

CONFIDENTIAL - PROPRIETARY										*THIS DRAWING AND SPECIFICATION, HEREIN, ARE THE PROPERTY OF ASEM SpA AND MUST NOT BE REPRODUCED OR COPIED OR USED IN WHOLE OR IN PART AS THE BASIS FOR THE MANUFACTURE OR SALE OF ITEMS WITHOUT WRITTEN PERMISSION*													
COMMON TOLERANCE	QUALITY	<6	>6 <30	>30 <120	>120 <315	>315 <1000	>1000 <2000	>2000 <4000	SHORT SIDE	NOTE:				>120									
										- ACCURATE TRIM REQUESTED													
										- BENDING RADIUS: MINIMUM POSSIBLE													
										- PERPENDICULAR AND PARALLEL GEOMETRIC TOLERANCE: MEDIUM (Max 0.3 mm) ON ALL DIRECTIONS													
										- THE DIMENSIONS INCLUDING THE TREATMENT													
COMMON TOLERANCE	COARSE	0.2	0.5	0.8	1.2	2	3	4	5	ANGULAR COMMON TOLERANCE	1 ±	30 °	20 °	10 °									
															MEDIUM	0.1	0.2	0.3	0.5	0.8	1.2	2	3

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COMMON TOLERANCE	QUALITY	<6	>6 <30	>30 <120	>120 <315	>315 <1000	>1000 <2000	>2000 <4000	SHORT SIDE	NOTE:				- ACCURATE TRIM REQUESTED												
										- BENDING RADIUS: MINIMUM POSSIBLE				- PERPENDICULAR AND PARALLEL GEOMETRIC TOLERANCE: MEDIUM (Max 0.3 mm) ON ALL DIRECTIONS				- THE DIMENSIONS INCLUDING THE TREATMENT								
COMMON TOLERANCE	COARSE	0.2	0.5	0.8	1.2	2	3	4	5	ANGULAR COMMON TOLERANCE	1 ±				30 °				20 °				>10 °			
COMMON TOLERANCE	MEDIUM	0.1	0.2	0.3	0.5	0.8	1.2	2	3	ANGULAR COMMON TOLERANCE																
COMMON TOLERANCE	ACCURATE	0.05	0.1	0.15	0.2	0.3	0.5			ANGULAR COMMON TOLERANCE																

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NOTE:
- ACCURATE TRIM REQUESTED
- BENDING RADIUS: MINIMUM POSSIBLE
- PERPENDICULAR AND PARALLEL GEOMETRIC TOLERANCE: MEDIUM (Max 0.3 mm) ON ALL DIRECTIONS
- THE DIMENSIONS INCLUDING THE TREATMENT

>120	>30	>6	>3	SHORT SIDE
<120	<30	<6	<3	ANGULAR COMMON TOLERANCE
'10'	'20'	'30'	'1.2	

>4000	>2000	>1000	>315	>120	>30	>6	QUALITY
<4000	<2000	<1000	<315	<120	<30	<6	COARSE
'5	'4	'3	'2	'1.2	'0.8	'0.5	MEDIUM
'3	'2	'1.2	'0.8	'0.5	'0.3	'0.1	ACCURATE

>4000	>2000	>1000	>315	>120	>30	>6	QUALITY
<4000	<2000	<1000	<315	<120	<30	<6	COARSE
'5	'4	'3	'2	'1.2	'0.8	'0.5	MEDIUM
'3	'2	'1.2	'0.8	'0.5	'0.3	'0.1	ACCURATE

>4000	>2000	>1000	>315	>120	>30	>6	QUALITY
<4000	<2000	<1000	<315	<120	<30	<6	COARSE
'5	'4	'3	'2	'1.2	'0.8	'0.5	MEDIUM
'3	'2	'1.2	'0.8	'0.5	'0.3	'0.1	ACCURATE

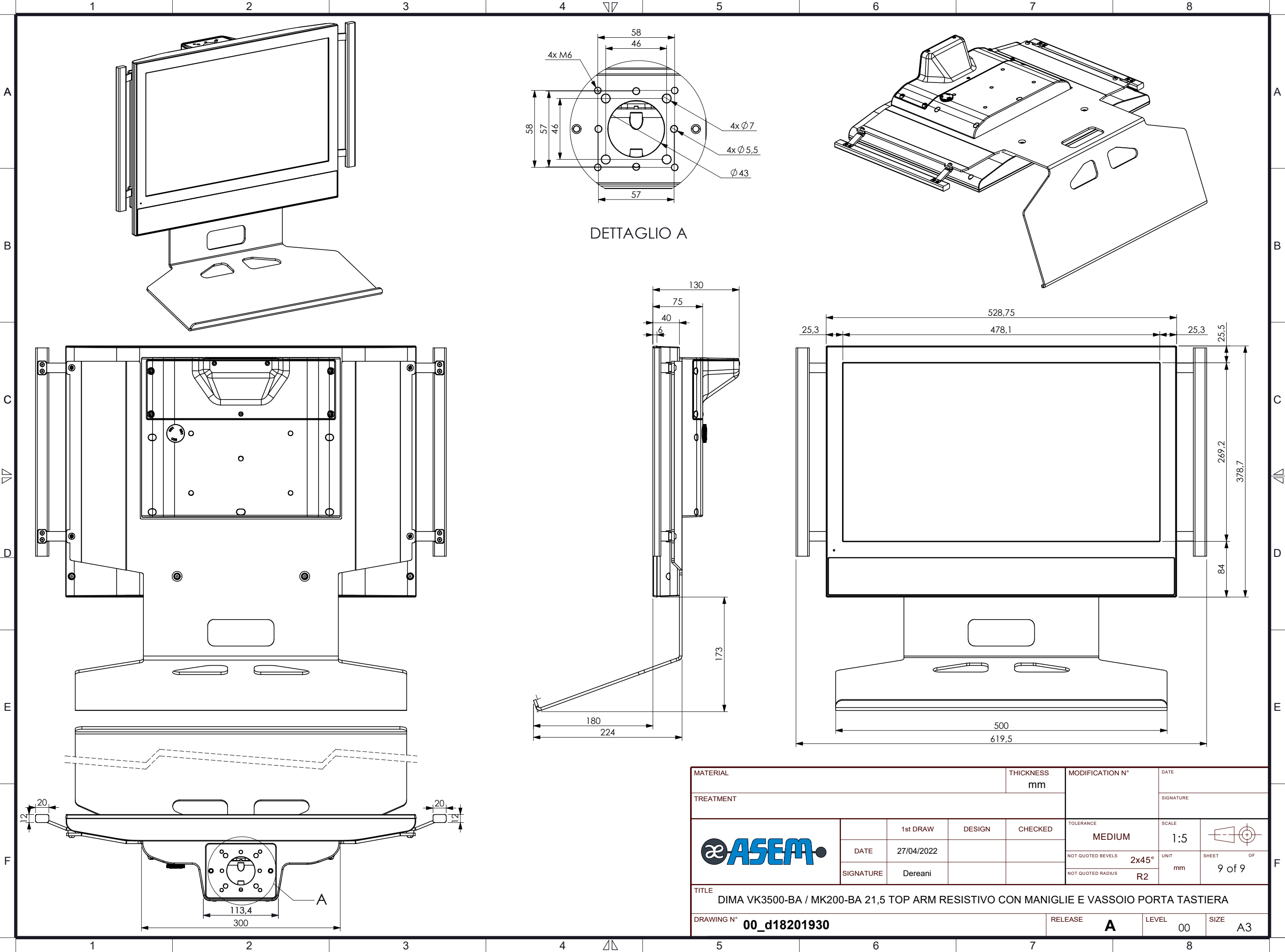
>4000	>2000	>1000	>315	>120	>30	>6	QUALITY
<4000	<2000	<1000	<315	<120	<30	<6	COARSE
'5	'4	'3	'2	'1.2	'0.8	'0.5	MEDIUM
'3	'2	'1.2	'0.8	'0.5	'0.3	'0.1	ACCURATE

>4000	>2000	>1000	>315	>120	>30	>6	QUALITY
<4000	<2000	<1000	<315	<120	<30	<6	COARSE
'5	'4	'3	'2	'1.2	'0.8	'0.5	MEDIUM
'3	'2	'1.2	'0.8	'0.5	'0.3	'0.1	ACCURATE

>4000	>2000	>1000	>315	>120	>30	>6	QUALITY
<4000	<2000	<1000	<315	<120	<30	<6	COARSE
'5	'4	'3	'2	'1.2	'0.8	'0.5	MEDIUM
'3	'2	'1.2	'0.8	'0.5	'0.3	'0.1	ACCURATE

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<4000	<2000	<1000	<315	<120	<30	<6	COARSE
'5	'4	'3	'2	'1.2	'0.8	'0.5	MEDIUM
'3	'2	'1.2	'0.8	'0.5	'0.3	'0.1	ACCURATE

>4000	>2000	>1000	>315	>120	>30	>6	QUALITY
<4000	<2000	<1000	<315	<120	<30	<6	COARSE
'5	'4	'3	'2	'1.2	'0.8	'0.5	MEDIUM
'3	'2	'1.2	'0.8	'0.5	'0.3	'0.1	ACCURATE



MATERIAL				THICKNESS	MODIFICATION N°		DATE	
TREATMENT				mm			SIGNATURE	
				1st DRAW	DESIGN	CHECKED	TOLERANCE	SCALE
				DATE	27/04/2022		MEDIUM	1:5
				SIGNATURE	Dereani		NOT QUOTED BEVELS	UNIT
TITLE				DIMA VK3500-BA / MK200-BA 21,5 TOP ARM RESISTIVO CON MANIGLIE E VASSOIO PORTA TASTIERA				SHEET OF
DRAWING N°				00_d18201930				9 of 9
RELEASE				A		LEVEL	00	SIZE
								A3