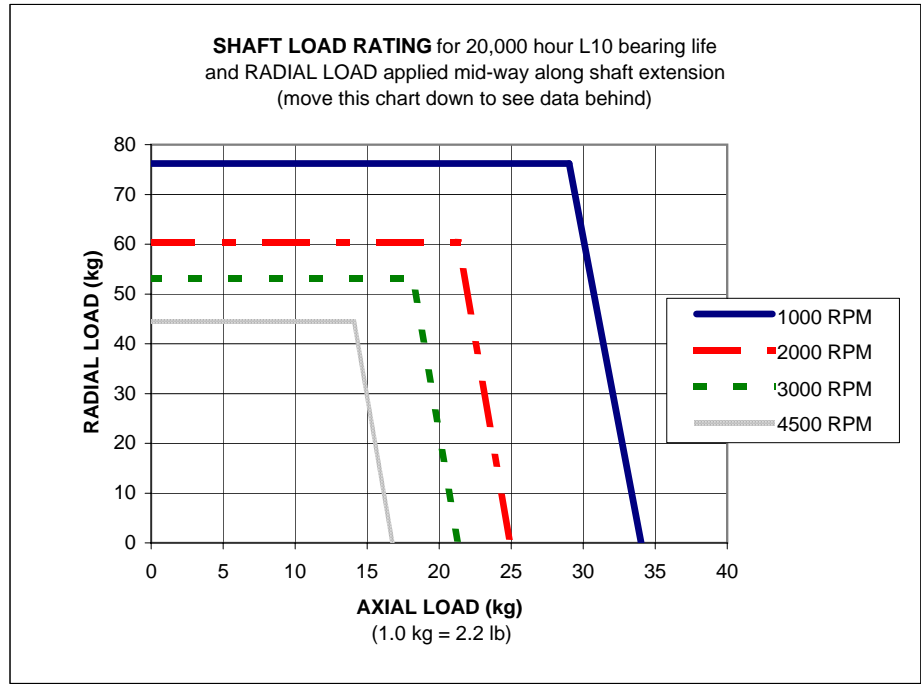


WAVEFORMS PER CW SHAFT ROTATION VIEWING MOTOR MOUNTING FACE

Notes: Print or enlarge waveforms for improved clarity.
For additional specifications see TLA410MBJ32AAESM.



02	1008735	SJ	CHANGE CONTINUOUS STALL AND OUTPUT RATINGS		
01	1007016	JH	RELEASED	JH	5/4/2003
REV	ECN	BY	REVISION DESCRIPTION	CHKR	DATE
PREPARED BY			DATE	DESIGN ENGINEER	DATE
JH			4/15/2004	JH	4/30/2004
TITLE					
TL-A410M-BJ32AA, ESE					
Allen-Bradley			PART NO.		
			TLA410MBJ32AAESE		
A SIZE				SHEET	1 OF 4

Specifications:

1. Motor type: 8 pole, 3 phase, wye winding, permanent magnet rotor, totally enclosed, non-ventilated.
2. Operating speed: 4500 RPM max.
3. Continuous stall torque: 5.42 Nm (48 lb-in) max at 155C winding temperature in a 40C ambient, when mounted on a 12 inch sq x 1/2 inch thick aluminum heatsink.
4. Peak stall torque: 13 Nm (115 lb-in) max.
5. Continuous output rating: 2.0 kW (2.7 hp) max at continuous rated operating point: 4500 RPM, 4.29 Nm (38 lb-in), 13.0 Amps 0 to peak max.
6. Operating voltage: 230 VAC RMS Ref. (Not for direct connection to AC line).
7. Continuous stall current: 15.5 Amps 0 to peak max.
8. Peak stall current: 43.4 Amps 0 to peak max.
9. Insulation class: 155C (Class F).
10. Housing temperature: 125C (257F) max.
11. Ke: 42.3 to 51.7 (47 nom) V/kRPM 0 to peak, phase to phase at 20C to 30C.
12. Kt: (sine) 0.388 Nm/Amp 0 to peak (3.44 lb-in/Amp 0 to peak) Ref at 20C to 30C.
13. Winding resistance: 0.711 to 0.869 Ohms, phase to phase at 20C to 30C.
14. Winding inductance: 3.1 mH, phase to phase Ref.
15. Dielectric rating of motor power connections (U,V,W) to ground: 1800 VAC RMS 50/60 Hz for 1 second.
16. Rotor inertia: 0.00036 kg-m² (0.0032 lb-in-sec²) Ref.
17. Rotor balancing: Quality grade G-6.3.
18. Friction torque: 0.051 Nm (0.45 lb-in) Ref.
19. Friction torque with shaft seal option installed: 0.080 Nm (0.71 lb-in) Ref.
20. Cogging torque: 0.080 Nm (0.71 lb-in) peak to peak Ref.
21. Damping: 0.020 Nm/kRPM (0.18 lb-in/kRPM) Ref.
22. Thermal resistance, winding to ambient: 0.37 degrees C/watt Ref.
23. Thermal time constant, winding to ambient: 21 minutes Ref.
24. Product weight: 5.5 kg (12 lb) Ref.
25. Shipping weight: 6.4 kg (14 lb) Ref.
26. Operating ambient temperature: 0C to 40C (32F to 104F).
27. Storage ambient temperature: -10C to 85C (14F to 185F).
28. Relative humidity: 20% to 85% non-condensing.
29. Liquid / dust protection: IP65 when optional shaft seal is installed, excluding flying lead connectors (connectors rating: IP30).
30. Shock: 20 g peak max, 6 msec duration (18 occurrences tested).
31. Vibration: 2.5 g peak max, 30 to 2000 Hz.
32. Bearing arrangement: Outer diameter of rear bearing is trapped axially.
33. Shaft material: Steel, grade S45C.
34. Paint: Black. Shaft, key (if provided), front mounting surface, and flying lead cables are not painted.

Notes: "Ref" denotes untoleranced specifications, provided for reference only.
Speed, torque and current specifications are for motor operation with Allen Bradley drives.

02	TITLE	
REV	TL-A410M-BJ32AA, ESE	
Allen-Bradley	PART NO.	
	TLA410MBJ32AAESE	
	A SIZE	SHEET 2 OF 4

Feedback Specifications:

Encoder Function:

1. 17 bit single turn absolute position data is provided, via serial output, with or without an external battery connected.
2. 16 bit multi-turn absolute position data is provided, along with the 17 bit single turn absolute position data, via serial output, when an external battery is connected.

Electrical Hardware:

1. SD+, SD- (serial data) output / input: RS 485 differential line driver / receiver.
2. EPWR (encoder power) voltage input: 4.75 to 5.25 VDC.
3. EPWR current input: 60 mADC nominal, 110 mADC max continuous. 1.3 ADC max inrush.
4. BAT+ (battery) voltage input: 3.6 VDC nominal.
5. BAT+ current input, with +5VDC applied to EPWR input: 3.6 uA nominal.
6. BAT+ current input, with no EPWR input applied: 110 uA max.
7. Battery alarm fault (battery change required) voltage level: 3.1 VDC Ref.
8. Battery error fault (absolute multi-turn position not saved at power loss) voltage level: 2.5 VDC Ref.

Serial Communication:

1. SD+, SD- serial data rate: 2.5 Mbps, asynchronous.
2. Communication hierarchy: Encoder is slave, communication is externally initiated.
3. Single turn absolute position value range: 0 to 131,071 (17 bit).
4. Multi-turn absolute shaft revolution value range: 0 to 65,535 revolutions (16 bit).
5. Absolute position data: Binary, value increases with CCW shaft rotation viewing motor mounting face.
6. Memory storage capacity: 80 bytes, EEPROM.

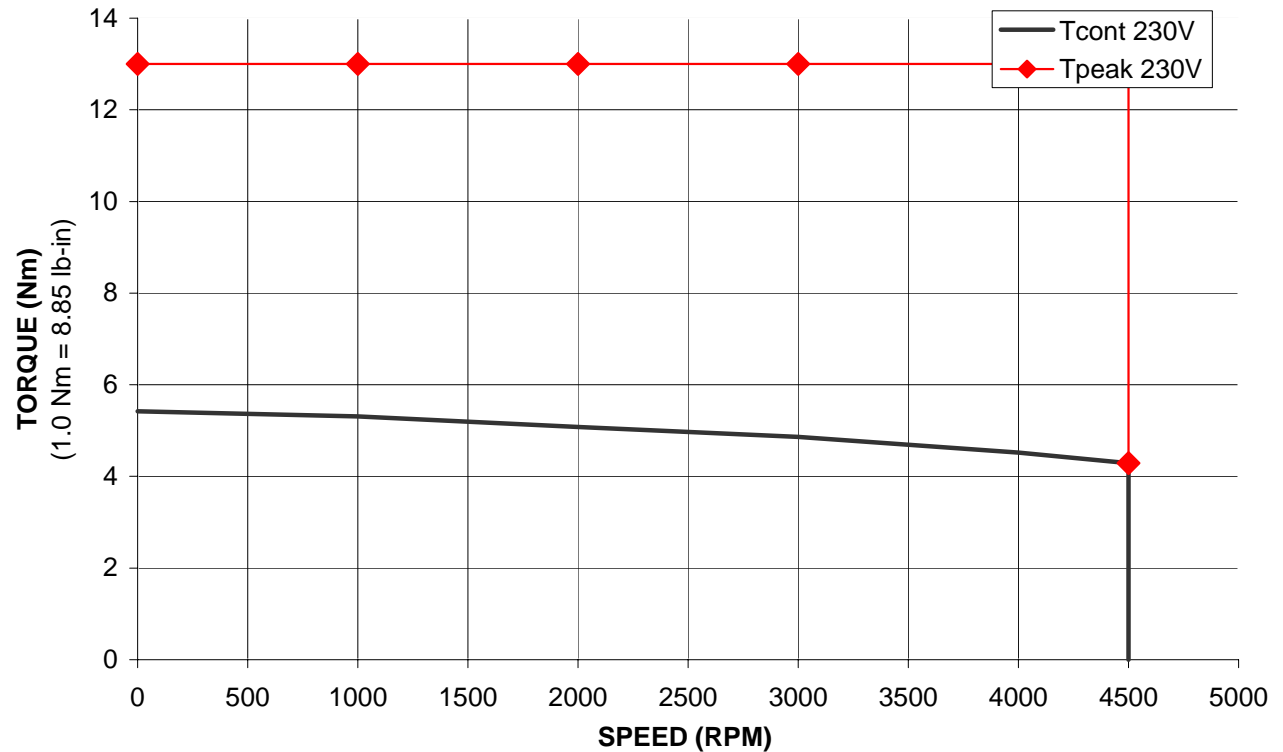
Note: "Ref" denotes untoleranced specifications, provided for reference only.

02	TITLE		
REV	TL-A410M-BJ32AA, ESE		
Allen-Bradley	PART NO.		
	TLA410MBJ32AAESE		
	A SIZE	SHEET	3 OF 4

SPEED RPM	TORQUE	
	Tcont 230V	Tpeak 230V
	Nm	Nm
0	5.42	13
1000	5.31	13
2000	5.08	13
3000	4.86	13
4000	4.52	13
4500	4.29	13
4500	0	4.29

SPEED RPM	TORQUE	
	Tcont 230V	Tpeak 230V
	lb-in	lb-in
0	48	115
1000	47	115
2000	45	115
3000	43	115
4000	40	115
4500	38	115

**TL-A410M-BJ32AA (Ke=47) Performance with 2092-DA5
at 230 VAC 3 phase Drive Input, 40C Motor Ambient**



Note: Nm torque values shown are converted from tested lb-in data.

02	TITLE
REV	TL-A410M-BJ32AA, ESE
Allen-Bradley	PART NO.
	TLA410MBJ32AAESE
	A SIZE SHEET 4 OF 4