

|       | RADIAL        | LOAD CAPA       | CITY (Kgs) -   |                        |
|-------|---------------|-----------------|----------------|------------------------|
| NO AX | IAL LOAD - FO | OR L10 LIFE O   | F 10,000 HOU   | JRS                    |
| R     | adial Load Ca | pacity at the E | End of the Sha | aft (Kgs)              |
|       | 2500 RPM      | 1750 RPM        | 1150 RPM       | 850 RPM                |
|       | 350           | 390             | 450            | 500                    |
|       | AXIAL T       | HRUST CAPA      | CITY (Kas) -   |                        |
| NO RA | DIAL LOAD -   | FOR L10 LIFE    | OF 10,000 H    | OURS                   |
|       |               |                 | -              | End of the Shaft (Kgs) |
|       | 2500 RPM      | 1750 RPM        | 1150 RPM       | 850 RPM                |
|       | 250           | 290             | 330            | 360                    |

Notes: Print or enlarge waveforms for improved clarity. For additional specifications see 10000000390

| REFERENCES                 |            | DESCRIPTION           |   |  | CAD DOCUMENT |   |  |
|----------------------------|------------|-----------------------|---|--|--------------|---|--|
| VERSION / CHANGE<br>NUMBER |            | HPK-E1613C-MC44AA,ESE |   |  |              | CONFIDENTIAL AND PROPRIETARY INFORMATION<br>THIS DOCUMENT CONTAINS CONFIDENTIAL AND<br>PROPRIETARY INFORMATION OF ROCKWELL<br>AUTOMATION, INC. AND MAY NOT BE USED, COPIE |  |
|                            |            |                       | OR DISCLOSED TO OTHERS, EXCEPT WITH THE<br>AUTHORIZED WRITTEN PERMISSION OF ROCKWE<br>AUTOMATION, INC.<br>PARTS MUST CONFORM TO APPLICABL |  |              |   |  |
|                            | Automation |                       |   | ROCKWELL AUTOMATION<br>MANUFACTURING STANDARDS |              |   |  |
|                            |            | DR.                   | VS  | DATE   | 9/20/2006    | SHEET 1 OF 1  |  |
|                            |            |                       |   |  |              | DOCUMENT NUMBER   |  |
| 00                         | 10000024   |                       |   |  |              | 1000000370  |  |

| One differenties  |   |  |  |  |  |
|---|---|--|--|--|--|
| Specifications:   |   |  |  |  |  |
| 1. Motor type: 4 pole, 3 phase, asynchronous, ventilated                                      |   |  |  |  |  |
| 2. Base speed: 1470 RPM.  |   |  |  |  |  |
| 3. Maximum speed: 3000 RPM.   |   |  |  |  |  |
| 4. Continuous stall torque: 271 Nm (2398 lb-in) max at 155C winding temperature in a 40       | C   |  |  |  |  |
| 5. Peak stall torque: 625 Nm (5531 lb-in) max.  |   |  |  |  |  |
|   | @ 1470 RPM 133 Amps 0 to peak max.( 94Amps.RMS) |  |  |  |  |
| <ol><li>Operating voltage: 400 VAC RMS Ref. (Not for direct connection to AC line).</li></ol> |   |  |  |  |  |
| 8. Continuous stall current: 133 Amps 0 to peak max.( 94 Amps.RMS)                            | Equivalent circuit parameters                   |  |  |  |  |
| <ol><li>Magnetizing current: 36.6 Amps. RMS ref.</li></ol>                                    |   |  |  |  |  |
| 10. Peak stall current: 310 Amps 0 to peak max.( 220 Amps. RMS)                               | X1: .169 Ohms/phs Ref at 20C to 30C.            |  |  |  |  |
| 11. Insulation class: 180 (H).  | X2: .211 Ohms/phs Ref at 20C to 30C.            |  |  |  |  |
| 12. Housing temperature: 125C max.  | Xm: 5.15 Ohms/phs Ref at 20C to 30C             |  |  |  |  |
| 13. Winding resistance:081 Nom. Ohms, phase to phase at 20C to 30C.                           | R1: .0407 Ohms/phs Ref at 20C to 30C            |  |  |  |  |
| 14. Winding inductance: 3.37 mH, phase to phase Ref.  | R2: .0315 Ohms/phs Ref at 20C to 30C            |  |  |  |  |
| 15. Dielectric rating of motor power connections (U,V,W), and thermostat connections          |   |  |  |  |  |
| (TS+, TS-) to ground: 2350 VAC RMS 50/60 Hz for 1 second.                                     |   |  |  |  |  |
| 16. Rotor inertia: .206 kg-m2 Ref.  | BRAKE: 460VAC 20Nm max. holding torque          |  |  |  |  |
| 17. Rotor balancing: Quality grade G-6.3.   |   |  |  |  |  |
| 18. Product weight: 275 kg (606 lb) Ref.  |   |  |  |  |  |
| 19. Operating ambient temperature: 0C to 40C (32F to 104F).                                   |   |  |  |  |  |
| 20. Storage ambient temperature: -30C to 70C (-22F to 158F).                                  |   |  |  |  |  |
| 21. Relative humidity: 5% to 95% non-condensing.  |   |  |  |  |  |
| 22. Liquid / dust protection: IP54 with blower installed                                      |   |  |  |  |  |
| 23. Shock: 10 g peak max, 6 msec duration (18 occurances tested).                             |   |  |  |  |  |
| 24. Vibration: 2.5 g peak max, 30 to 2000 Hz.   |   |  |  |  |  |
| 25. Shaft material: Steel, grade 1040/1045.   |   |  |  |  |  |
| 26. Paint: Black. Shaft, key (if provided), front mounting surface, and connectors are        |   |  |  |  |  |
|   |   |  |  |  |  |
| not painted.  |   |  |  |  |  |
|   |   |  |  |  |  |
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|   | 2500007101                                      |  |  |  |  |
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|   |   |  |  |  |  |
|   | VER HPK-E1613C-MC44AA,ESE                       |  |  |  |  |
| Notes: "Ref" denotes untoleranced specifications, provided for reference only.                | Rockwell PART NO.                               |  |  |  |  |
| Speed, torque and current specifications are for motor operation with                         | Automation 1000000370                           |  |  |  |  |
| Allen Bradley drives.   | A SIZE SHEET 2 OF 4                             |  |  |  |  |
|   | A SILE SHEET Z OF T                             |  |  |  |  |

## Feedback Specifications:

Electrical Hardware:

- 1. SIN, COS waveform output: 1024 sinusoids/rev.
- 2. SIN, COS waveform amplitude: 0.9 to 1.1 Volts peak to peak.
- 3. SIN -, COS voltage offset with respect to power input common: 2.2 to 2.8 VDC.
- 4. +5VDC voltage input: 4.5 to 12.0 VDC.
- 5. +5VDC current input: 125 mA DC max continuous, 1.0 A DC max inrush.
- 6. TS+, TS- thermostat operating voltage: 250 Volts max.
- 7. TS+, TS- thermostat operating current: 1.6/2.5 Amps max at 0.6/1.0 power factor.

Serial Communication:

- 1. DATA+, DATA- signal type, rate: RS 485, 9600 baud, asynchronous.
- 2. Communication hierarchy: Encoder is slave, communication is externally initiated.
- 3. Single turn absolute position value range: 0 to 32,767 steps (12 bit).
- 4. Multi-turn absolute shaft revolution value range: 0 to 32,767 revolutions (12bit).
- 5. Absolute position data: Binary, value increases with CW shaft rotation viewing motor mounting face.
- 6. Data (byte) format: Start bit, 8 data bits, parity bit, stop bit.
- 7. Memory storage capacity: 128 bytes, EEPROM.
- 8. Encoder temperature data: Binary value of encoder temperature in degrees C.

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|---|-----------|-----------------------|-----------------|-------|---|----|---|--|
|   | 00        | DESCRIPTION           |                 |       |   |    |   |  |
|   | 00        |                       |                 |       |   |    |   |  |
|   | VER       | HPK-E1613C-MC44AA,ESE |                 |       |   |    |   |  |
|   |           | Rockwell              | DOCUMENT NUMBER |       |   |    |   |  |
|   | Automatio |                       | 1000000370      |       |   |    |   |  |
|   |           |                       | A SIZE          | SHEET | 3 | OF | 4 |  |

Note: "Ref" denotes untoleranced specifications, provided for reference only.

