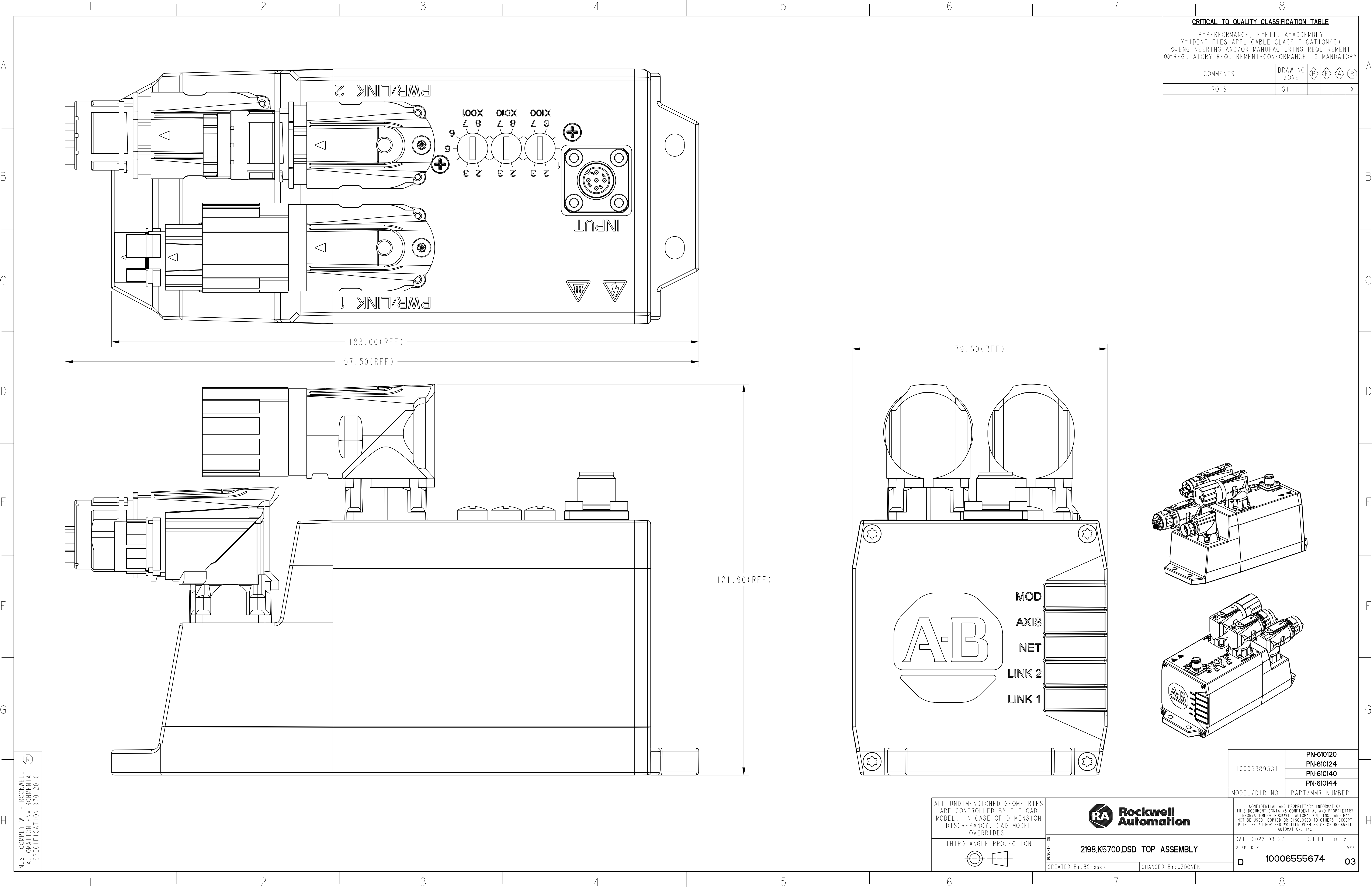




CRITICAL TO QUALITY CLASSIFICATION TABLE				
P=PERFORMANCE, F=FIT, A=ASSEMBLY X=IDENTIFIES APPLICABLE CLASSIFICATION(S) ◇=ENGINEERING AND/OR MANUFACTURING REQUIREMENT ◎=REGULATORY REQUIREMENT-CONFORMANCE IS MANDATORY				
COMMENTS	DRAWING ZONE	◇	◇	◇
ROHS	G1-H1			X

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SPECIFICATION 970-20-01

ALL UNDIMENSIONED GEOMETRIES
ARE CONTROLLED BY THE CAD
MODEL. IN CASE OF DIMENSION
DISCREPANCY, CAD MODEL
OVERRIDES.

THIRD ANGLE PROJECTION



2198,K5700,DSD TOP ASSEMBLY

CREATED BY: BGrosek

CHANGED BY: JZDONEK

10005389531	PN-610120
	PN-610124
	PN-610140
	PN-610144
MODEL/DIR NO.	PART/MMR NUMBER

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AUTOMATION, INC.

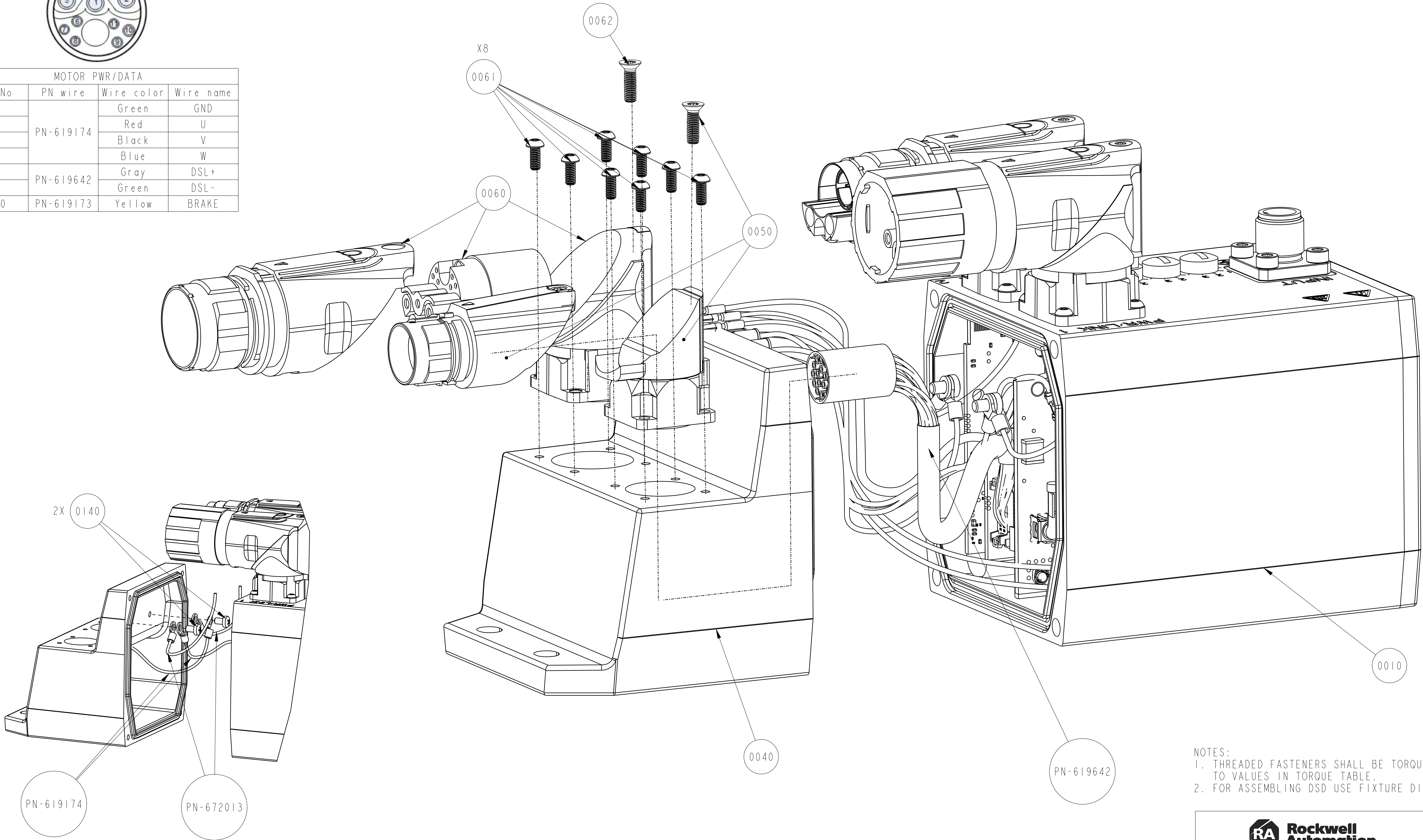
DATE: 2023-03-27	SHEET 1 OF 5
SIZE: D	VER: 03

TORQUE TABLE					
ITEM NO	DESCRIPTION	TORQUE (N-M)	TORQUE (IN-LBS)	TOL ±	QTY
0061	SCREW,CAP,SOC,HEX,SS,M2.5x0.45x6.0,VIBRA	0.8	7.0	10%	8
0062	SCREW,MACH,FLAT,6LOBE,CS,M3x0.5x10	1.2	10.6	10%	1
0050	SCREW FOR M17 CIRC CONN	1.2	10.6	10%	1
0140	SCREW,MACH,PAN,PHIL,SS,M3X0.5X5	0.8	7.0	10%	2

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COMMENTS	DRAWING ZONE	◇	◇	◇
ROHS	G1-H1			X
CRITICAL CHARACTERISTIC	A2	X		



MOTOR PWR/DATA			
Pin No	PN wire	Wire color	Wire name
1	PN-619174	Green	GND
2		Red	U
3		Black	V
4		Blue	W
7	PN-619642	Gray	DSL+
8		Green	DSL-
9,10	PN-619173	Yellow	BRAKE



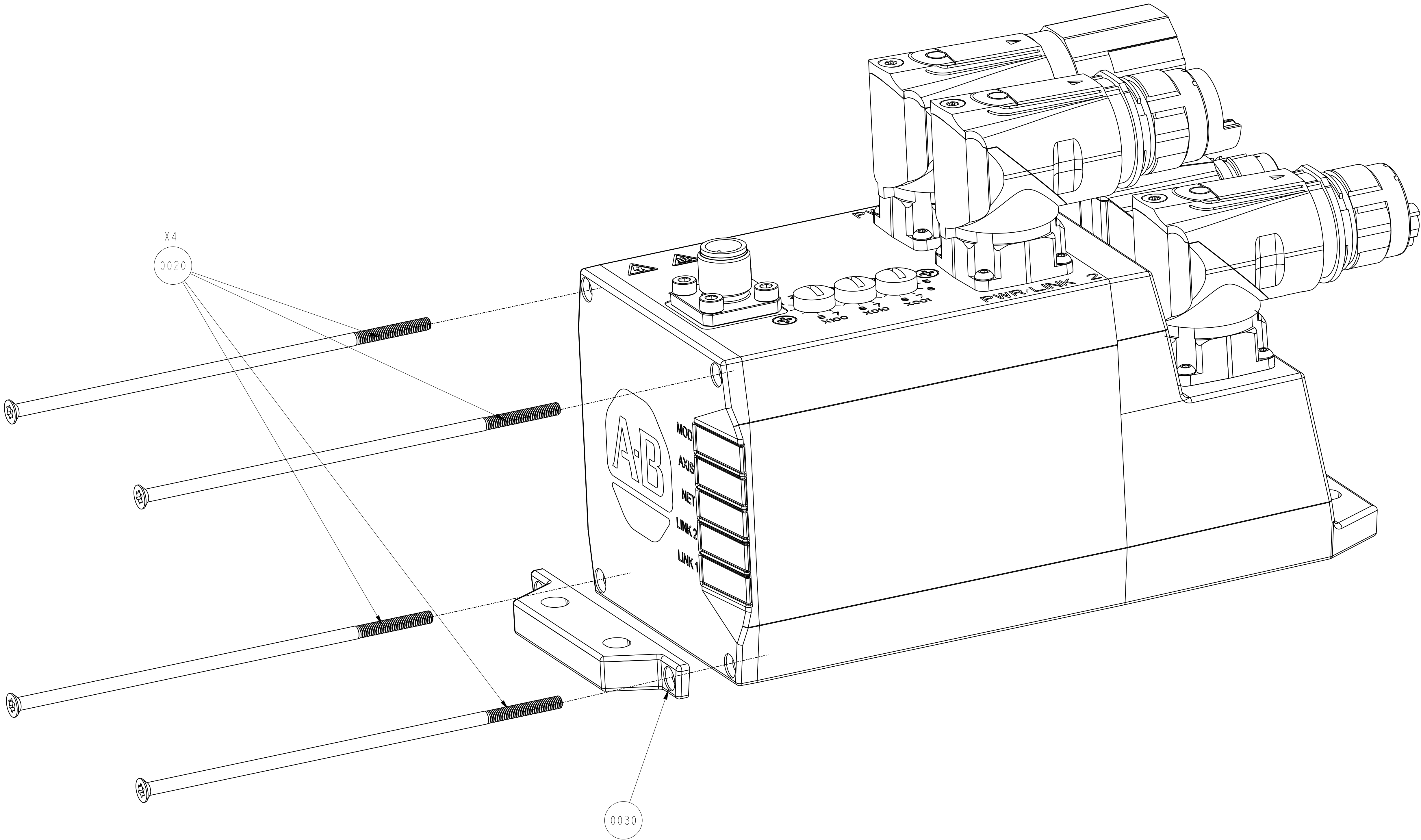
NOTES:
1. THREADED FASTENERS SHALL BE TORQUED ACCORDING TO VALUES IN TORQUE TABLE.
2. FOR ASSEMBLING DSD USE FIXTURE DIR 10006398737

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DESCRIPTION	2198,K5700,DSD TOP ASSEMBLY		DATE: 2023-03-27
	CREATED BY: BGrosek		SHEET 2 OF 5
SIZE	D		VER
	10006555674		03
CHANGED BY: JZDONEK			

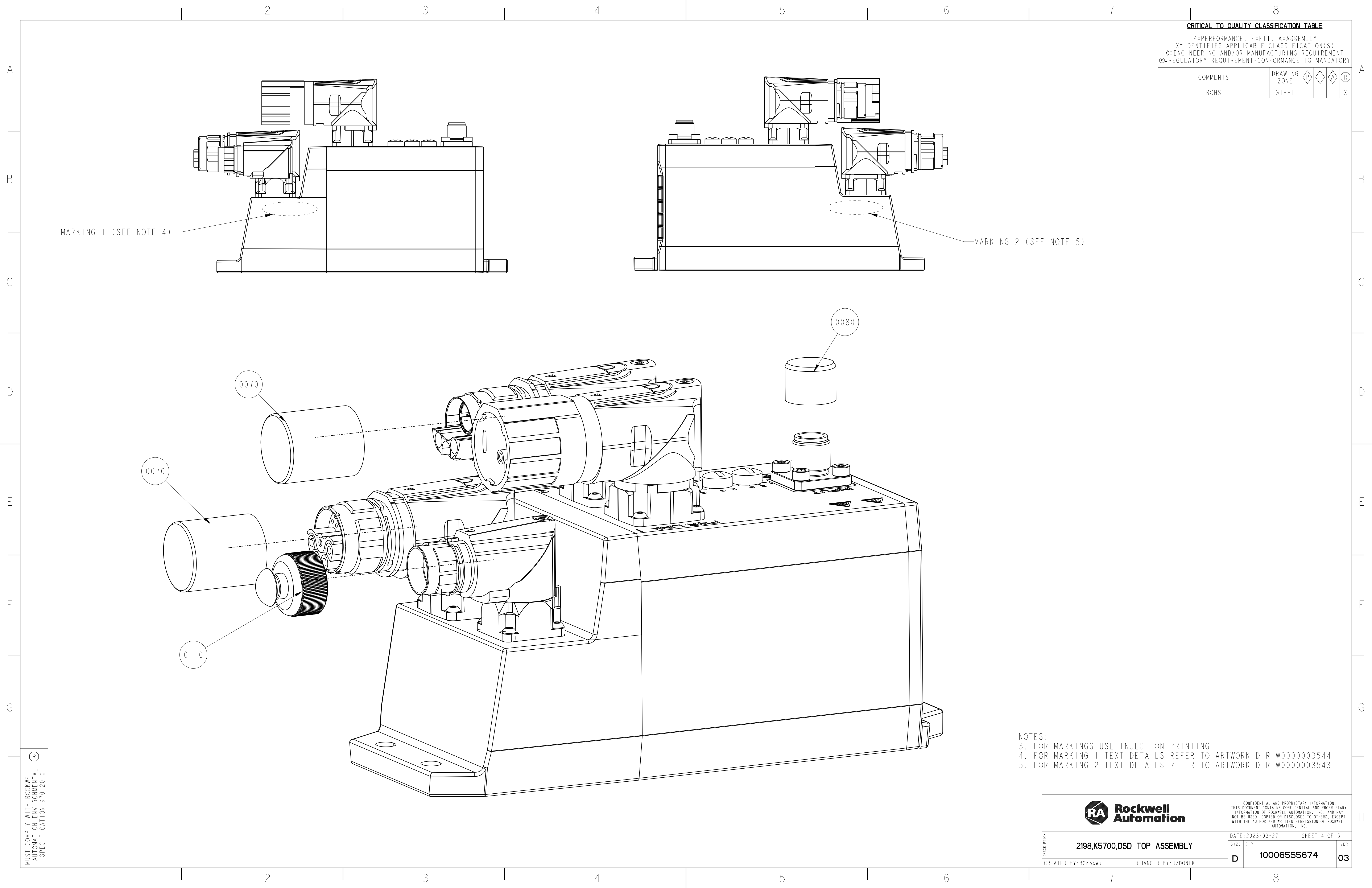
TORQUE TABLE					
ITEM NO	DESCRIPTION	TORQUE (N-M)	TORQUE (IN-LBS)	TOL ±	QTY
0020	SCREW, FLAT, 6LOBE, ST, M3x0.5x107, ZN PLATE	1.3	11.5	10%	4

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COMMENTS	DRAWING ZONE	◇	F	A	Ⓢ
ROHS	G1-H1				X
CRITICAL CHARACTERISTIC	A2	X			



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DESCRIPTION	2198-K5700 DSD TOP ASSEMBLY		DATE: 2023-03-27	SHEET 3 OF 5	
	CREATED BY: BGrosek		CHANGED BY: JZDONEK	SIZE: D1R	VER: 03

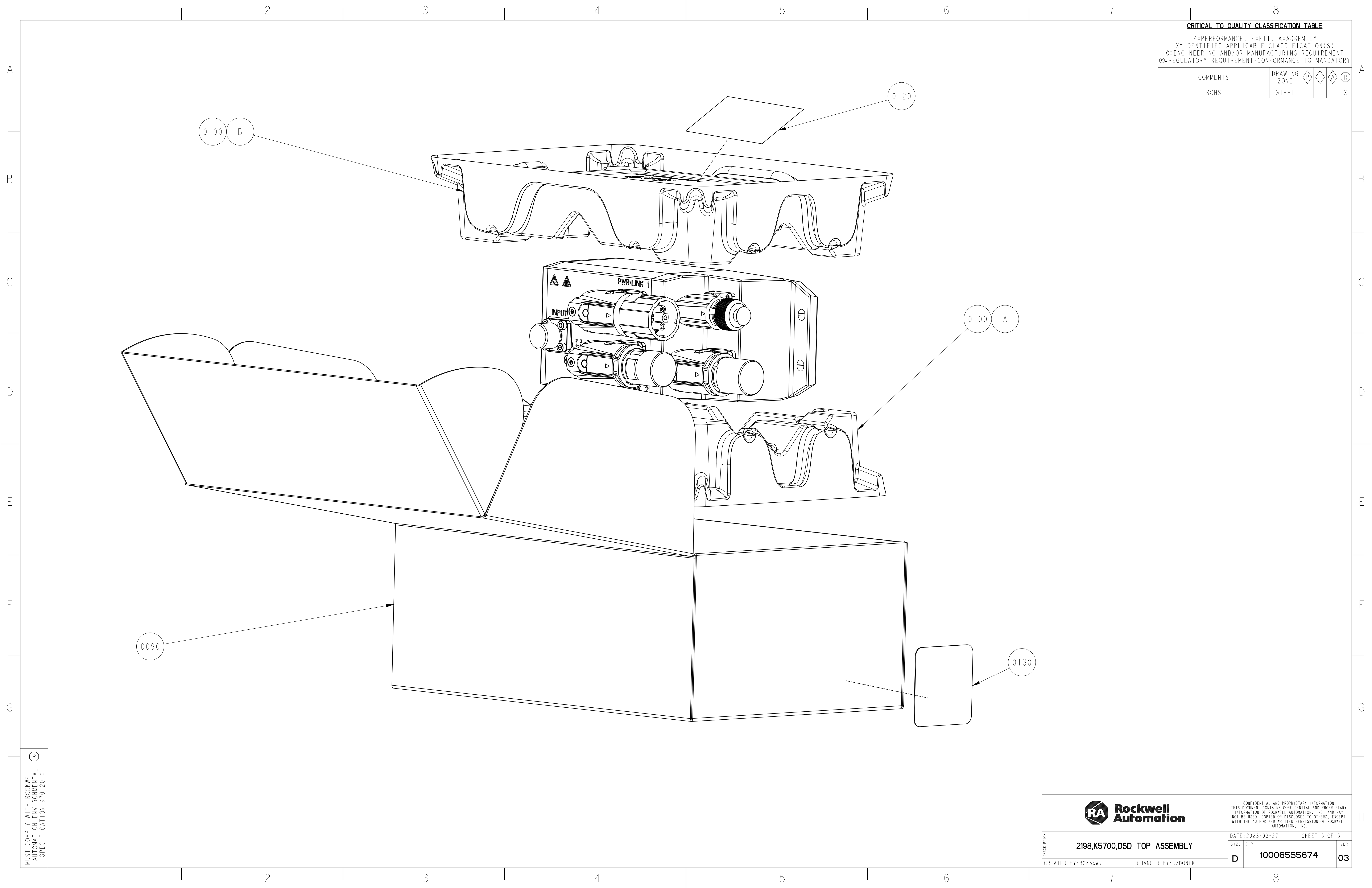


CRITICAL TO QUALITY CLASSIFICATION TABLE					
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COMMENTS	DRAWING ZONE	◇	F	A	◎
ROHS	G1-H1				X

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SPECIFICATION 970-20-01

NOTES:
3. FOR MARKINGS USE INJECTION PRINTING
4. FOR MARKING 1 TEXT DETAILS REFER TO ARTWORK DIR W0000003544
5. FOR MARKING 2 TEXT DETAILS REFER TO ARTWORK DIR W0000003543

DESCRIPTION	 Rockwell Automation		CONFIDENTIAL AND PROPRIETARY INFORMATION THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF ROCKWELL AUTOMATION, INC. AND MAY NOT BE USED, COPIED OR DISCLOSED TO OTHERS, EXCEPT WITH THE AUTHORIZED WRITTEN PERMISSION OF ROCKWELL AUTOMATION, INC.			
	2198,K5700,DSD TOP ASSEMBLY		DATE: 2023-03-27		SHEET 4 OF 5	
			SIZE: D1R		VER	
	CREATED BY: BGrosek		D		10006555674	
	CHANGED BY: JZDONEK				03	



CRITICAL TO QUALITY CLASSIFICATION TABLE					
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COMMENTS	DRAWING ZONE	◇	F	A	Ⓡ
ROHS	G1-H1				X

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	DATE: 2023-03-27		SHEET 5 OF 5
DESCRIPTION		SIZE	DIR
2198-K5700 DSD TOP ASSEMBLY		D	10006555674
CREATED BY: BGrosek		CHANGED BY: JZDONEK	
		VER	03