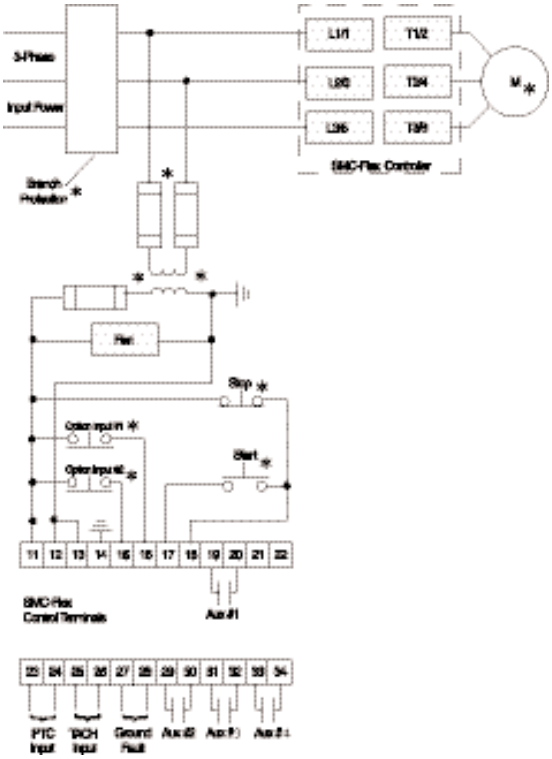
Specifications

Functional Design Specifications			
Standard Features	Installation	Power Wiring	Standard squirrel-cage induction motor or a Wye-Delta, six-lead motor.
		Control Wiring	2- and 3-wire control for a wide variety of applications.
	Setup	Keypad	Front keypad and backlit LCD display.
		Software	Parameter values can be downloaded to the SMC-Flex Controller with DriveTools programming software and the Cat. No. 20-COMM… DPI communication module.
	Communications		One DPI provided for connection to optional human interface and communication modules.
	Starting and Stopping Modes		Soft Start Current Limit Start Dual Ramp Full Voltage Linear Speed Acceleration Preset Slow Speed Soft Stop
	Protection and Diagnostics		Power loss, line fault, voltage unbalance, excessive starts/hour, phase reversal, undervoltage, overvoltage, controller temp, stall, jam, open gate, overload, underload, communication fault.
	Metering		Amps, volts, kW, kWH, mW, mWH, elapsed time, power factor, motor thermal capacity usage.
	Alarm Contact		Overload, underload, undervoltage, overvoltage, unbalance, jam, stall, and ground fault
	Status Indication		Stopped, starting, stopping, at speed, alarm, and fault.
	Auxiliary Contacts		Four fully programmable contacts as normal/up-to-speed/fault/alarm/network (N.O./N.C.), or external bypass (N.O. only).
Optional Features	Pump Control		Helps reduce fluid surges in centrifugal pumping systems during starting and stopping period. Starting time is adjustable from 0…30 seconds. Stopping time is adjustable from 0…120 seconds.
	Braking Control	SMB Smart Motor Braking	Provides motor braking without additional equipment for applications that require the motor to stop quickly. Braking current is adjustable from 0…400% of the motor's full-load current rating.
		Accu-Stop	Provides controlled position stopping. During stopping, braking torque is applied to the motor until it reaches preset slow speed (7% or 15% of rated speed) and holds the motor at this speed until a stop command is given. Braking torque is then applied until the motor reaches zero speed. Braking current is programmable from 0…450% of full-load current.
		Slow Speed with Braking	Used on applications that require slow speed (in the forward direction) for positioning or alignment and also require braking control to stop.

Wiring Diagram — Line Controller



* Customer supplied.

Electrical Ratings				
		Device Rating	UL/CSA/NEMA	IEC
Power Circuit	Rated Operation Voltage	480V	200…480V AC (–15%, +10%)	200…415V
		600V	200…600V AC (–15%, +10%)	200…500V
		690V	230…600V AC (–15%, +10%)	230…690V/Y
	Rated Insulation Voltage	480V	N/A	500V
		600V		500V
		690V		690V
	Rated Impulse Voltage	480V	N/A	6000V
		600V		
		690V		
	Dielectric Withstand	480V	2200V AC	2500V
		600V		
		690V		
	Repetitive Peak Inverse Voltage Rating	480V	1400V	1400V
		600V	1600V	1600V
		690V	1800V	1800V
	Operating Frequency	All	50/60 Hz	
	Utilization Category	5…480 A	MG 1	AC-53B:3.0-50:1750
		625…1250 A	MG 1	AC-53B:3.0-50:3550
	Protection Against Electrical Shock	5…85 A	N/A	IP20
		108…480 A		IP2X (with terminal covers)
		625…1250 A		IP00 (open device)
	DV/DT Protection	480V & 600V	RC Snubber Network	
		690V	None	
	Transient Protection	480V & 600V	Metal Oxide Varistors: 220 Joules	
		690V	None	
Control Circuit	Rated Operational Voltage§	5…480 A	100…240V AC or 24V AC/DC	
		625…1250 A	110/120V AC and 230/240V AC	
	Rated Insulation Voltage	All	N/A	240V
	Rated Impulse Voltage	All	N/A	3000V
	Dielectric Withstand	All	1600V AC	2000V
	Operating Frequency	All	50/60 Hz	
	Input onstate voltage minimum		85V AC, 19.2V DC / 20.4V AC	
	Input onstate current		20 mA @120V AC / 40 mA @ 240V AC, 7.6 mA @ 24V AC/DC	
	Input offstate voltage maximum		50V AC, 10V DC / 12V AC	
	Input offstate current @ input offstate voltage		<10 mA AC, <3 mA DC	

§ 690V power is only available with 100…240V control.

Electrical Ratings								
Short Circuit Protection	SCPD Performance 200…600V		Type 1					
	SCCR List✶		Max. Standard Available Fault	Max. Standard Fuse (A)❄	Max. Standard Available Fault	Max. Circuit Breaker (A)	Max. High Fault	Max. Fuse (A) ‡
	Line Device Operational Current Rating (A)	5	10 kA	20	10 kA	20	70 kA	10
		25	10 kA	100	10 kA	100	70 kA	50
		43	10 kA	150	10 kA	150	70 kA	90
		60	10 kA	225	10 kA	225	70 kA	125
		85	10 kA	300	10 kA	300	70 kA	175
		108	18 kA	400	18 kA	300	70 kA	200
		135	18 kA	500	18 kA	400	70 kA	225
		201	30 kA	600	30 kA	600	70 kA	350
		251	30 kA	700	30 kA	700	70 kA	400
		317	42 kA	800	30 kA	800	69 kA	500
		361	42 kA	1000	30 kA	1000	69 kA	600
		480	42 kA	1200	30 kA	1200	69 kA	800
		625	42 kA	1600	42 kA	1600	74 kA	1600
		780	42 kA	1600	42 kA	2000	74 kA	1600
		970	85 kA	2500	85 kA	2500	85 kA	2500
		1250	85 kA	3000	85 kA	3200	85 kA	3000
	Delta Device Operational Current Rating (A)	8.7	10 kA	35	10 kA	35	70 kA	17.5
		43	10 kA	150	10 kA	150	70 kA	90
		74	10 kA	300	10 kA	300	70 kA	150
		104	10 kA	400	10 kA	300	70 kA	200
		147	10 kA	400	10 kA	400	70 kA	200
		187	18 kA	500	18 kA	500	70 kA	300
		234	18 kA	700	18 kA	700	70 kA	400
		348	30 kA	1000	30 kA	1000	70 kA	600
		435	42 kA	1200	30 kA	1200	70 kA	800
		549	42 kA	1600	30 kA	1600	69 kA	1000
		625	42 kA	1600	30 kA	1600	69 kA	1200
		831	42 kA	1600	30 kA	1600	69 kA	1600
		850	42 kA	1600	42 kA	2000	74 kA	1600
		900	42 kA	1600	42 kA	2000	74 kA	1600
		1200	85 kA	3000	85 kA	3200	85 kA	3000
		1600	85 kA	3000	85 kA	3200	85 kA	3000

	SCPD Performance 690V		Type 1		
	SCCR List✶	Device Rating	Max. Standard Available Fault	Max. Ampere Tested — North American Style	Max. Ampere Tested — European Style
	Maximum FLC	108	70 kA	A070URD33xxx500	6,9 gRB 73xxx400 6,6URD33xxx500
		135	70 kA	A070URD33xxx500	6,9 gRB 73xxx400 6,6URD33xxx500
		201	70 kA	A070URD33xxx700	6,9 gRB 73xxx630 6,6URD33xxx700
		251	70 kA	A070URD33xxx700	6,9 gRB 73xxx630 6,6URD33xxx700
		317	70 kA	A070URD33xxx900	6,9 gRB 73xxx800 6,6URD33xxx900
		361	70 kA	A070URD33xxx900	6,9 gRB 73xxx800 6,6URD33xxx900
		480	70 kA	A070D33xxx1250 A100URD73xxx1250	9 URD 73xxx1250 6,6URD33xxx1250
		625	70 kA	A070URD33xxx1400	6,6URD33xxx1400
		780	70 kA	A070URD33xxx1400	6,6URD33xxx1400
		970	85 kA	2 fuses in parallel A070URD33xxx1250	2 fuses in parallel 6,6URD33xxx1250
		1250	85 kA	2 fuses in parallel A070URD33xxx1250	2 fuses in parallel 6,6URD33xxx1250

✶ Consult local codes for proper sizing of short circuit protection.
❄ Non-time delay fuses (K5 — 5…480V (8.7…831 A) devices; Class L — 625…1250V (850…1600 A) devices).
‡ High capacity fault rating when used with time delay class CC, J, or L fuses.

Electrical Ratings					
Power Requirements	Control Module	1…480 A	120…240V AC	Transformer	75 VA
			24V AC	Transformer	130 VA
			24V DC	Inrush Current	5 A
				Inrush Time	250 ms
				Transient Watts	60 W
				Transient Time	500 ms
				Steady State Watts	24 W
				Minimum Allen-Bradley Power Supply	1606-XLP50E
		625…1250 A	751 VA (recommended 800 VA)		
	Heatsink Fan(s) (A)♣		5…135 A, 20 VA		
			201…251 A, 40 VA		
			317…480 A, 60 VA		
			625…1250 A, 150 VA		
Steady State Heat Dissipation with Control and Fan Power (Watts)	Controller Rating (A)	5	70		
		25	70		
		43	81		
		60	97		
		85	129		
		108	91		
		135	104		
		201	180		
		251	198		
		317	225		
		361	245		
		480	290		
		625	446		
		780	590		
		970	812		
		1250	1222		
Auxiliary Contacts 19/20 (Aux #1) 29/30 (Aux #2) 31/32 (Aux #3) 33/34 (Aux #4)	Type of Control Circuit		Electromagnetic relay		
	Number of Contacts		1		
	Type of Contacts		programmable N.O./N.C.		
	Type of Current		AC		
	Rated Operational Current		3 A @ 120V AC, 1.5 A @ 240V AC		
	Conventional Thermal Current I_{th} AC/DC		5 A		
	Make/Break VA		3600/360		
	Utilization Category		AC-15/DC		
PTC Input Ratings	Response Resistance		3400 Ω ±150 Ω		
	Reset Resistance		1600 Ω ±100 Ω		
	Short-Circuit Trip Resistance		25 Ω ±10 Ω		
	Max. Voltage at PTC Terminals (R_{PTC} = 4 kΩ)		< 7.5V		
	Max. Voltage at PTC Terminals (R_{PTC} = open)		30V		
	Max. No. of Sensors.		6		
	Max. Cold Resistance of PTC Sensor Chain		1500 Ω		
	Response Time		800 ms		
Tach Input			0…5V DC, 4.5V DC = 100% Speed		

♣ Heatsink fans can be powered by either 110/120V AC or 220/240V AC.

Environmental	
Operating Temperature Range	-5…50 °C (23…122 °F) (open) -5…40 °C (23…104 °F) (enclosed)
Storage and Transportation Temperature Range	–20…+75 °C
Altitude	2000 m (6560 ft)
Humidity	5…95% (non-condensing)
Pollution Degree	2

Mechanical			
Resistance to Vibration	Operational	All	1.0 G Peak, 0.15 mm (0.006 in.) displacement
	Non-Operational	5…480 A	2.5 G Peak, 0.38 mm (0.015 in.) displacement
		625…1250 A	1.0 G Peak, 0.15 mm (0.006 in.) displacement
Resistance to Shock	Operational	5…85 A	15 G
		108…480 A	5.5 G
		625…1250 A	4 G
	Non-Operational	5…85 A	30 G
		108…480 A	25 G
		625…1250 A	12 G
Construction	Power Poles	5…85 A	Heatsink thyristor modular design
	Power Poles	108…1250 A	Heatsink hockey puck thyristor modular design
	Control Modules		Thermoset and Thermoplastic Moldings
	Metal Parts		Plated Brass, Copper, or Painted Steel
Terminals	Power Terminals	5…85 A	Cable size — Line Upper — 2.5…95 mm² (14…3/0 AWG) Line Lower — 0.8…2.5 mm² (18…14 AWG) Load Upper — 2.5…50 mm² (14…1 AWG) Load Lower — 0.8…2.5 mm² (18…14 AWG) Tightening torque — 14.7 N•m (130 lb.-in.) Wire strip length — 18…20 mm (0.22…0.34 in.)
		108…135 A	One M10 x 1.5 diameter hole per power pole
		201…251 A	Two M10 x 1.5 diameter holes per power pole
		317…480 A	Two M12 x 1.75 diameter holes per power pole
		625…1250 A	Two 13.5 mm (0.53 in.) diameter holes per power pole
	Power Terminal Markings		NEMA, CENELEC EN50 012
	Control Terminals	M3 screw clamp	Clamping yoke connection

Other				
EMC Emission Levels	Conducted Radio Frequency Emissions Radiated Emissions		Class A Class A	
EMC Immunity Levels	Electrostatic Discharge Radio Frequency Electromagnetic Field Fast Transient Surge Transient		8 kV Air Discharge Per EN/IEC 60947-4-2 Per EN/IEC 60947-4-2 Per EN/IEC 60947-4-2	
Overload Characteristics	Current Range		Line	Delta
		5	1...5	1.7…9
		25	5...25	8.6…43
		43	8.6...43	14.8…75
		60	12...60	20.8…104
		85	17...85	29.4…147
		108	27…108	47…187
		135	34…135	59…234
		201	67…201	116…348
		251	84…251	145…435
		317	106…317	183…549
		361	120…361	208…625
		480	160…480	277…831
		625	208…625	283…850
		780	260…780	300…900
		970	323…970	400…1200
		1250	416…1250	533…1600
	Trip Classes Trip Current Rating Number of Poles		10, 15, 20, and 30 117% of Motor FLC 3	
Certifications	Open Type Controllers		CE Marked Per Low Voltage Directive 73/23/EEC, 93/68/EEC UL Listed (File No. E96956)	