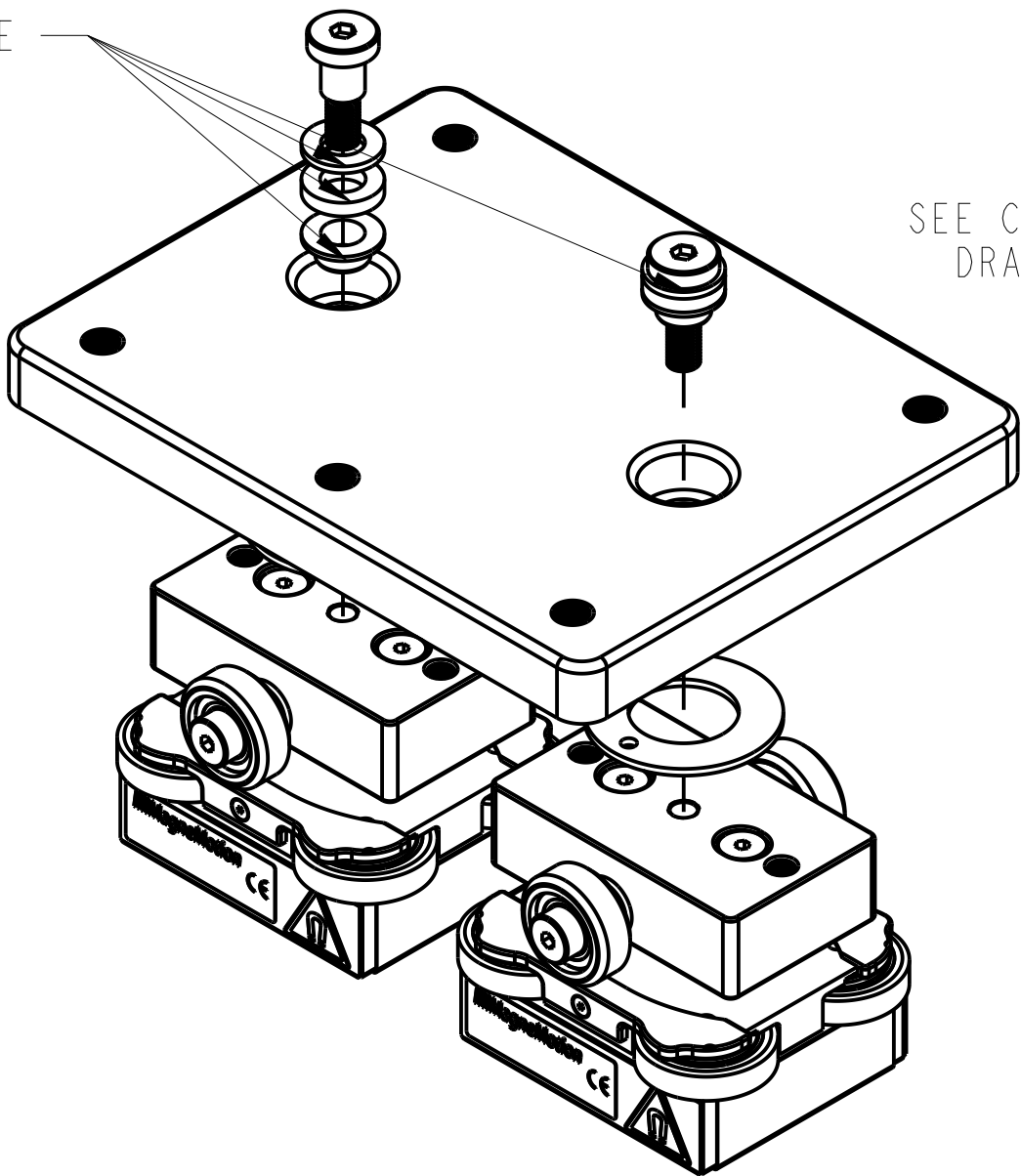


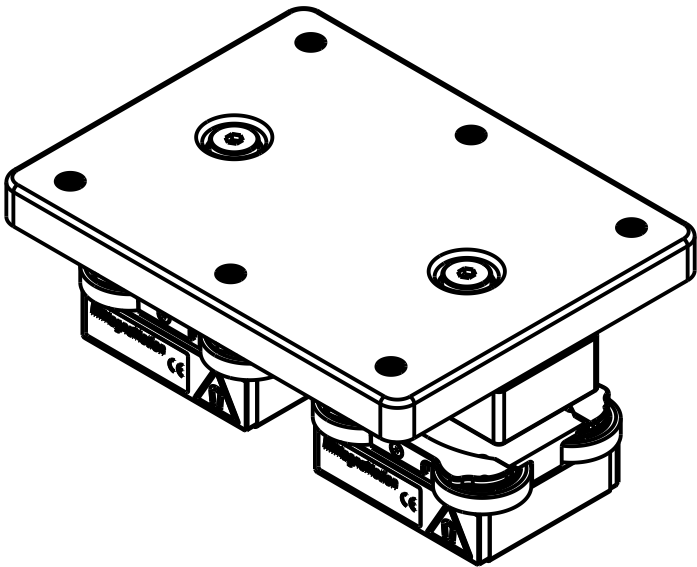
A
B
C
D
E
F
G
H

WHEN REPLACING WEAR COMPONENTS RE-TORQUE
SCREWS WET WITH THREAD LOCKER
LOCTITE 243 OR EQUIVALENT
ALLOW TO CURE FOR 24 HOURS BEFORE USE



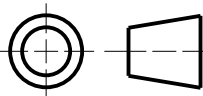
CRITICAL TO QUALITY CLASSIFICATION TABLE					
P=PERFORMANCE, F=FIT, A=ASSEMBLY X=IDENTIFIES APPLICABLE CLASSIFICATION(S) ◇=ENGINEERING AND/OR MANUFACTURING REQUIREMENT Ⓡ=REGULATORY REQUIREMENT-CONFORMANCE IS MANDATORY					
COMMENTS	DRAWING ZONE	P	F	A	R
ROHS	G1-H1				X

LIMITED DIMENSION DRAWING
THIS DRAWING SUPPLEMENTS A CAD MODEL
SEE CAD MODEL FOR ALL PART OR ASSEMBLY DETAILS
DRAWING NOTES TAKE PRIORITY OVER CAD MODEL

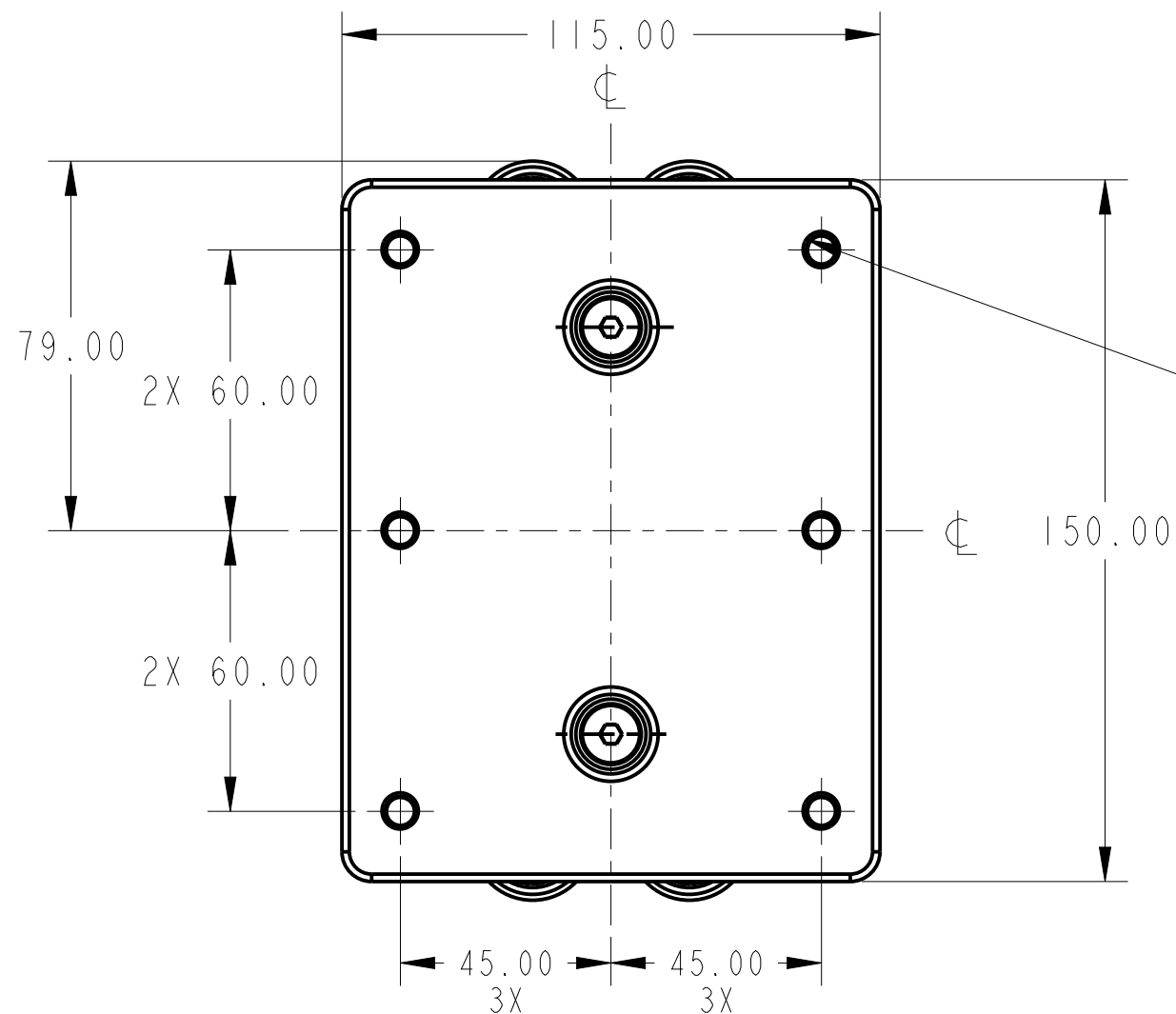


Ⓡ
MUST COMPLY WITH ROCKWELL
AUTOMATION ENVIRONMENTAL
SPECIFICATION 970-20-01

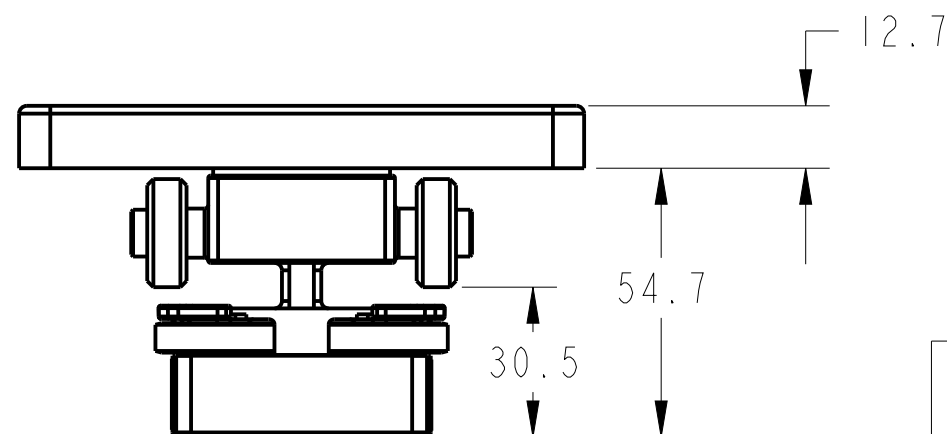
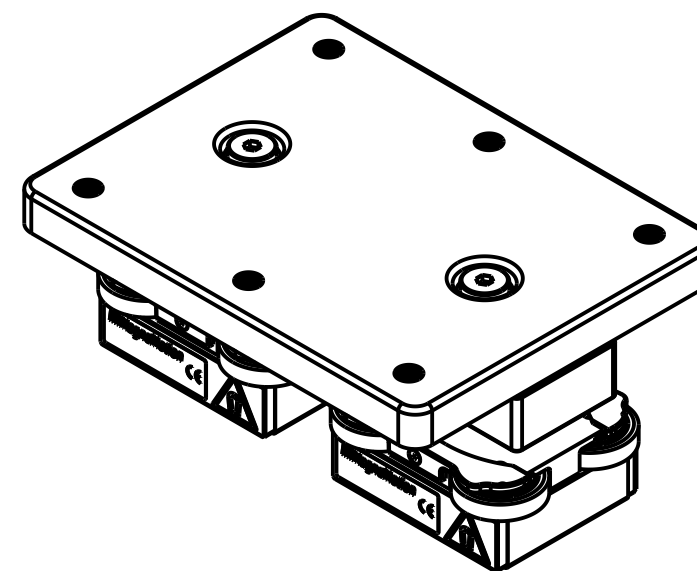
NOTES:
1. SEE SUPPLEMENTAL ICM 10004734435
FOR REFERENCE

A.COUCHMACH	1:4	XXXXX-XXX-XX	XXXXX-XX-XX	N/A		10005002234	PN-543022			
ENGINEER	SCALE	WORKMANSHIP STANDARDS	FINISH	MATERIAL		MODEL/DIR NO.	PART/MMR NUMBER			
DIMENSION UNITS-mm		ALL UNDIMENSIONED GEOMETRIES ARE CONTROLLED BY THE CAD MODEL. IN CASE OF DIMENSION DISCREPANCY, CAD MODEL OVERRIDES.		Rockwell Automation		CONFIDENTIAL AND PROPRIETARY INFORMATION. THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF ROCKWELL AUTOMATION, INC. AND MAY NOT BE USED, COPIED OR DISCLOSED TO OTHERS, EXCEPT WITH THE AUTHORIZED WRITTEN PERMISSION OF ROCKWELL AUTOMATION, INC.				
DIMENSIONS APPLY BEFORE SURFACE TREATMENT.										
UNSPECIFIED TOLERANCES ARE AS FOLLOWS:		THIRD ANGLE PROJECTION		DESCRIPTION ICD, WHEELED PUCK ASSY, TANDEM, HP		DATE:2019-07-30		SHEET 1 OF 2		
.X:± 0.25						SIZE	DIR		VER	
.XX:± 0.13						B	10004734325		02	
ANG:± 0.5°										
CREATED BY:TME				CHANGED BY:TME						

A
B
C
D
E
F
G
H



6X M6X1.0 LOCKING 304SS DRY FILM LUBE HELICOIL



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AUTOMATION, INC.

DESCRIPTION

ICD, WHEELED PUCK ASSY, TANDEM, HP

CREATED BY:TME

CHANGED BY:TME

DATE:2019-07-30

SHEET 2 OF 2

SIZE DIR

B

10004734325

VER

02