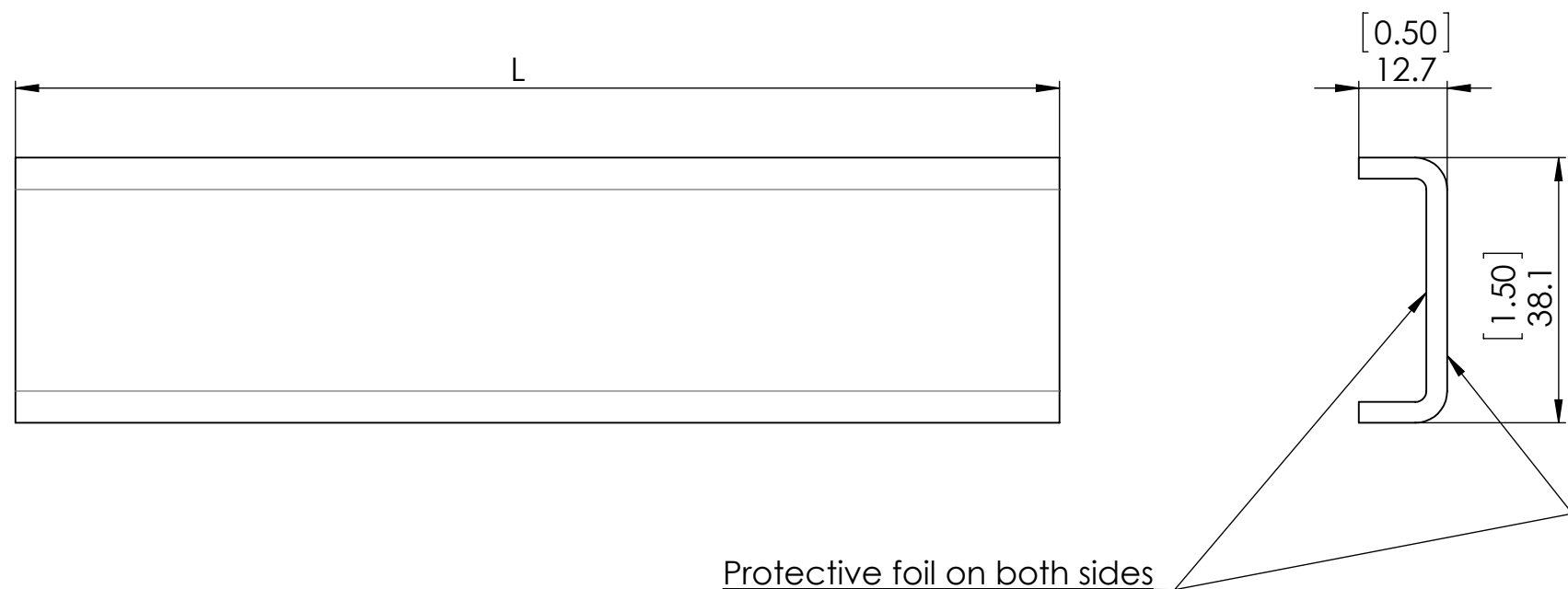
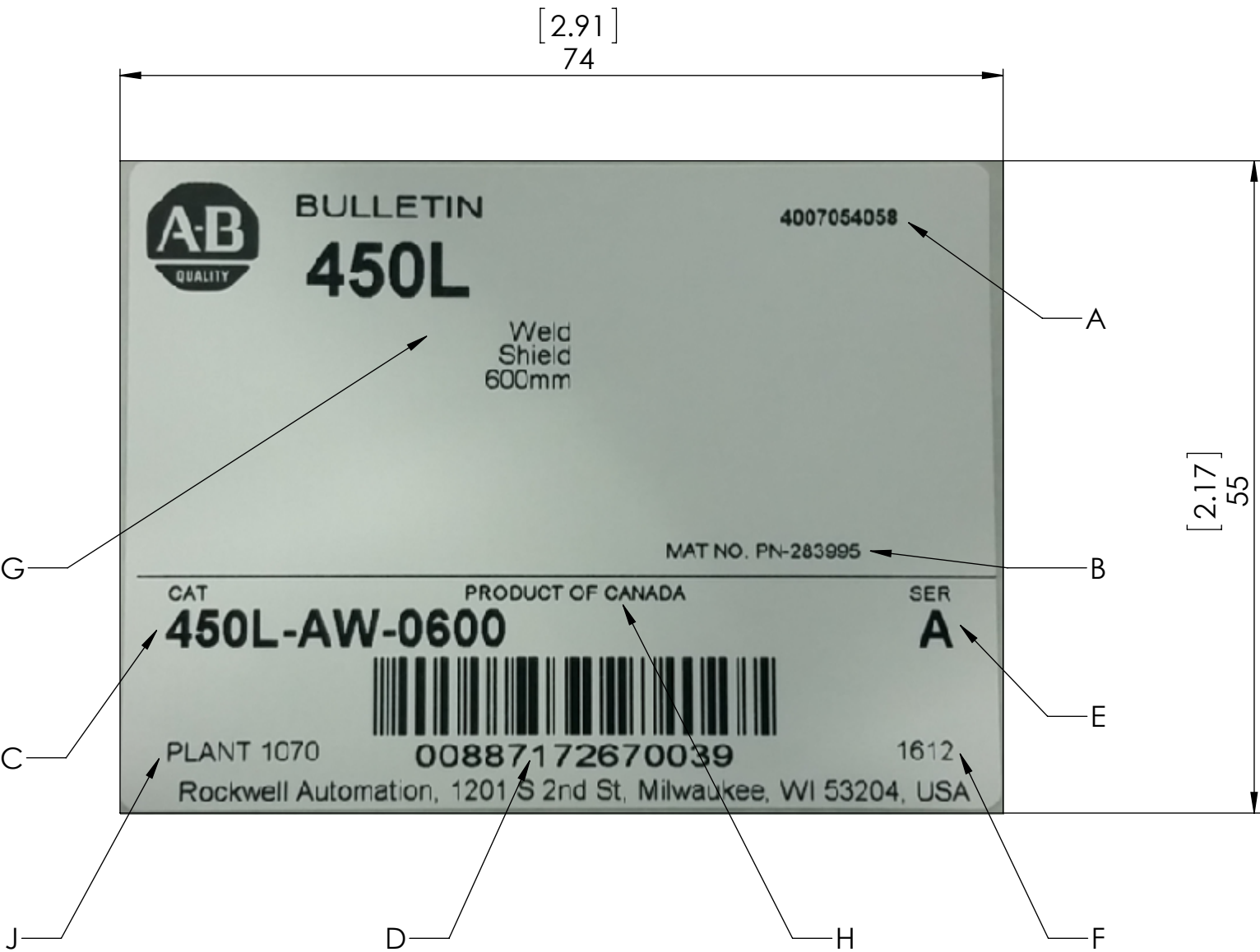




COAST PN	MATERIAL MASTER NUMBER	PART NAME	SERIES	L WELD SHIELD LENGTH		X CARDBOARD TUBE	
				MILIMETERS	[INCHES]	MILIMETERS	[INCHES]
995-600 100	PN-283990	450L Weld Shield 150mm	A	150	5.91	1219	48
995-600 101	PN-283992	450L Weld Shield 300mm	A	300	11.81		
995-600 102	PN-283993	450L Weld Shield 450mm	A	450	17.72		
995-600 103	PN-283995	450L Weld Shield 600mm	A	600	23.62		
995-600 104	PN-283996	450L Weld Shield 750mm	A	750	29.53		
995-600 105	PN-283997	450L Weld Shield 900mm	A	900	35.43		
995-600 106	PN-283998	450L Weld Shield 1050mm	A	1050	41.34	1524	60
995-600 107	PN-283999	450L Weld Shield 1200mm	A	1200	47.24		
995-600 108	PN-284000	450L Weld Shield 1350mm	A	1350	53.15		
995-600 109	PN-284002	450L Weld Shield 1500mm	A	1500	59.05	2133	84
995-600 110	PN-284003	450L Weld Shield 1650mm	A	1650	64.96		
995-600 111	PN-284004	450L Weld Shield 1800mm	A	1800	70.86		
995-600 112	PN-284005	450L Weld Shield 1950mm	A	1950	76.77		

Material -	Release No.	E1	[R] Teile müssen der Rockwell Spezifikation 970-20-01 entsprechen. [R] Parts must confirm to Rockwell environmental specification 970-20-01.		
	Change No.	-			
Surface -	Change Date	26.10.2016	Standard tolerance		
	Changed by	UMO			
Colour -	Review process		-		
	Designed	NHI			
CTQ Classification table [P] =Performance, [E] =Fit, [A] =Assembly, [R] =Strict conformance [X] Prüfmasse [X] Test dimensions	Checked	CLO	26.10.2016	Material Master PN-283990	
	Approved	HAR	26.10.2016		
	Page	1/4		DIR:	Vers.:
	Scale	1:1	DIN A3	10002252719	00
Part Name 450L Welding-Shield 150mm		Part No. 995-600 100		Rockwell Automation	

SAMPLE OF OVER PACKAGING LABEL
(For general information see drawing 10002120159)

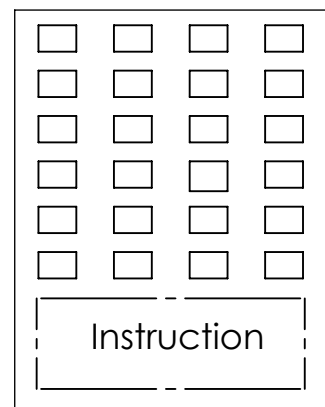
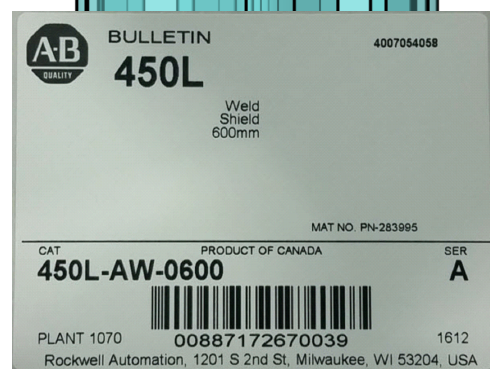


	DECLARATION OF LETTERS
A	ORDER NUMBER (FROM SAP)
B	MATERIAL MASTER NUMBER (SEE TABLE PAGE 1)
C	CATALOG NUMBER (SEE TABLE PAGE 1)
D	BARCODE CONSISTING OF UPC NUMBER WITH HUMAN READABLE BELOW, VALUE IN SAP.
E	SERIES NUMBER (SEE TABLE PAGE 1)
F	DATE CODE, FORMAT YYWW
G	PRODUCT DESCRIPTION (SEE PART NAME TABLE PAGE 1)
H	COUNTRY OF ORIGIN
J	PLANT NUMBER

Material	Release No.		E1	Teile müssen der Rockwell Spezifikation 970-20-01 entsprechen. Parts must confirm to Rockwell environmental specification 970-20-01.		
-	Change No.		-			
Surface	Change Date		26.10.2016			
-	Changed by		UMO			
Colour	Review process			Standard tolerance		
-	Designed	NHI	31.03.2016	-		
CTQ Classification table	Checked	CLO	26.10.2016	Material Master		
=Performance, =Fit, =Assembly =Strict conformance Prüfmasse Test dimensions	Approved	HAR	26.10.2016	PN-283990		
	Page	2/4		DIR:	Vers.:	
	Scale	1:1	DIN A3	10002252719	00	
	Part Name	Part No.		Rockwell Automation		
450L Welding-Shield 150mm	995-600 100					

X (see table page 1)

[7.9]
200



[ϕ 3.00]
 ϕ 76.20

1 (Filled up with protection material on top and bottom)

2 twisted (180°) taken together with wrap sheet

3 attached to tube (1)

PACKAGING CONTENT		POS.	2													4	1				3																					
CATALOG NUMBER	PART NAME	MATERIAL MASTER (MM)	PN-281753	Welding-shield_150	PN-281757	Welding-shield_300	PN-281758	Welding-shield_450	PN-281759	Welding-shield_600	PN-281760	Welding-shield_750	PN-281762	Welding-shield_900	PN-281764	Welding-shield_1050	PN-281765	Welding-shield_1200	PN-281766	Welding-shield_1350	PN-281767	Welding-shield_1500	PN-281768	Welding-shield_1650	PN-281769	Welding-shield_1800	PN-281770	Welding-shield_1950	PN-308604	450L_ Velcro Set	75010-022-01	Carton tube 1219 x 76mm	PN-93347	Carton tube 1524 x 76mm	PN-233125	Carton tube 1830 x 76mm	PN-352069	Carton tube 2133 x 76mm	2133x76mm	Label white paper 76 x 56mm		
450L-AW-0150	450L Weld Shield 150mm	PN-283990	2																										1	1										1		
450L-AW-0300	450L Weld Shield 300mm	PN-283992			2																									1	1										1	
450L-AW-0450	450L Weld Shield 450mm	PN-283993					2																							1	1										1	
450L-AW-0600	450L Weld Shield 600mm	PN-283995							2																					1	1										1	
450L-AW-0750	450L Weld Shield 750mm	PN-283996									2																			1	1										1	
450L-AW-0900	450L Weld Shield 900mm	PN-283997											2																	1	1										1	
450L-AW-1050	450L Weld Shield 1050mm	PN-283998														2														1	1										1	
450L-AW-1200	450L Weld Shield 1200mm	PN-283999															2													1			1								1	
450L-AW-1350	450L Weld Shield 1350mm	PN-284000																	2											1			1								1	
450L-AW-1500	450L Weld Shield 1500mm	PN-284002																			2									1										1		
450L-AW-1650	450L Weld Shield 1650mm	PN-284003																					2							1										1		
450L-AW-1800	450L Weld Shield 1800mm	PN-284004																							2					1										1		
450L-AW-1950	450L Weld Shield 1950mm	PN-284005																										2		1										1		

Material	Release No.	E1	Teile müssen der Rockwell Spezifikation 970-20-01 entsprechen.	
	Change No.	-		
Surface	Change Date	26.10.2016	Parts must confirm to Rockwell environmental specification 970-20-01.	
	Changed by	UMO		
Colour	Review process		Standard tolerance	
	Designed	NHI 31.03.2016	-	
CTQ Classification table =Performance, =Fit, =Assembly, =Strict conformance Prüfmasse, Test dimensions	Checked	CLO 26.10.2016	Material Master	
	Approved	HAR 26.10.2016	PN-283990	
	Page	3/4		DIR: 10002252719
	Scale	1:1	DIN A3	Vers.: 00
Part Name		Part No.		
450L Welding-Shield 150mm		995-600 100		

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Change History (ECR)

VERSION NO.	RELEASE NO.	CHANGE NO.	CHANGE DATE	CHANGE BY	SHORT DESCRIPTION OF CHANGE
00	-	-	-	NHI	Initial drawing 31.03.2016 NHI
00	E1	-	26.10.2016	UMO	adusted length 2170mm in table page1, adjusted length 200mm on page3.

Material -	Release No.		E1	 Teile müssen der Rockwell Spezifikation 970-20-01 entsprechen.  Parts must confirm to Rockwell environmental specification 970-20-01.		
	Change No.		-			
Surface -	Change Date		26.10.2016			
	Changed by		UMO			
Colour -	Review process			Standard tolerance		
	Designed	NHI	31.03.2016	-		
CTQ Classification table  =Performance,  Prüfmasse  =Fit,  Test dimensions  =Assembly  =Strict conformance	Checked		CLO	26.10.2016	Material Master	
	Approved		HAR	26.10.2016		PN-283990
	Page		4/4		DIR:	Vers.: 00
	Scale		1:1	DIN A3	10002252719	
	Part Name 450L Welding-Shield 150mm			Part No. 995-600 100		