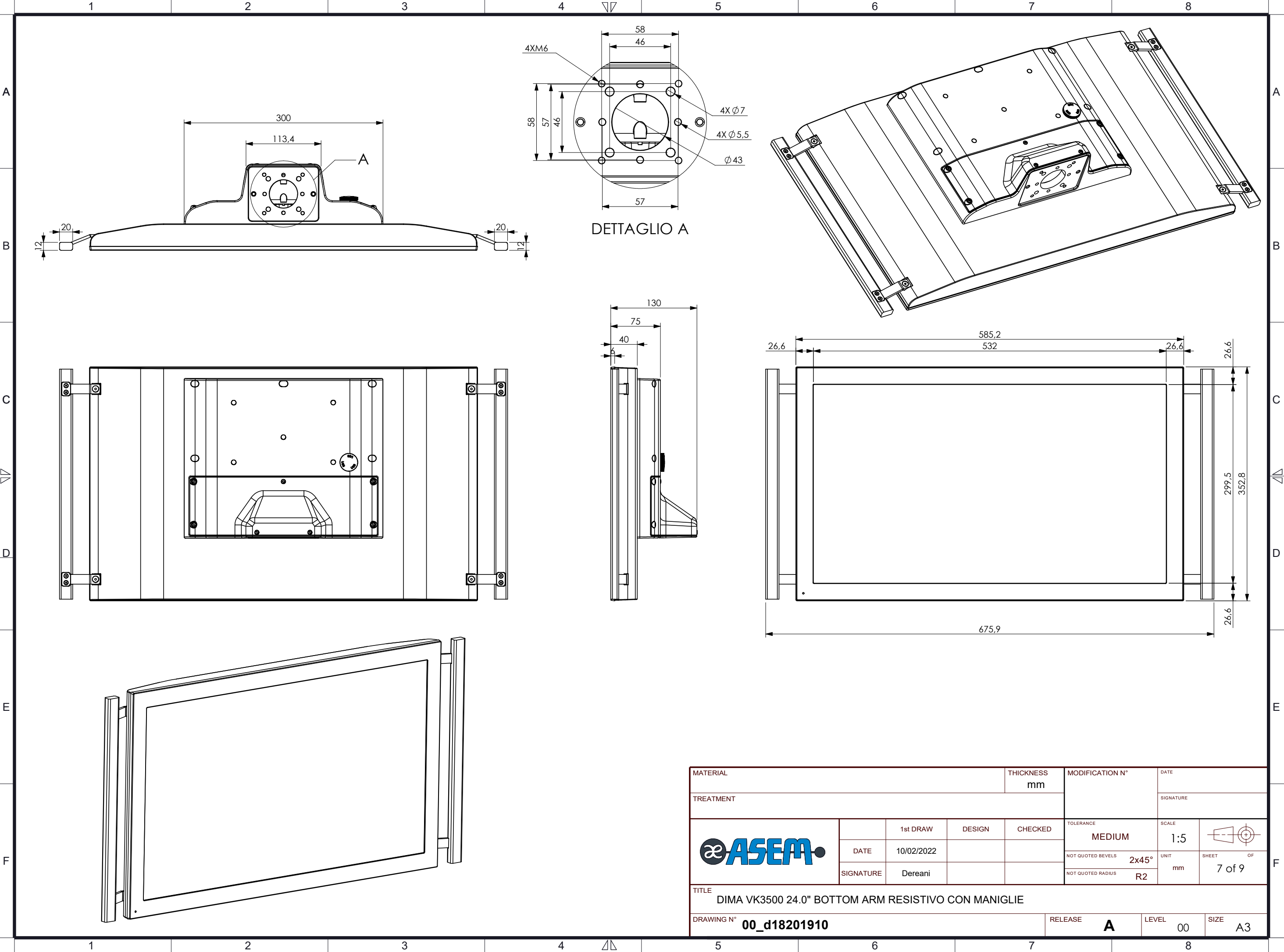
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|                                                                                                                                                                           |       |       |       |      |                                            |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|-------|-------|------|--------------------------------------------|
| NOTE:<br>- ACCURATE TRIM REQUESTED<br>- BENDING RADIUS: MINIMUM POSSIBLE<br>- PERPENDICULAR AND PARALLEL GEOMETRIC DIRECTIONS<br>- THE DIMENSIONS INCLUDING THE TREATMENT | >120  | >30   | >6    | >3   | SHORT SIDE<br><br>ANGULAR COMMON TOLERANCE |
|                                                                                                                                                                           | ≤120  | ≤30   | ≤30   | ≤6   |                                            |
|                                                                                                                                                                           | '10 ' | '20 ' | '30 ' | '1 ± |                                            |
|                                                                                                                                                                           |       |       |       |      |                                            |

|                  |       |       |       |       |      |      |      |       |          |
|------------------|-------|-------|-------|-------|------|------|------|-------|----------|
|                  | >4000 | >2000 | >1000 | >315  | >120 | >30  | >6   | <6    | QUALITY  |
| COMMON TOLERANCE | ≥4000 | <4000 | ≤2000 | ≤1000 | ≤315 | ≤120 | ≤30  | ≤6    | COARSE   |
|                  | '5    | '4    | '3    | '2    | '1.2 | '0.8 | '0.5 | '0.2  | MEDIUM   |
|                  | '3    | '2    | '1.2  | '0.8  | '0.5 | '0.3 | '0.1 | '0.05 | ACCURATE |

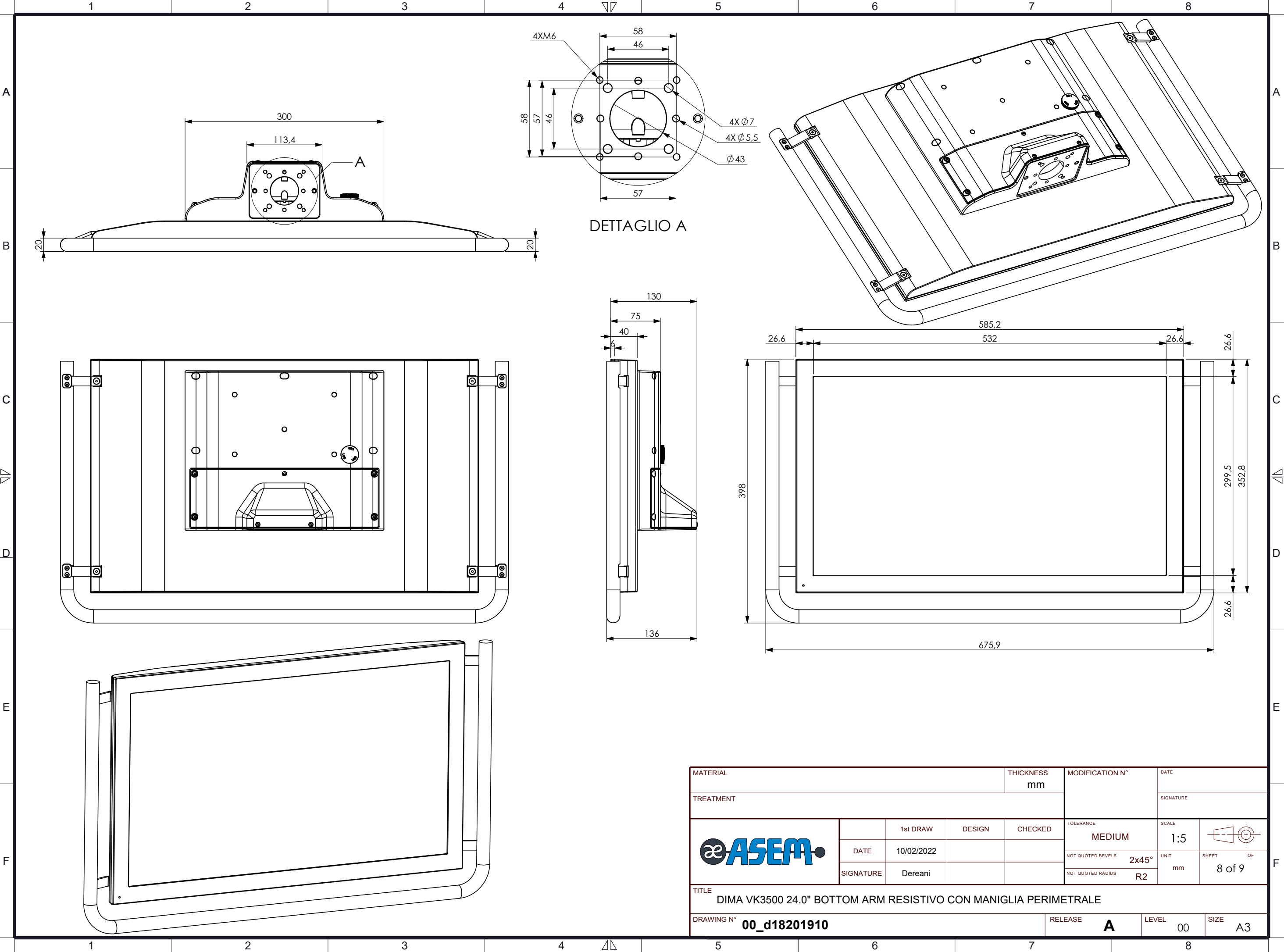
|                  |          |       |      |       |      |      |      |      |      |    |    |    |    |       |
|------------------|----------|-------|------|-------|------|------|------|------|------|----|----|----|----|-------|
| COMMON TOLERANCE | ACCURATE | '0.05 | '0.1 | '0.15 | '0.2 | '0.3 | '0.5 | '0.8 | '1.2 | '2 | '3 | '4 | '5 | >4000 |
|------------------|----------|-------|------|-------|------|------|------|------|------|----|----|----|----|-------|



|                          |                                                                                         |      |
|--------------------------|-----------------------------------------------------------------------------------------|------|
| NOTE:                    | - ACCURATE TRIM REQUESTED                                                               |      |
|                          | - BENDING RADIUS: MINIMUM POSSIBLE                                                      |      |
| DIRECTIONS               | - PERPENDICULAR AND PARALLEL GEOMETRIC TOLERANCE: MEDIUM (Max 0.3 mm) ON ALL DIRECTIONS |      |
|                          | - THE DIMENSIONS INCLUDING THE TREATMENT                                                |      |
| SHORT SIDE               | >120                                                                                    | '10' |
|                          | >30                                                                                     | '20' |
| ANGULAR COMMON TOLERANCE | >6                                                                                      | '30' |
|                          | >3                                                                                      | '1.2 |

|                  |       |       |
|------------------|-------|-------|
| QUALITY          | >4000 |       |
|                  | >2000 |       |
| COARSE           | >315  | '5    |
|                  | >120  | '4    |
| MEDIUM           | >1000 | '3    |
|                  | >315  | '2    |
| ACCURATE         | >120  | '1.2  |
|                  | >30   | '0.8  |
| COMMON TOLERANCE | >6    | '0.5  |
|                  | >3    | '0.2  |
| QUALITY          | >4000 | '0.5  |
|                  | >2000 | '0.2  |
| COARSE           | >315  | '0.3  |
|                  | >120  | '0.15 |
| MEDIUM           | >1000 | '0.1  |
|                  | >315  | '0.05 |
| ACCURATE         | >120  | '0.05 |
|                  | >30   | '0.05 |

|                  |  |
|------------------|--|
| COMMON TOLERANCE |  |
| QUALITY          |  |
| COARSE           |  |
| MEDIUM           |  |
| ACCURATE         |  |



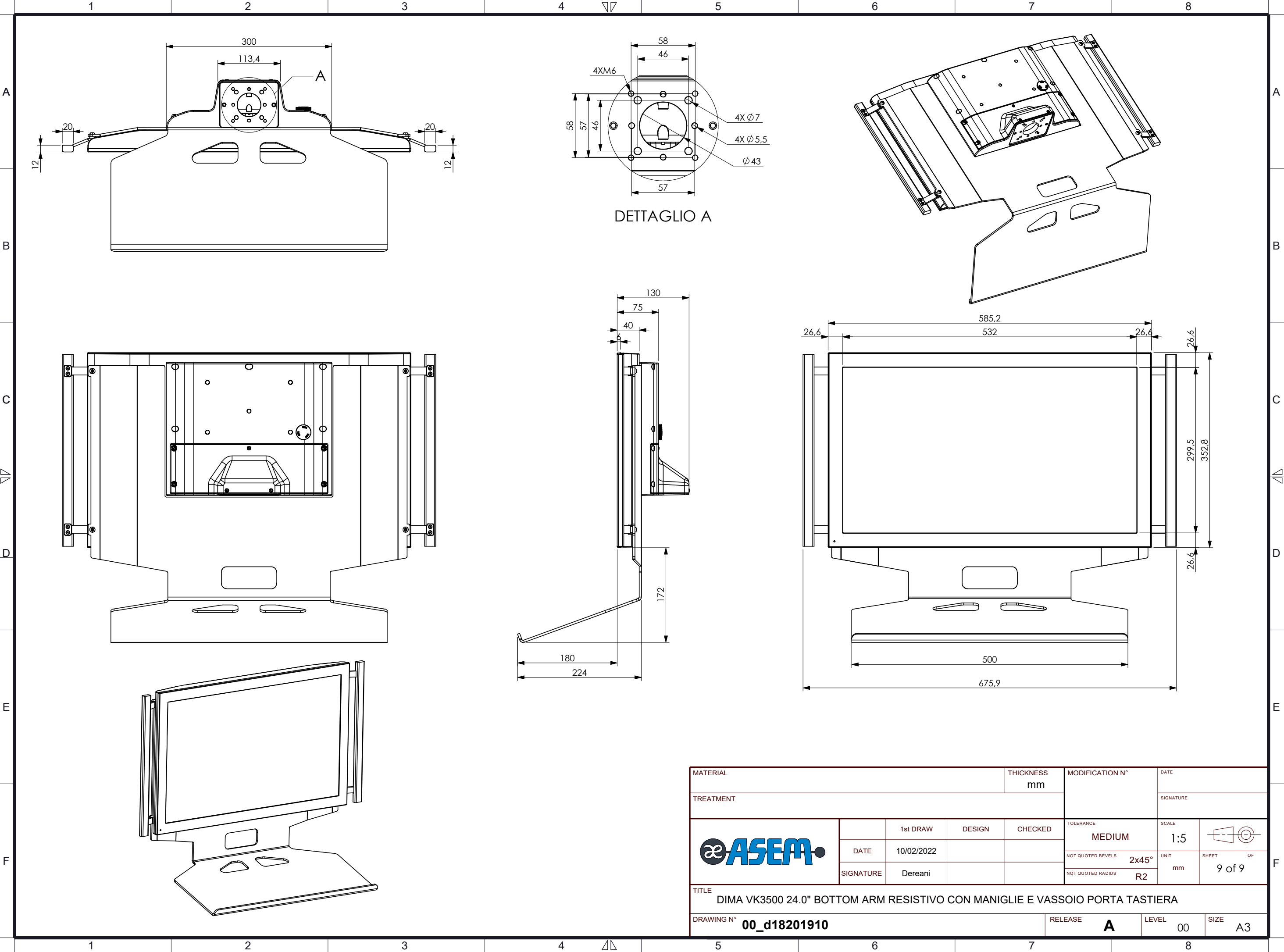
|                                                                 |           |            |         |                   |                 |       |           |  |
|-----------------------------------------------------------------|-----------|------------|---------|-------------------|-----------------|-------|-----------|--|
| MATERIAL                                                        |           |            |         | THICKNESS         | MODIFICATION N° |       | DATE      |  |
| TREATMENT                                                       |           |            |         | mm                |                 |       | SIGNATURE |  |
|                                                                 | 1st DRAW  | DESIGN     | CHECKED | TOLERANCE         |                 | SCALE |           |  |
|                                                                 | DATE      | 10/02/2022 |         | MEDIUM            |                 | 1:5   |           |  |
|                                                                 | SIGNATURE | Dereani    |         | NOT QUOTED BEVELS |                 | UNIT  | SHEET OF  |  |
| TITLE                                                           |           |            |         | 2x45°             |                 | mm    | 8 of 9    |  |
| DRAWING N°                                                      |           |            |         | R2                |                 |       |           |  |
| DIMA VK3500 24.0" BOTTOM ARM RESISTIVO CON MANIGLIA PERIMETRALE |           |            |         | RELEASE           |                 | LEVEL | SIZE      |  |
| 00_d18201910                                                    |           |            |         | A                 |                 | 00    | A3        |  |

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|                                                                                                                                                                                                                 |                          |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|
| NOTE:<br>- ACCURATE TRIM REQUESTED<br>- BENDING RADIUS: MINIMUM POSSIBLE<br>- PERPENDICULAR AND PARALLEL GEOMETRIC TOLERANCE: MEDIUM (Max 0.3 mm) ON ALL DIRECTIONS<br>- THE DIMENSIONS INCLUDING THE TREATMENT |                          |
| >120                                                                                                                                                                                                            | '10'                     |
| >30<br><120                                                                                                                                                                                                     | '20'                     |
| >6<br><30                                                                                                                                                                                                       | '30'                     |
| >3<br><6                                                                                                                                                                                                        | '1.2'                    |
| SHORT SIDE                                                                                                                                                                                                      | ANGULAR COMMON TOLERANCE |

|                  |          |        |
|------------------|----------|--------|
| >4000            | '5'      | '3'    |
| >2000<br><4000   | '4'      | '2'    |
| >1000<br><2000   | '3'      | '1.2'  |
| >315<br><1000    | '2'      | '0.8'  |
| >120<br><315     | '1.2'    | '0.5'  |
| >30<br><120      | '0.8'    | '0.3'  |
| >6<br><30        | '0.5'    | '0.2'  |
| <6               | '0.1'    | '0.15' |
| QUALITY          | COARSE   | MEDIUM |
| COMMON TOLERANCE | ACCURATE | '0.05' |



|                                                                                       |           |            |        |                 |                            |              |                 |            |
|---------------------------------------------------------------------------------------|-----------|------------|--------|-----------------|----------------------------|--------------|-----------------|------------|
| MATERIAL                                                                              |           |            |        | THICKNESS<br>mm | MODIFICATION N°            |              | DATE            |            |
| TREATMENT                                                                             |           |            |        |                 |                            |              | SIGNATURE       |            |
|                                                                                       |           | 1st DRAW   | DESIGN | CHECKED         | TOLERANCE                  | SCALE        |                 |            |
|                                                                                       | DATE      | 10/02/2022 |        |                 | MEDIUM                     | 1:5          |                 |            |
|                                                                                       | SIGNATURE | Dereani    |        |                 | NOT QUOTED BEVELS<br>2x45° | UNIT<br>mm   | SHEET<br>9 of 9 | OF         |
| TITLE<br>DIMA VK3500 24.0" BOTTOM ARM RESISTIVO CON MANIGLIE E VASSOIO PORTA TASTIERA |           |            |        |                 |                            |              |                 |            |
| DRAWING N°<br>00_d18201910                                                            |           |            |        |                 |                            | RELEASE<br>A | LEVEL<br>00     | SIZE<br>A3 |